

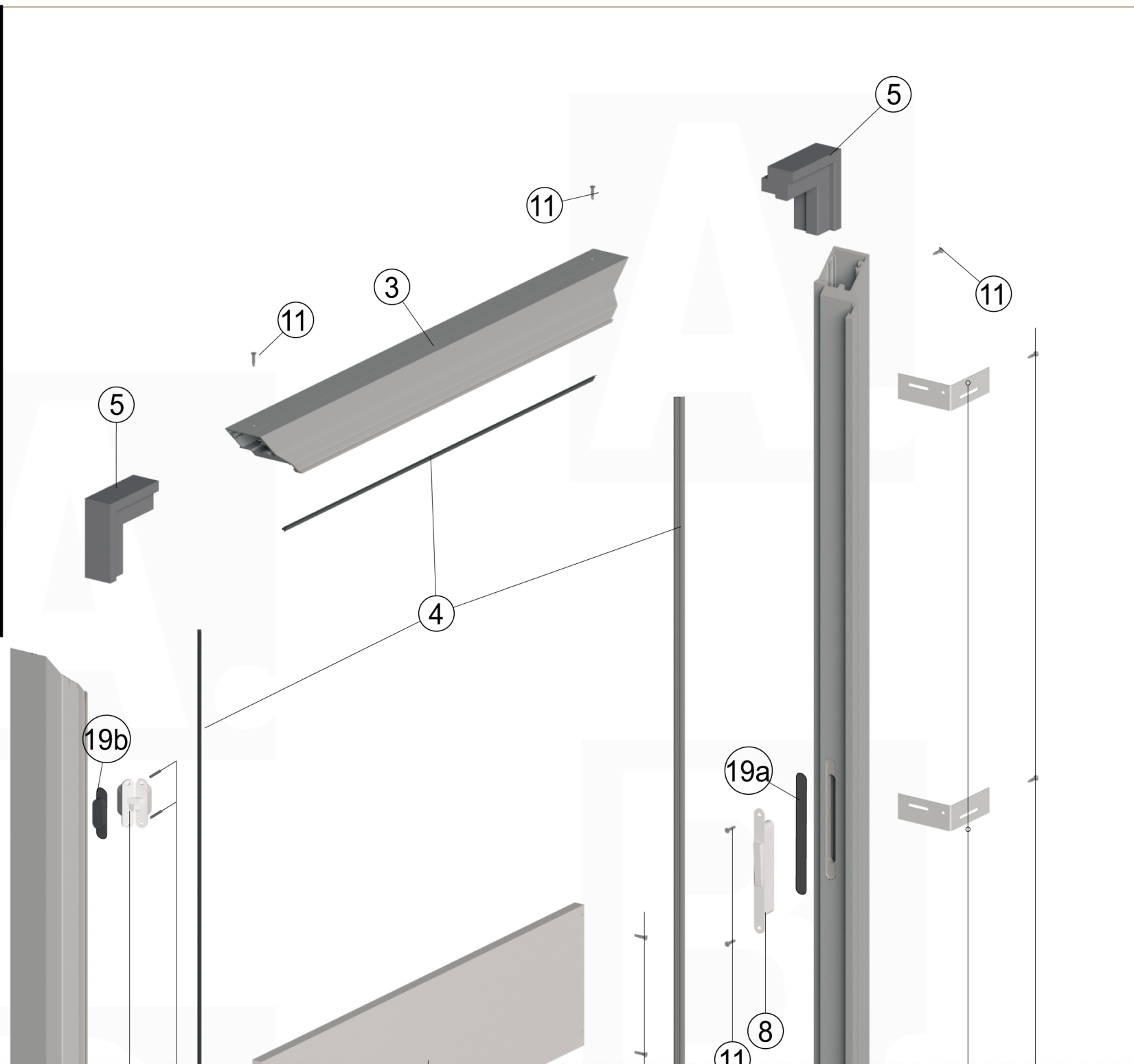
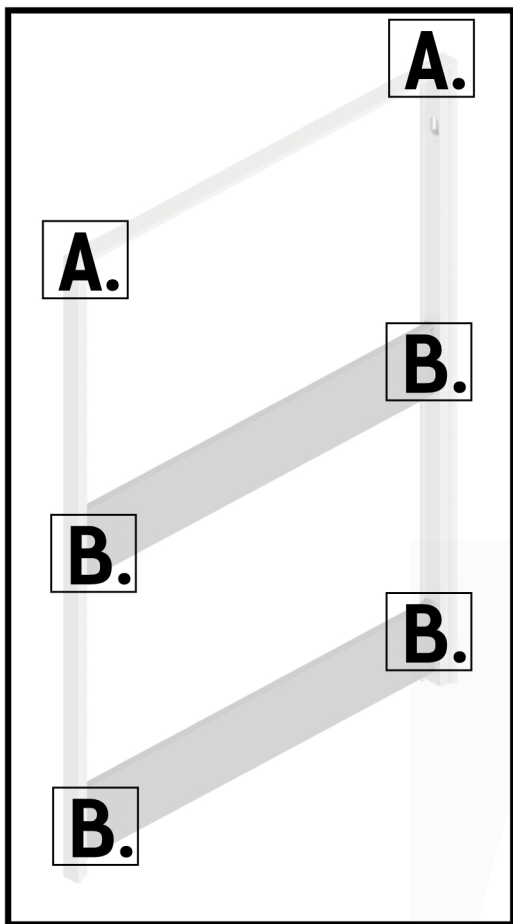


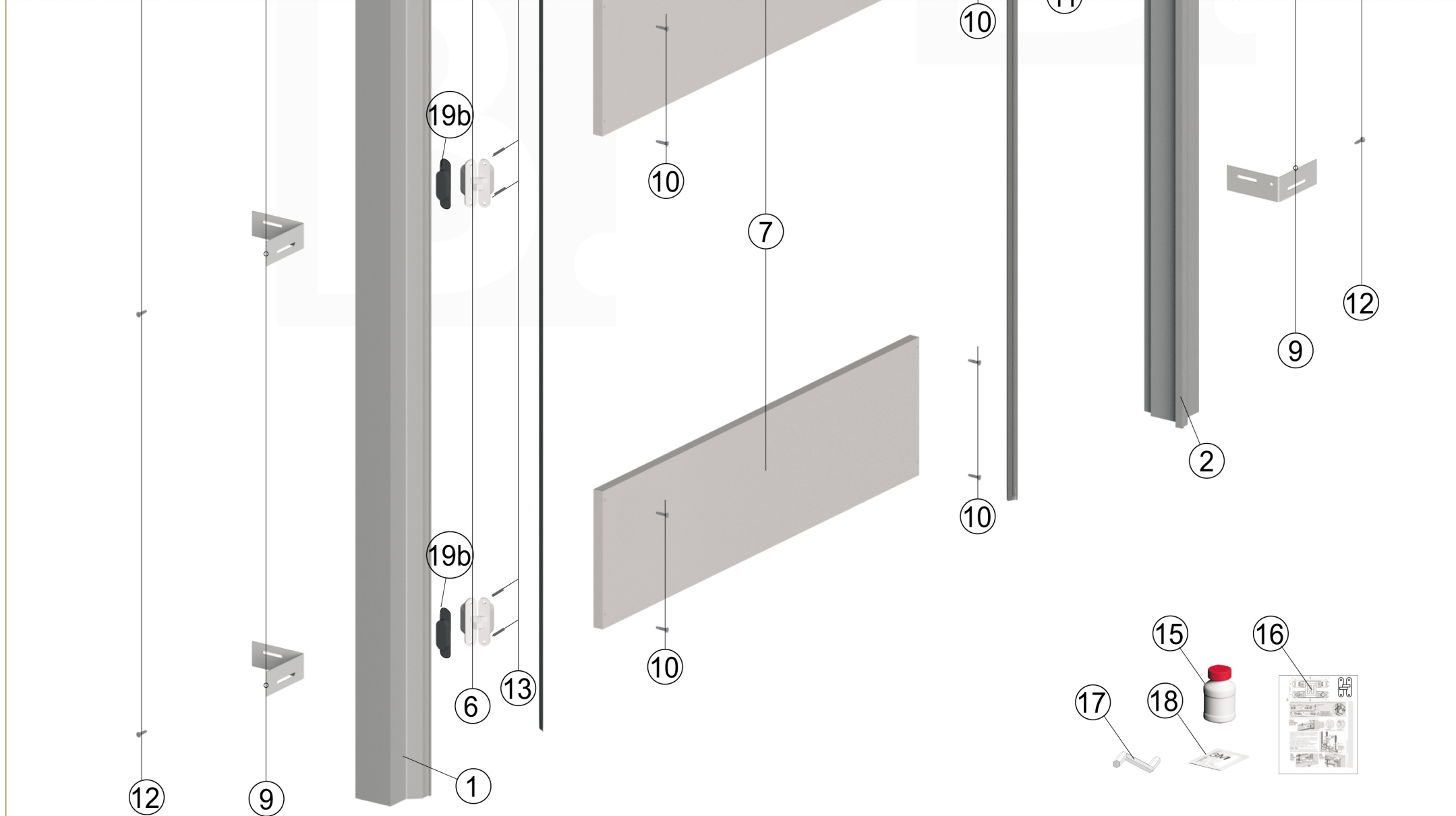
PP01


















Assembly instruction

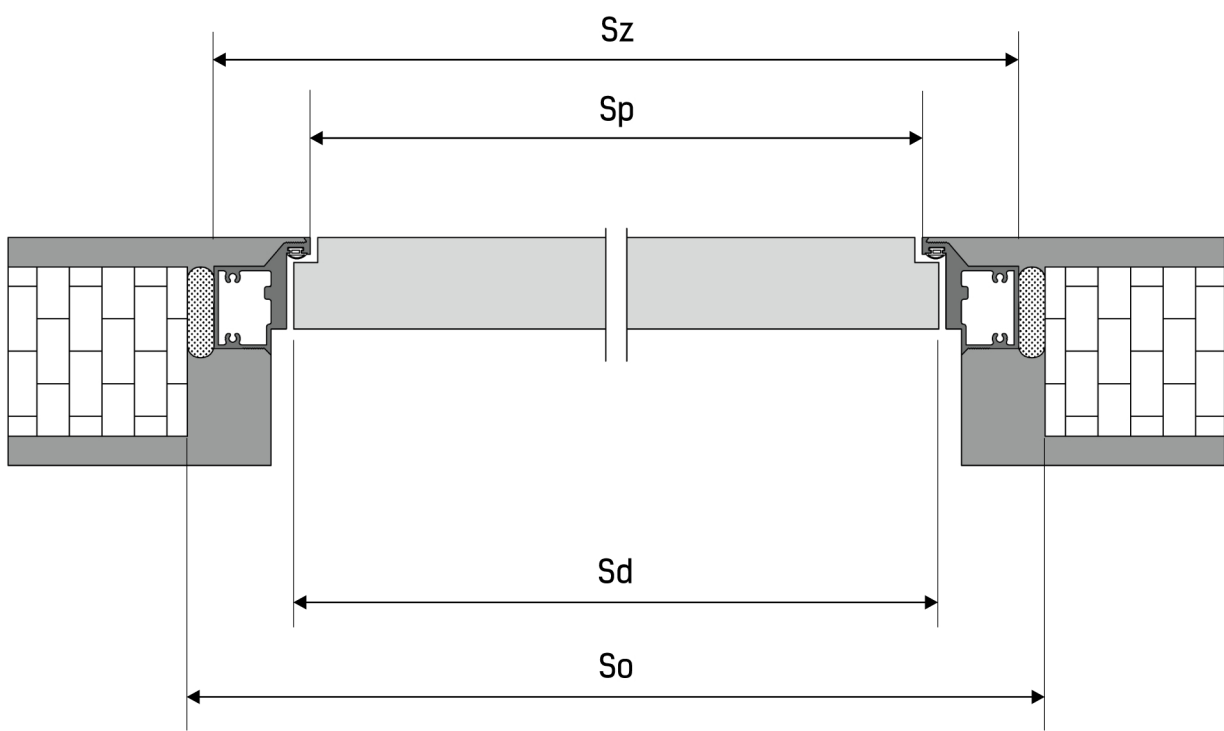
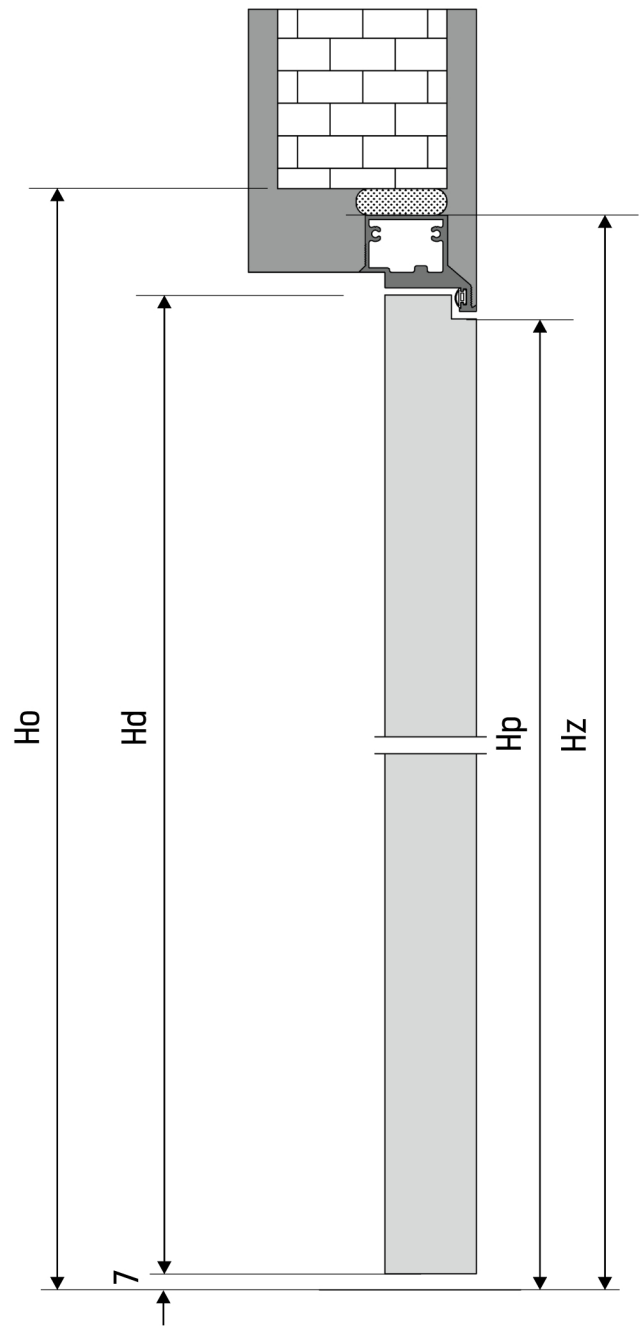
# GREEN DOORS ALU '40

opened inward

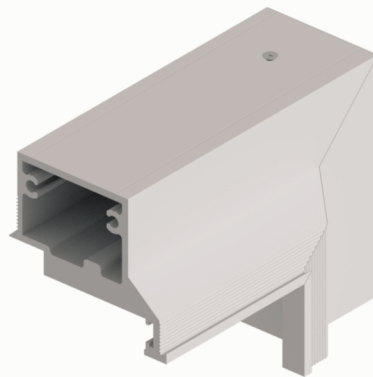
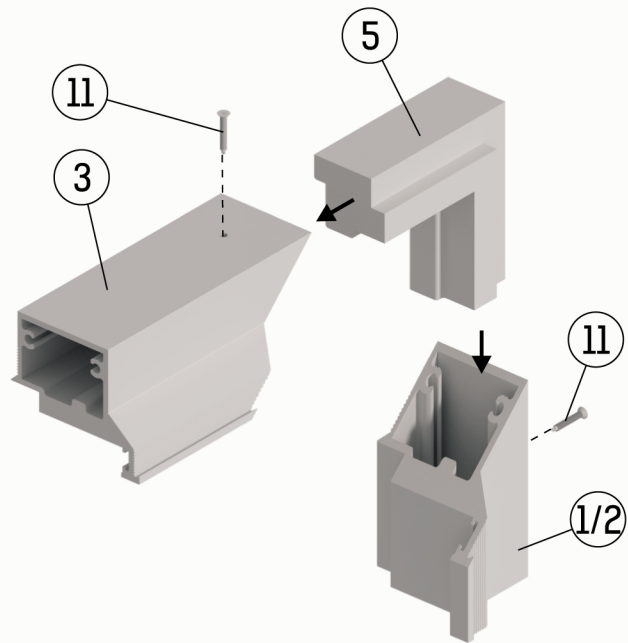
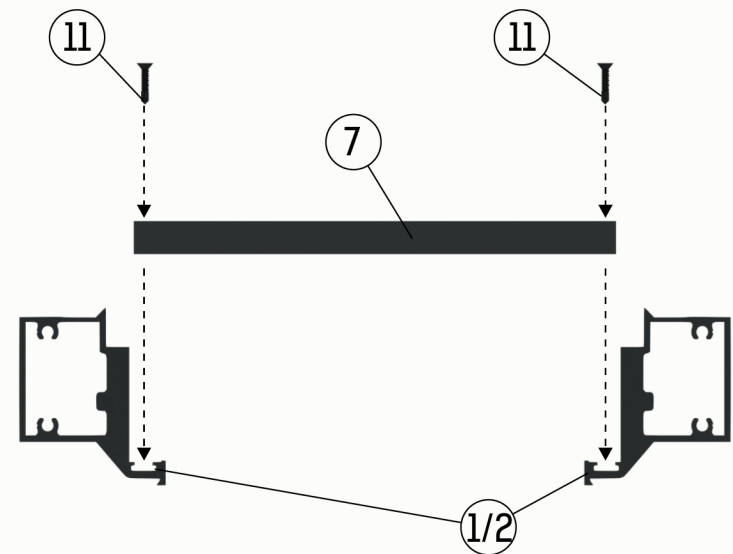
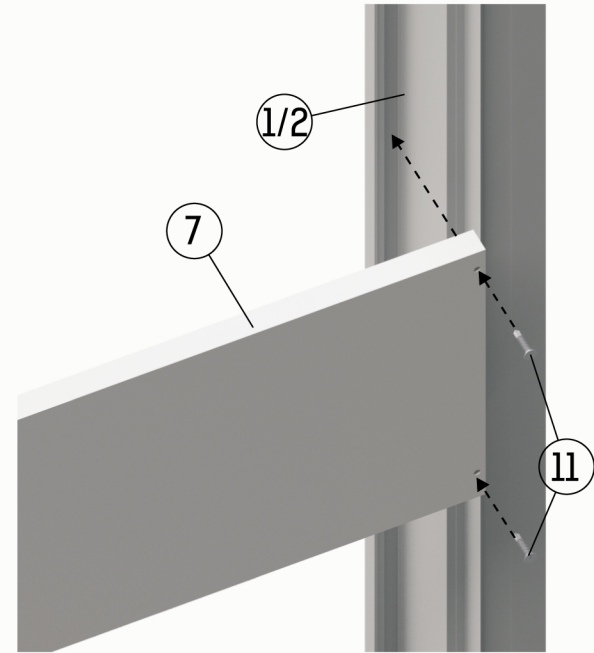


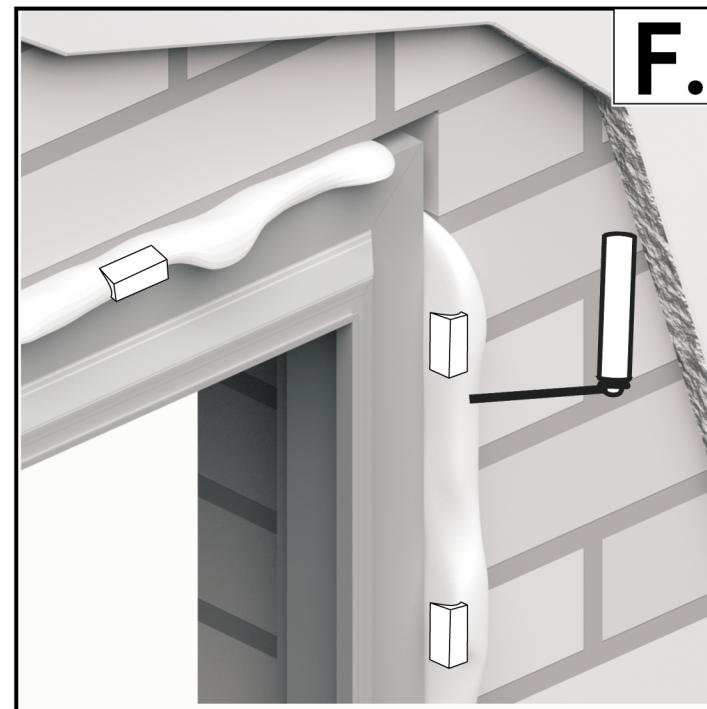
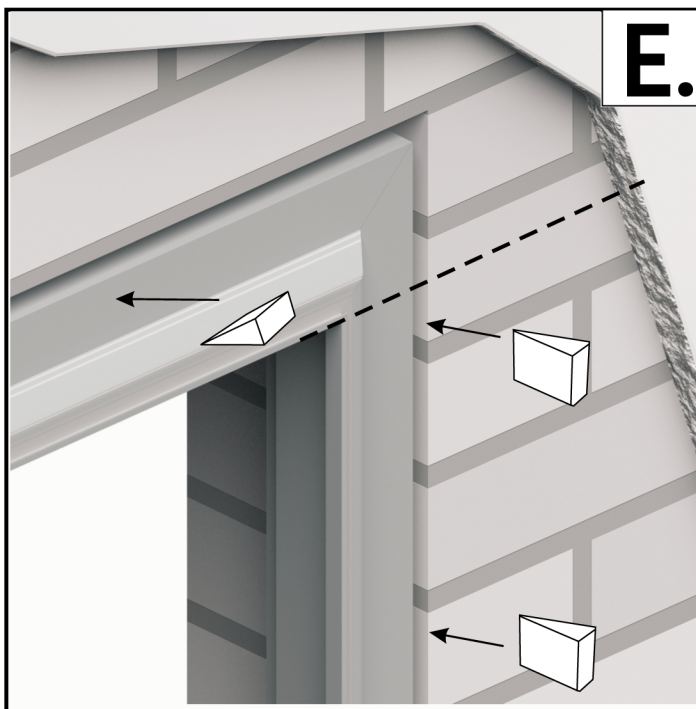
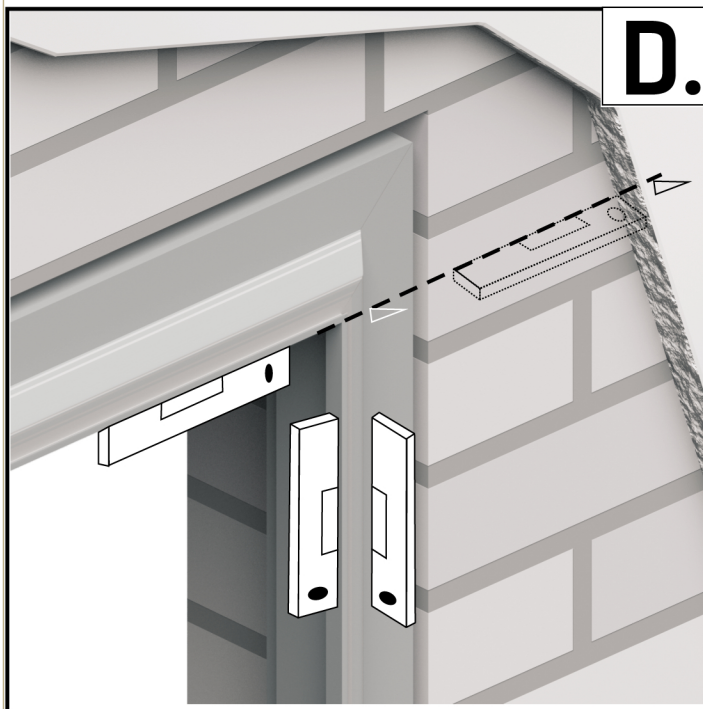
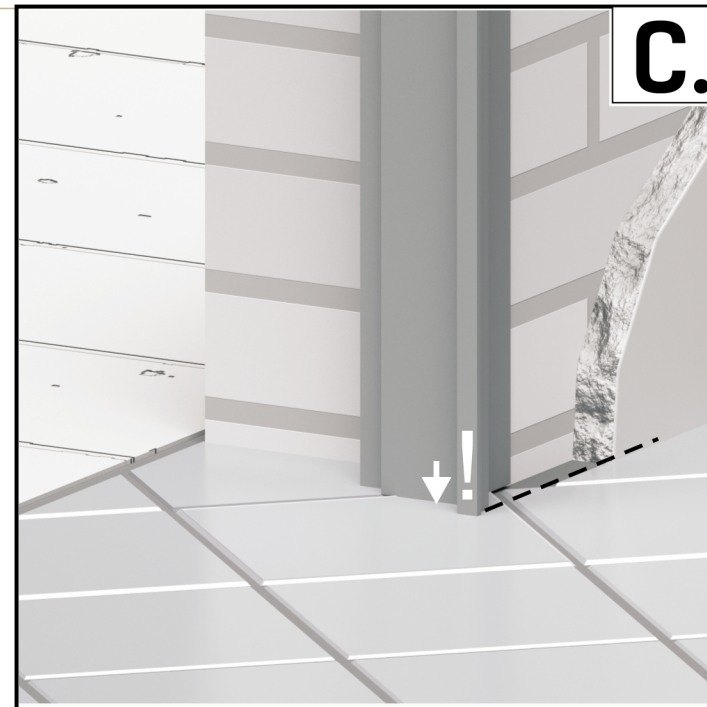
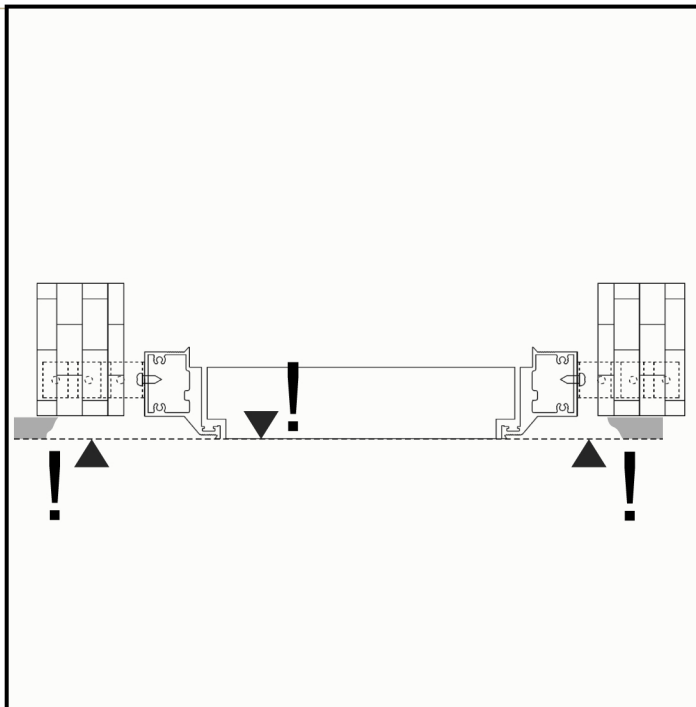
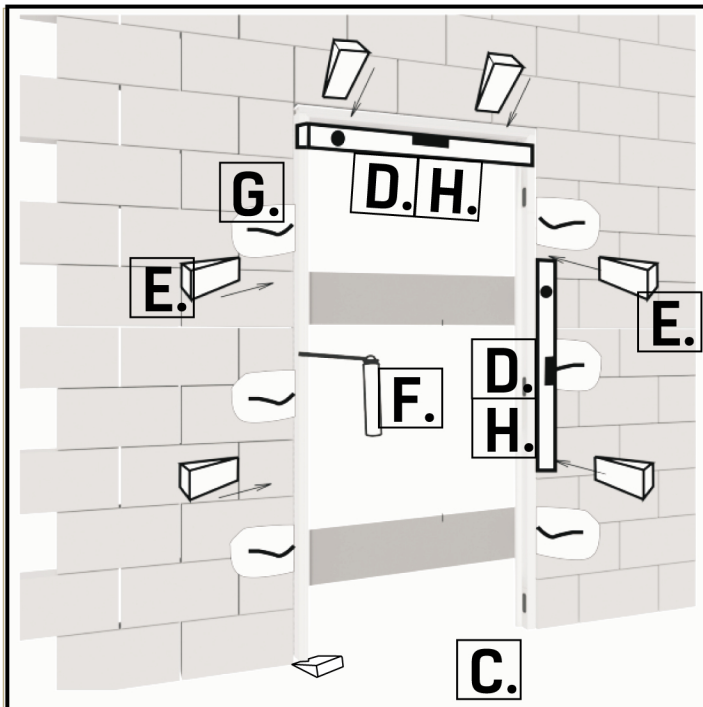


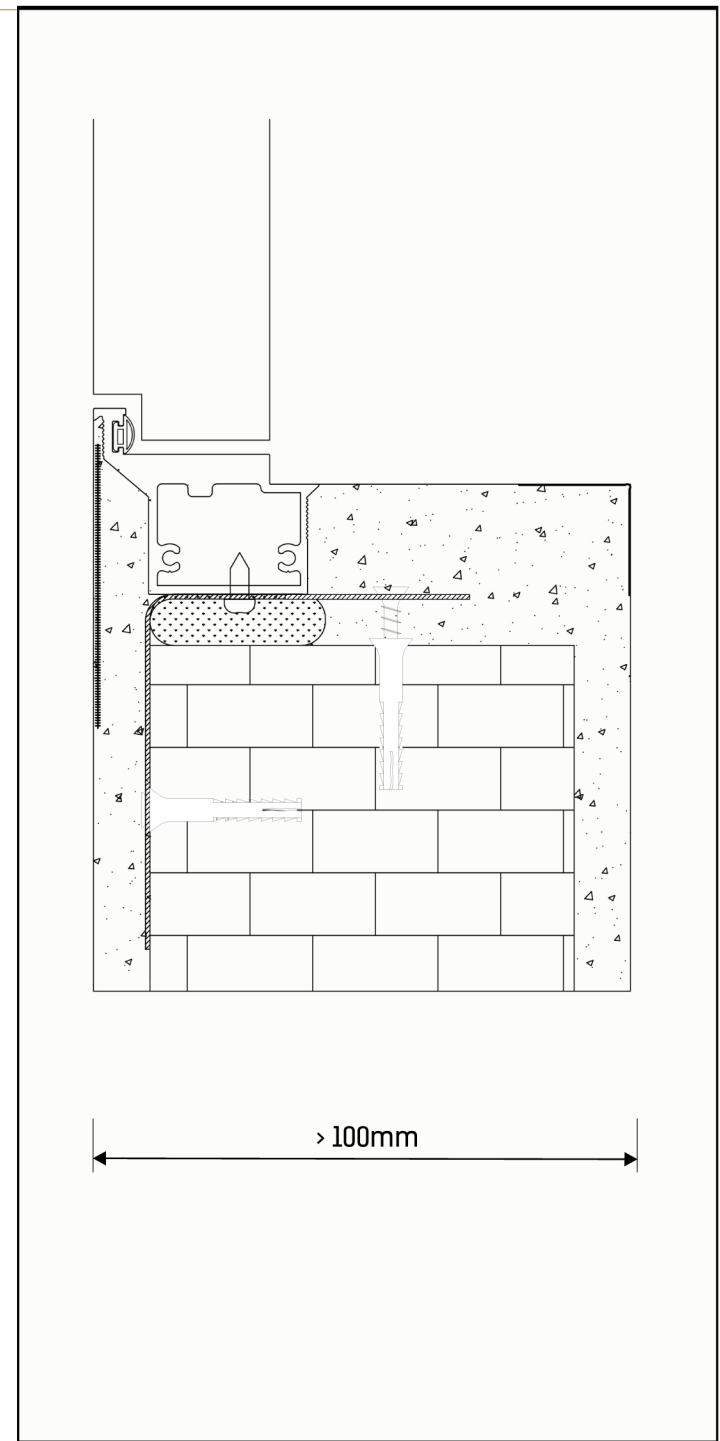
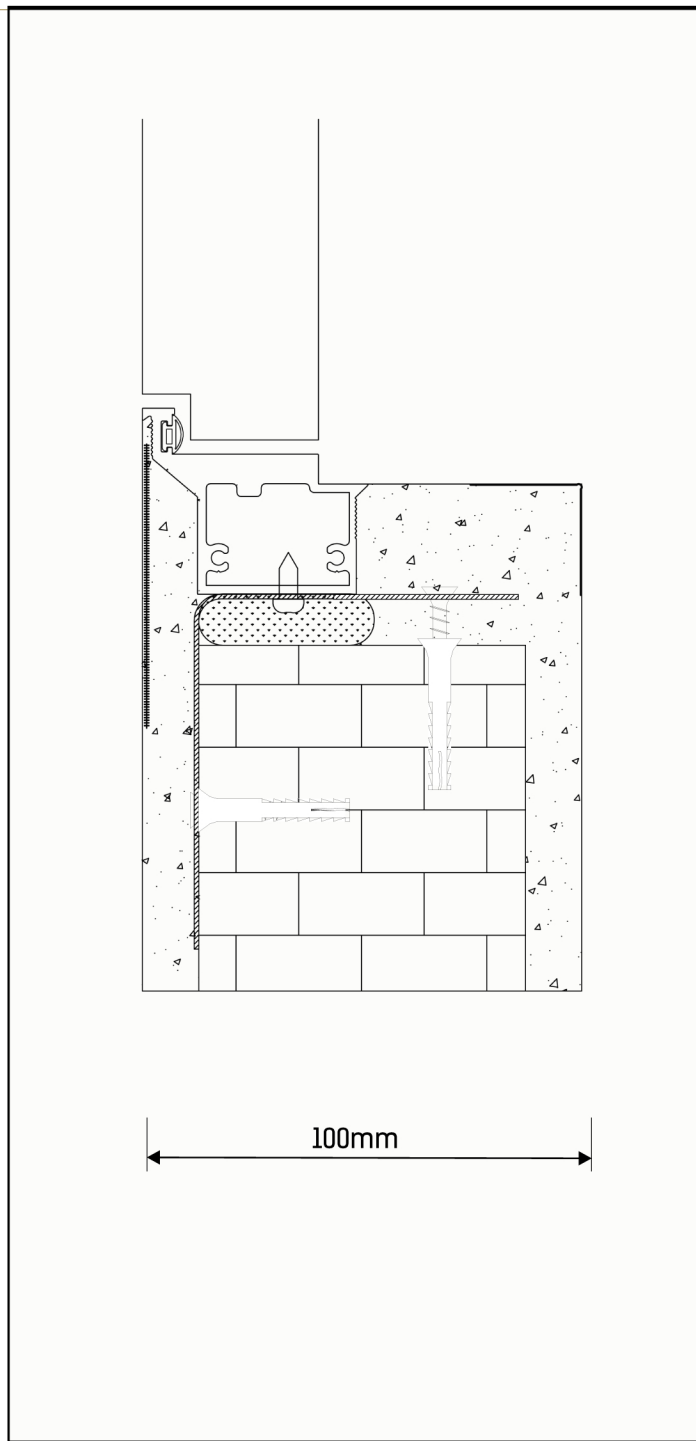
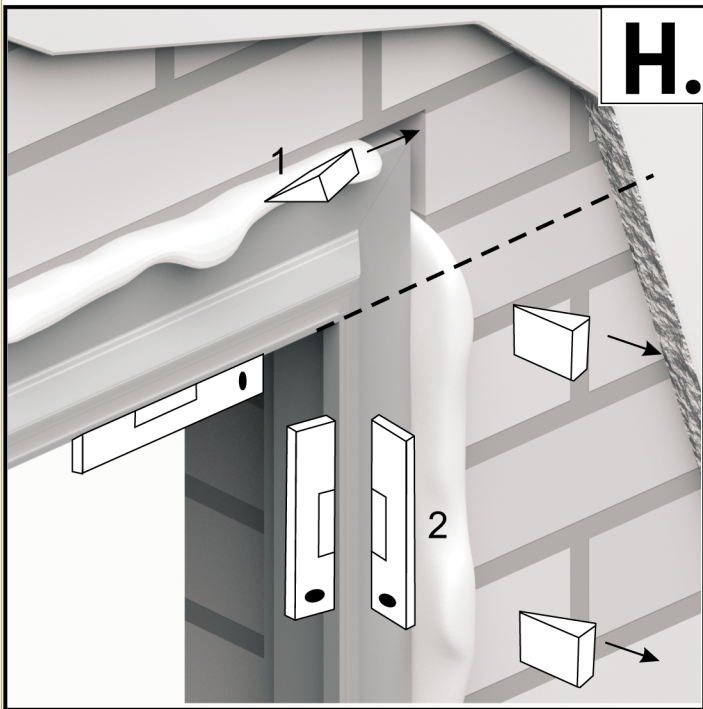
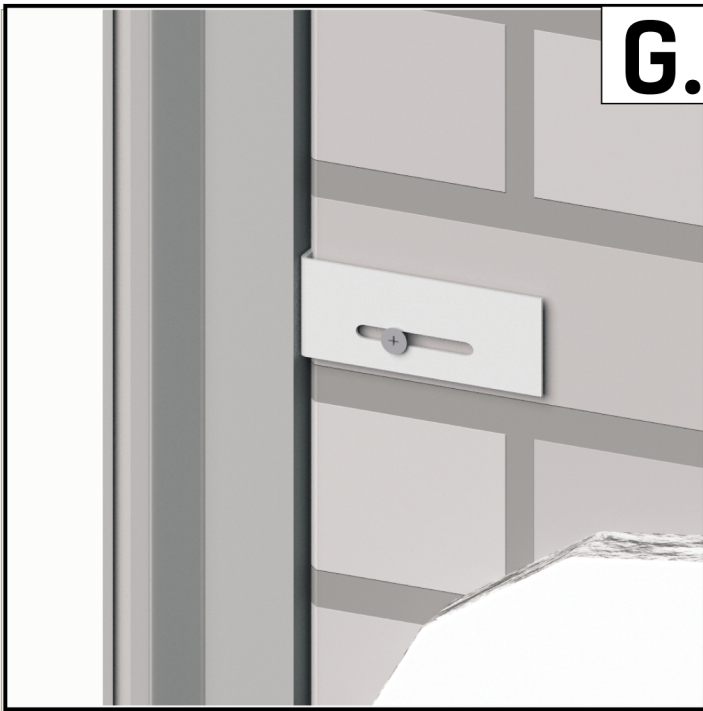
|   |   |   |   |   |              |   |   |     |      |  |  |
|---|---|---|---|---|--------------|---|---|-----|------|--|--|
| ① |  |  x 1 | ⑥ |  | min. x 3     | ⑪ |  3,5 x 22    | 6   | ⑯    |     | x 1  |
| ② |  |  x 1 | ⑦ |  | x 2          | ⑫ |  4,2 x 16    | x 6 | ⑰    |     | x 1  |
| ③ |  |  x 1 | ⑧ |  | x 1          | ⑬ |  3,9x40min.  | x 6 | ⑱    |     | x 1  |
| ④ |  | x 3   | ⑨ |  | x 6          | ⑭ |  5 x 35 min. | x 6 | ⑲ a. |  x1 | b.  min.x 3 |
| ⑤ |  | x 2   | ⑩ |  | 3,9 x 25 x 8 | ⑮ |              | x 1 |      |  |  |



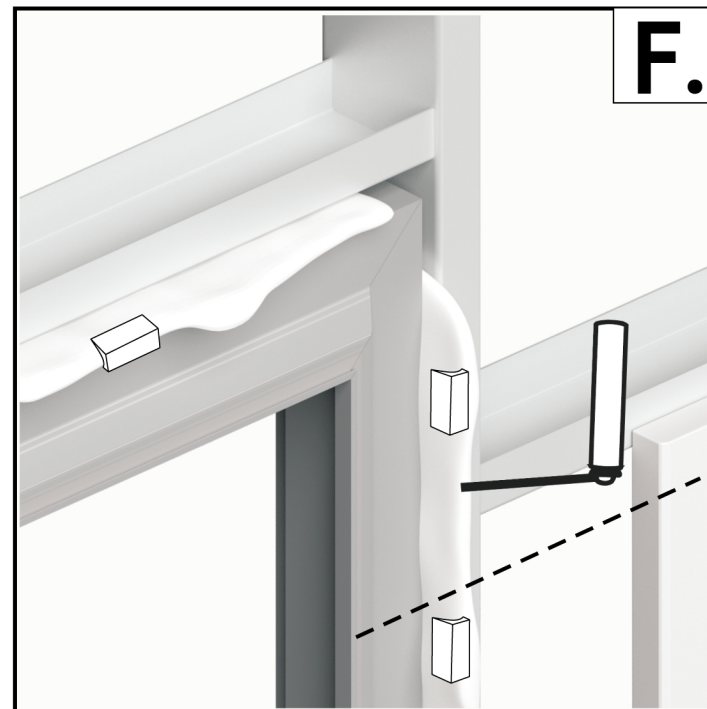
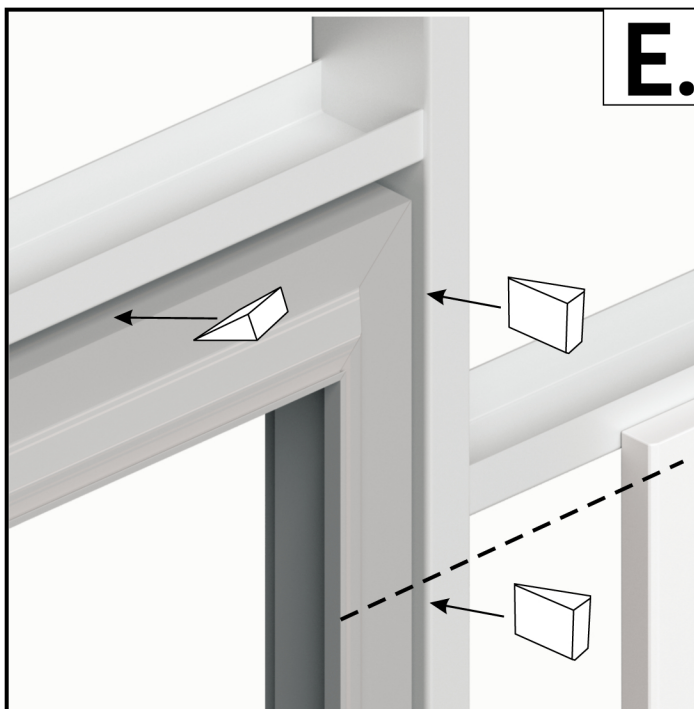
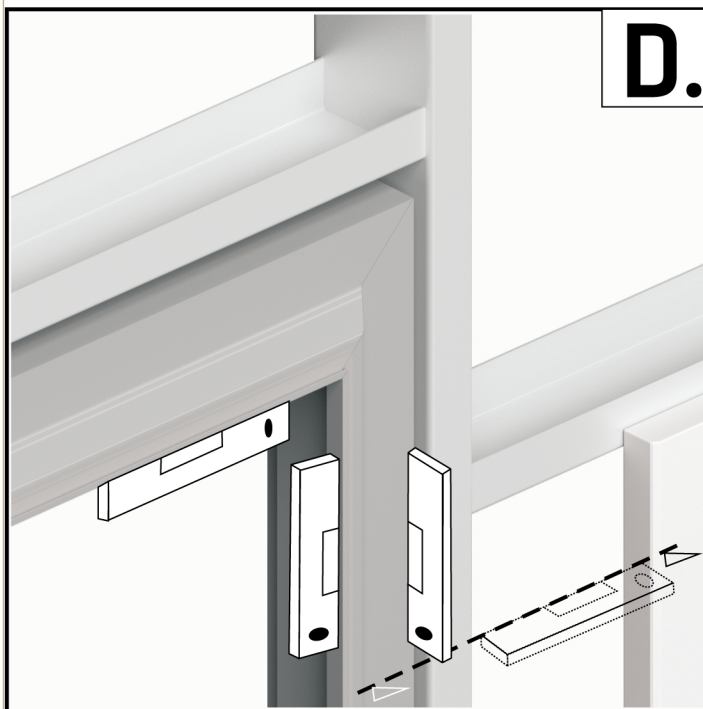
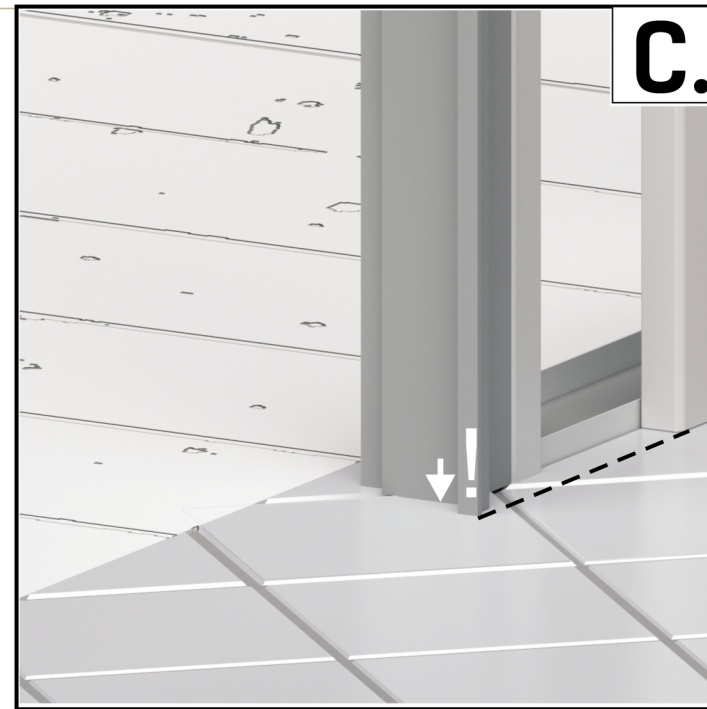
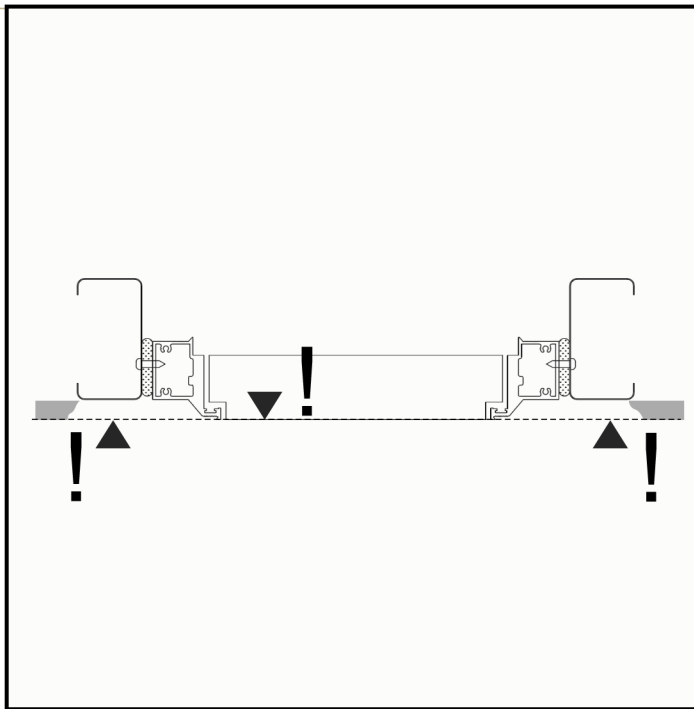
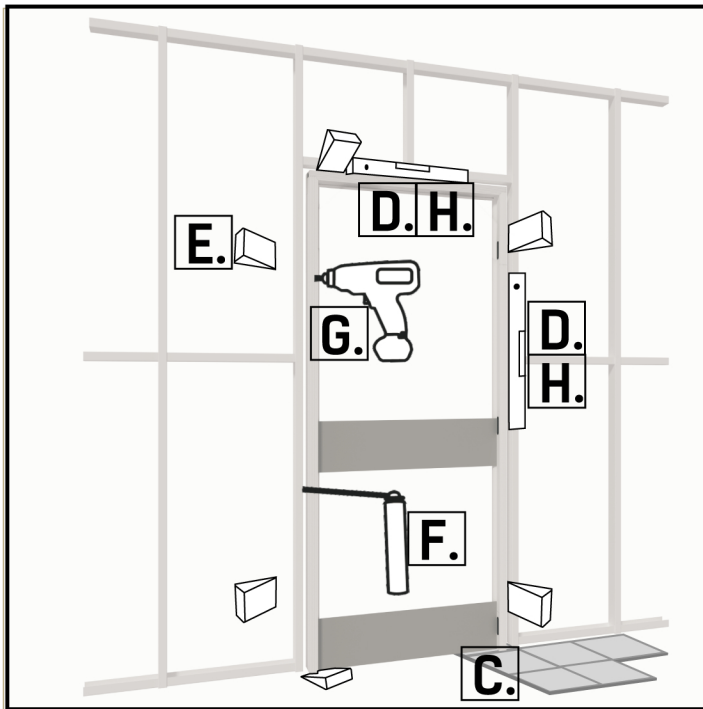


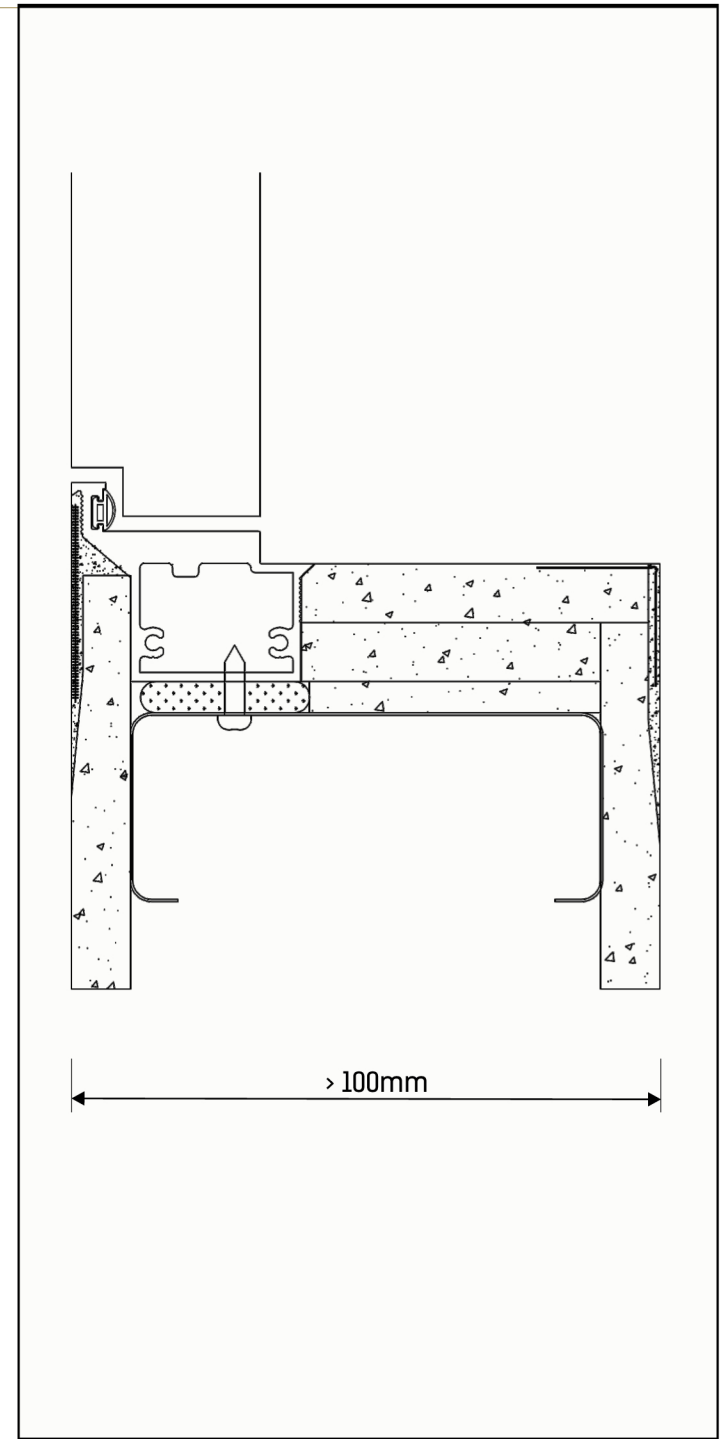
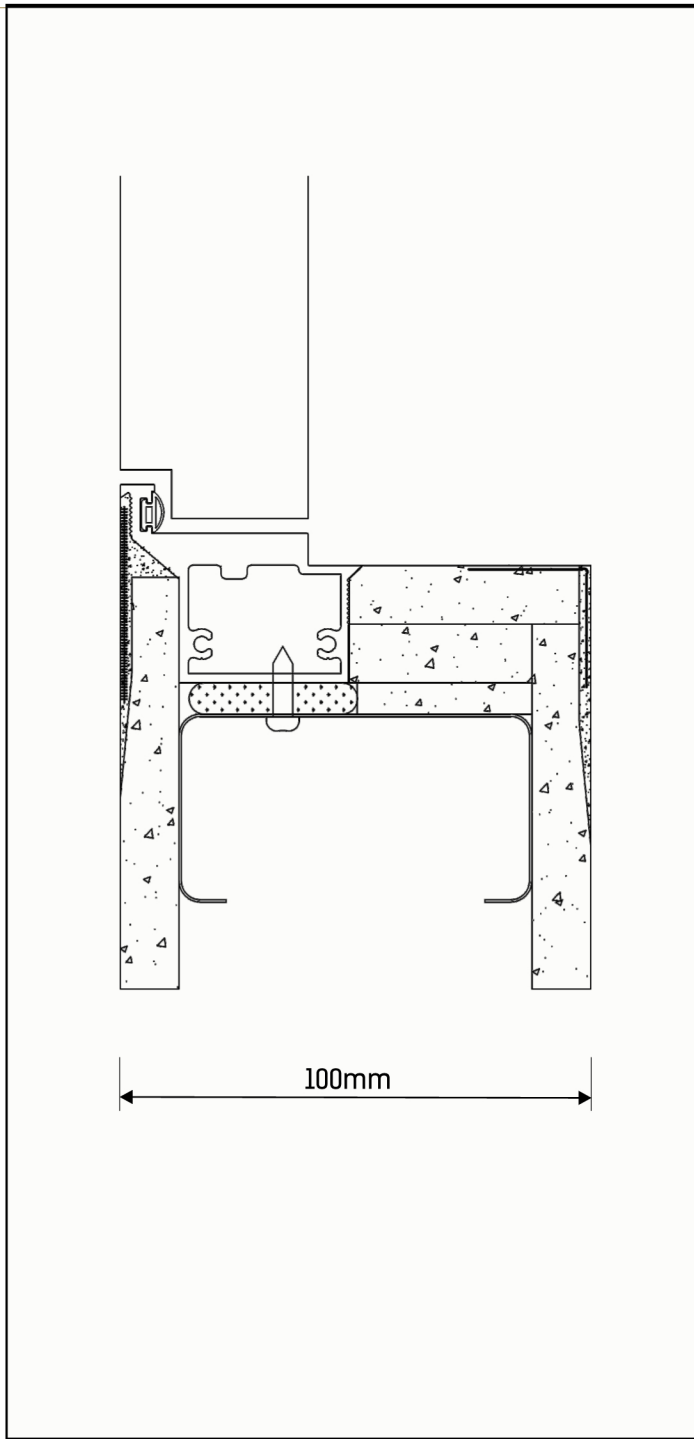
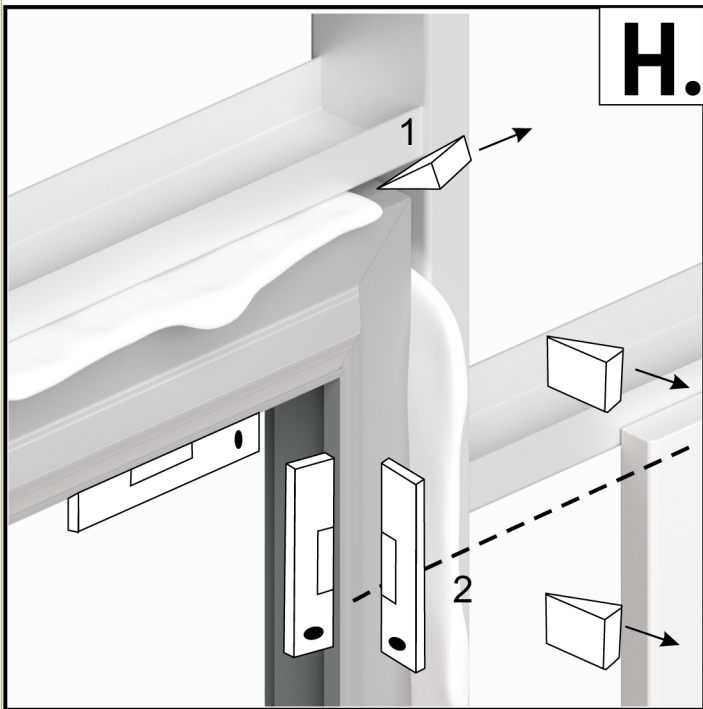
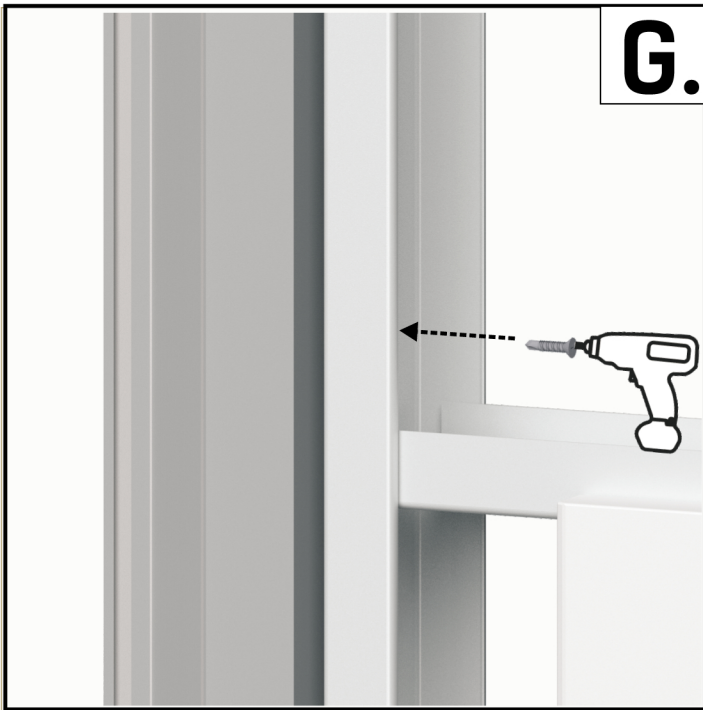
**A.****B.**

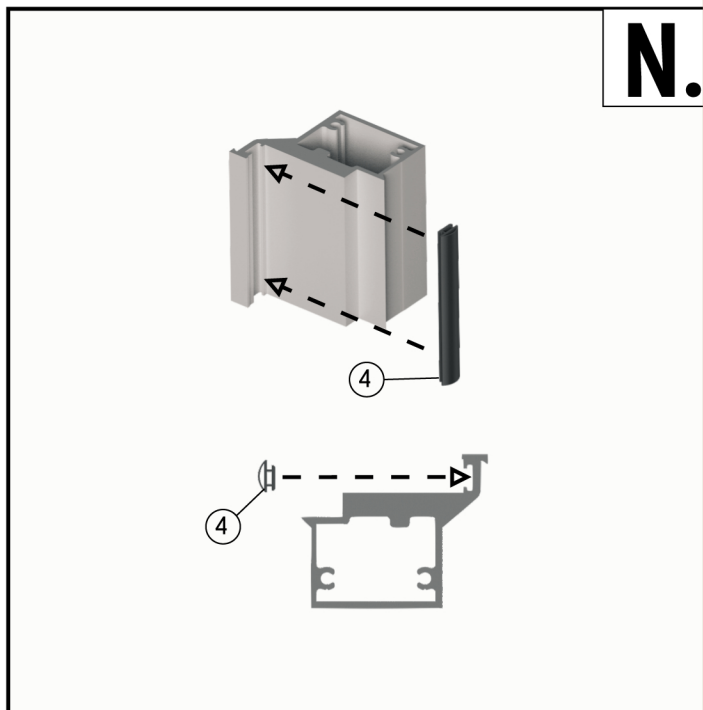
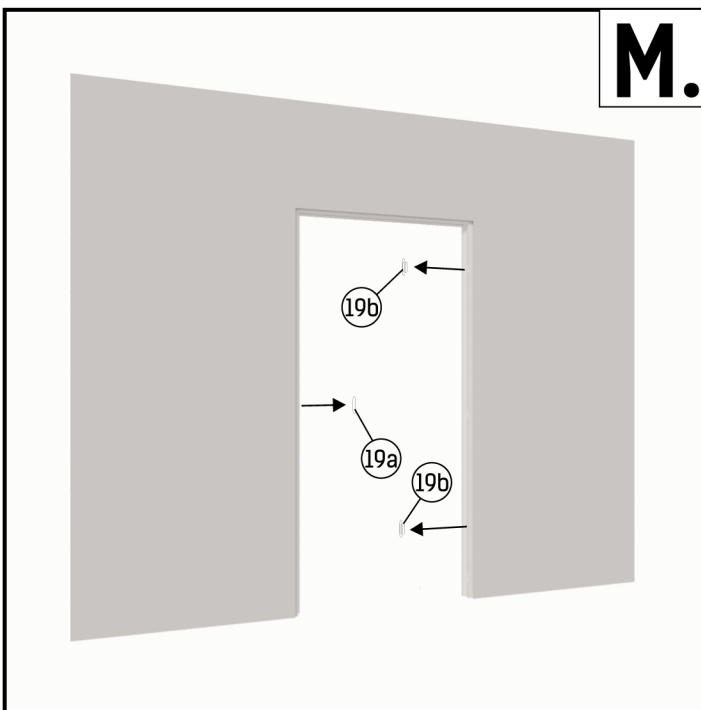
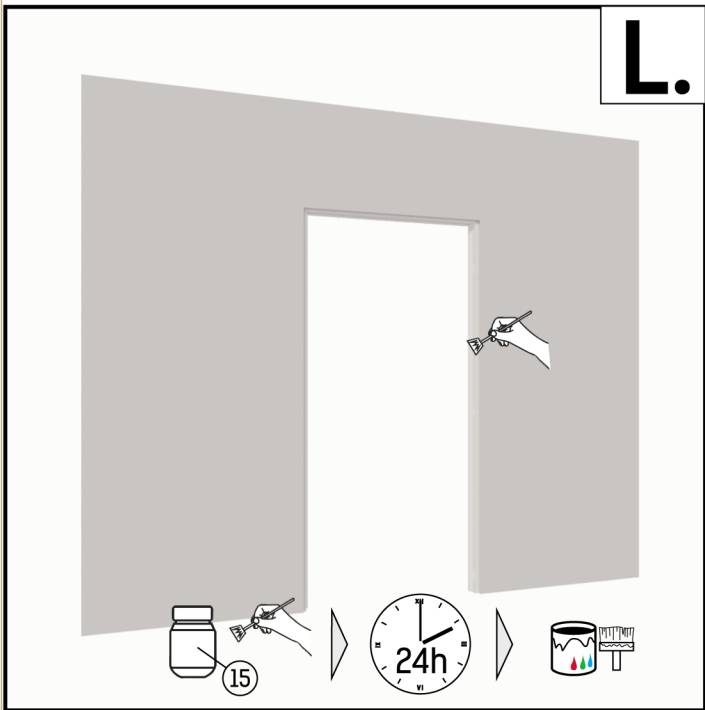
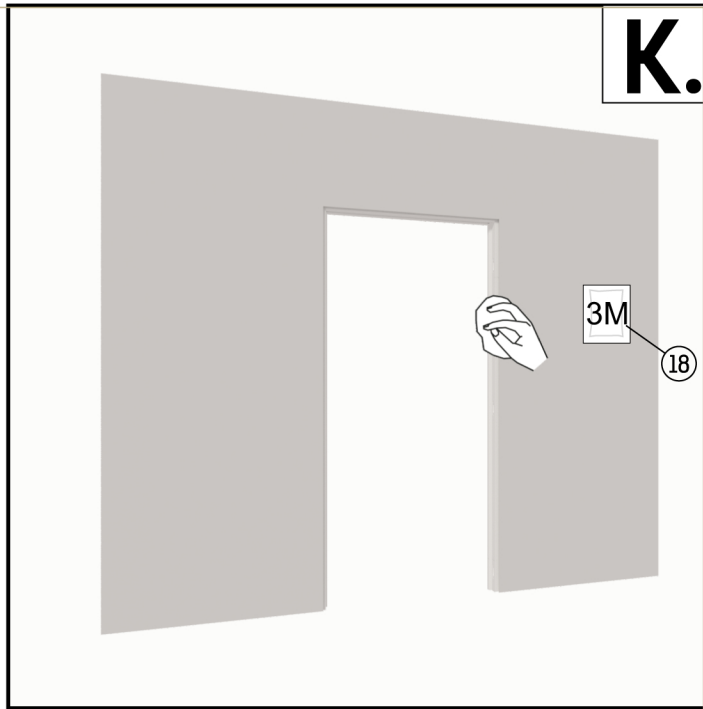
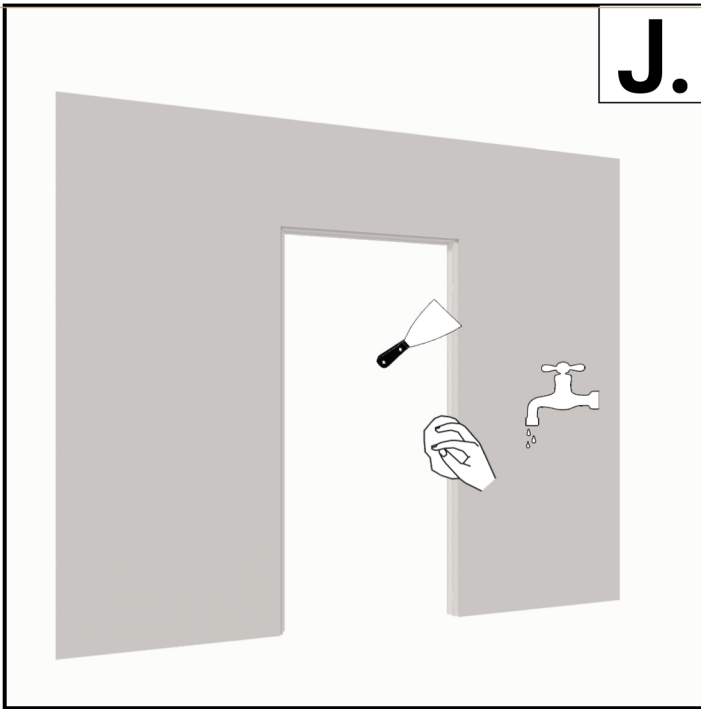
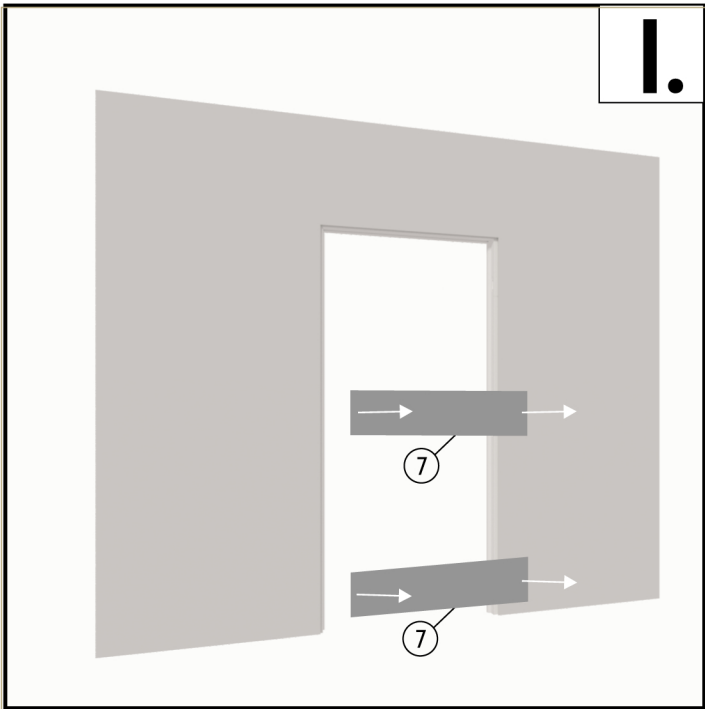




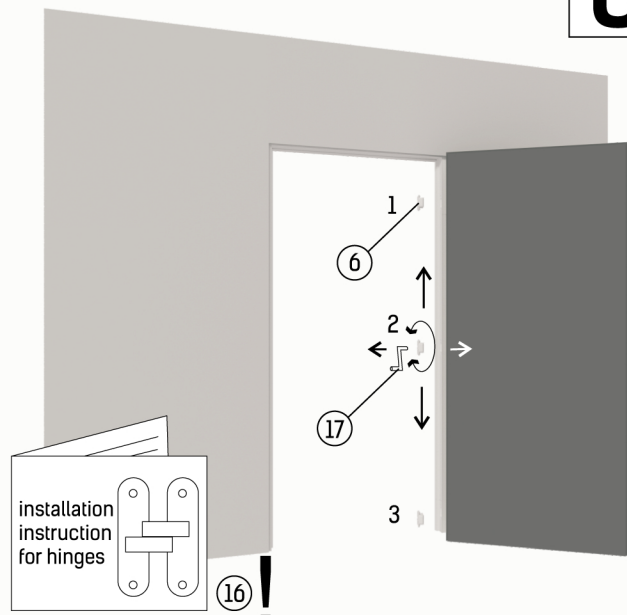




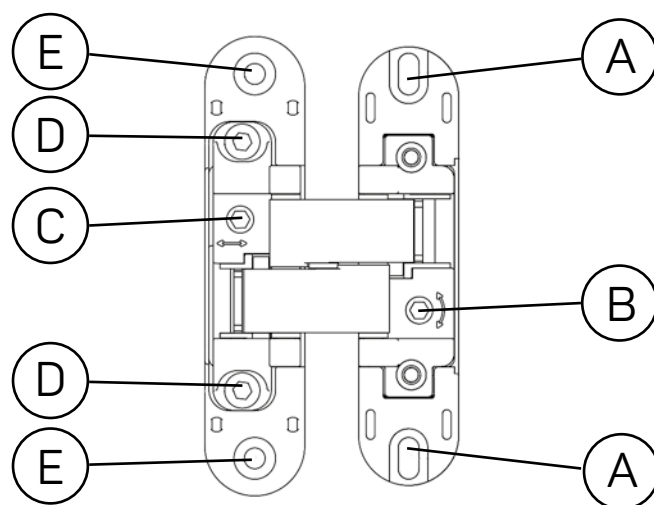




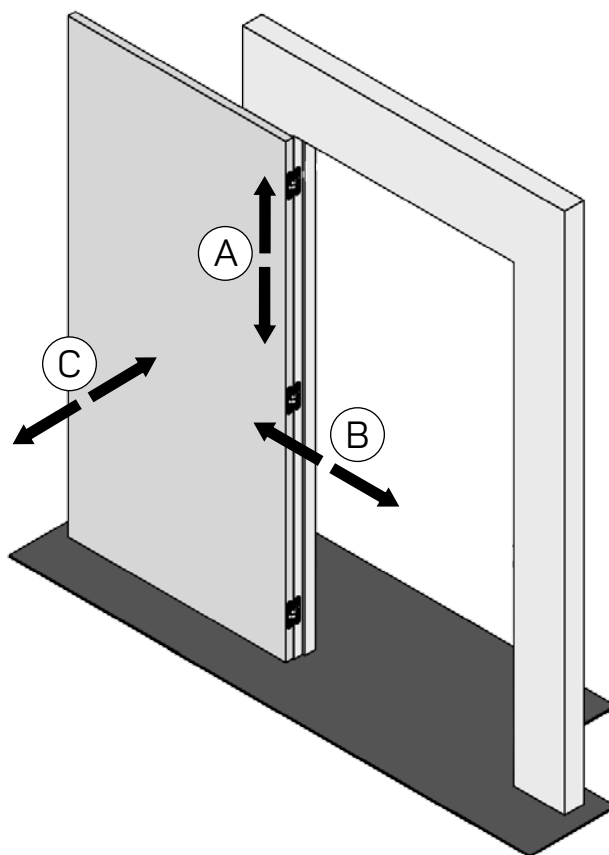
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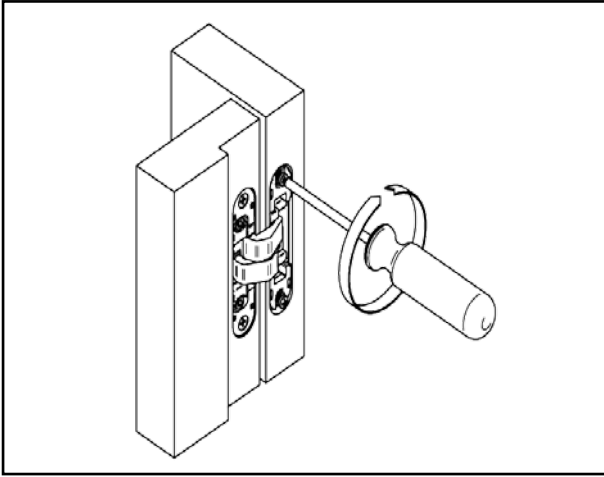
## Adjustment instruction of standard used hinges



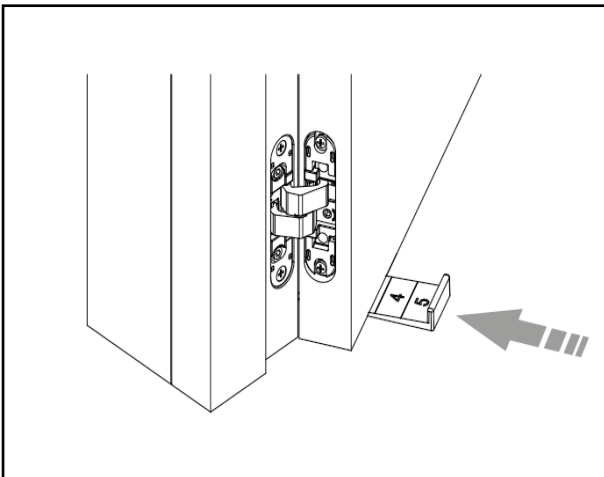
- A - Oval opening that serves for fastening the hinge to the leaf and for adjusting it up and down (making the top gap even)
- B - Bolt for hinge adjustment right and left (making leaf's side gaps even)
- C - Bolt for hinge adjustment front and back (making the leaf flush with wall surface)
- D - Bolt serving for unlocking/locking the position set by C bolt
- E - Round opening that serves for fastening the hinge to the door frame





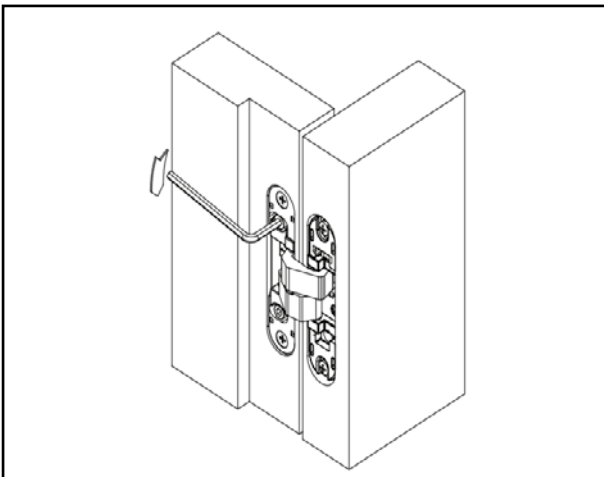


1. In order to adjust the leaf height (decrease or increase the top gap), loosen screws in openings [A] that hold all hinges in the leaf

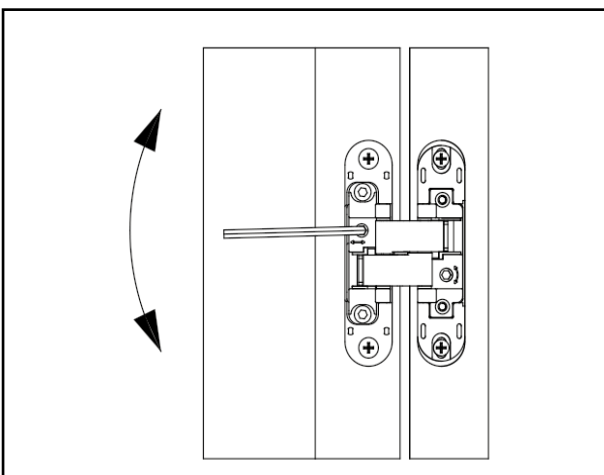


2. Using a wedge (an adjustment washer for doors), lift the door to the desired height in such a way that the gap between the door frame and the leaf is about **3 mm**. Then tighten all hinges to the leaf.

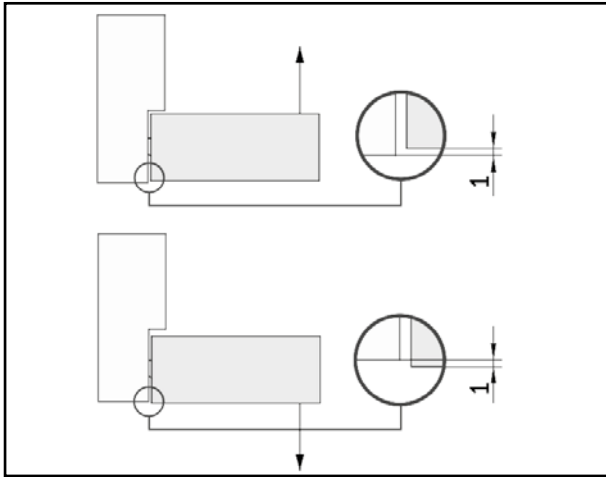
The range of hinge adjustment is **5 mm** from its lowest position



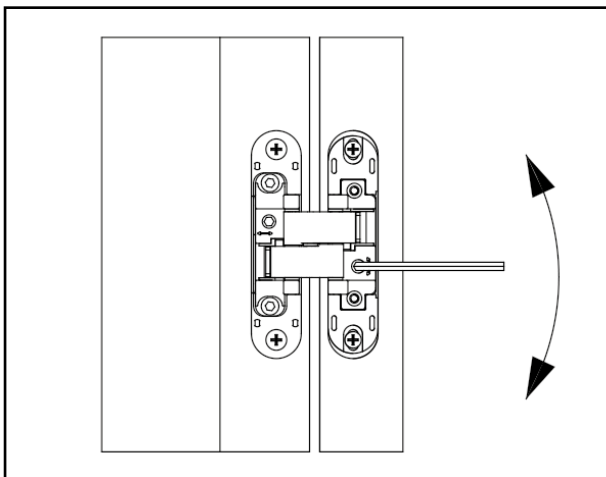
3. In order to adjust the leaf so that its surface is flush with the wall surface, first loosen [D] bolts



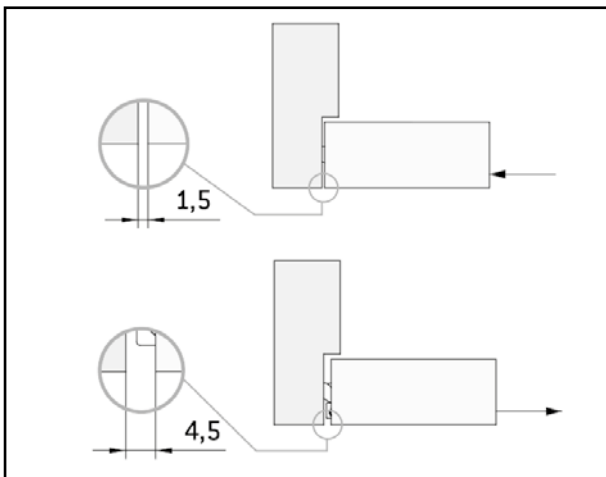
4. Then move the leaf closer to or farther from the door frame by rotating [C] bolt. After adjusting the hinges in this plane appropriately, again tighten [D] bolts to lock the position



The range of hinge adjustment in this plane is **+/-1 mm**



5. In order to adjust the gaps between the leaf and the door frame on the sides, tighten or loosen [B] bolt in the hinge, which makes the leaf move right or left.



The range of hinge adjustment in this plane is **+/-1.5 mm**

Adjust all hinges evenly so that none of them is overloaded, which will prevent their damage.

