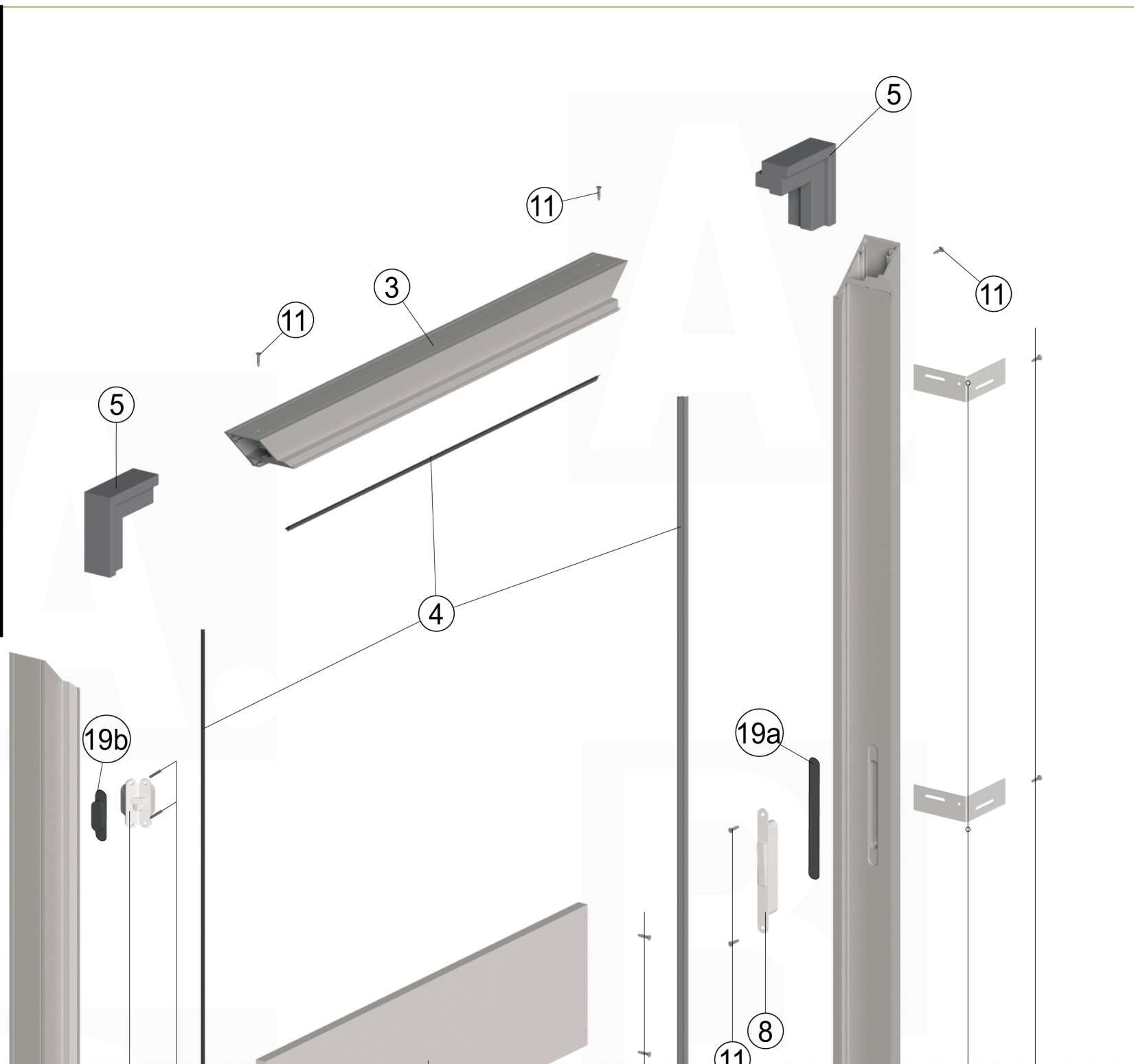
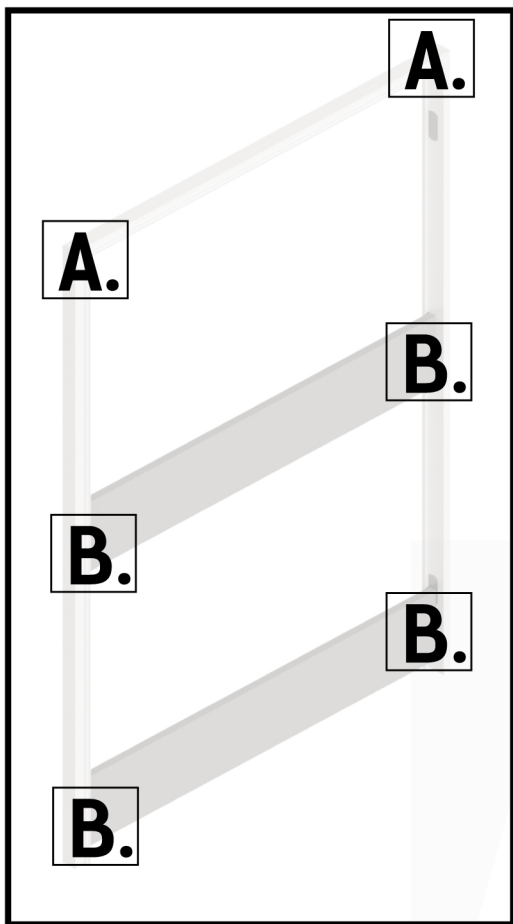


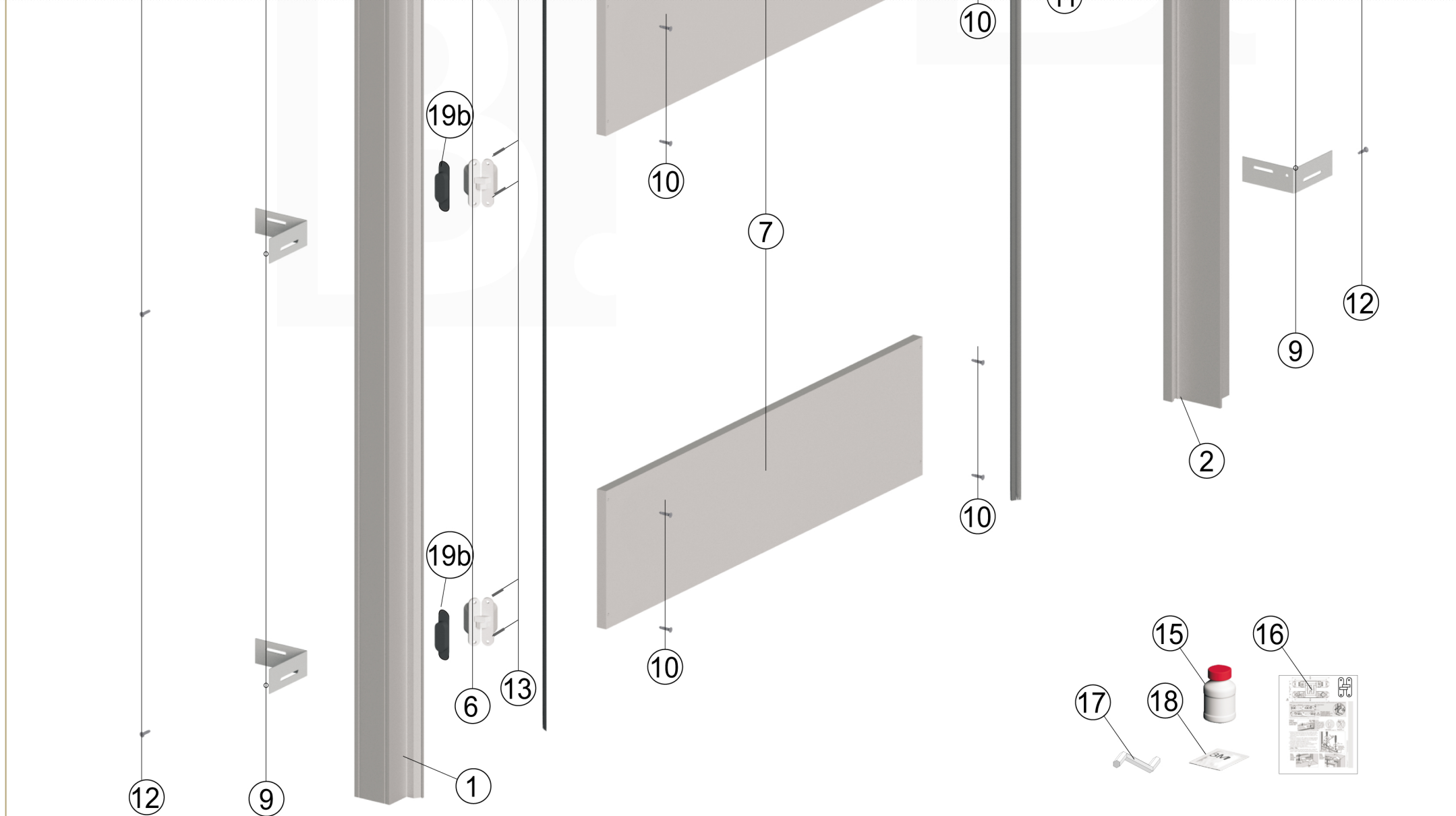
PP01


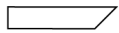


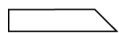



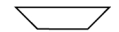
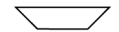






Assembly instruction

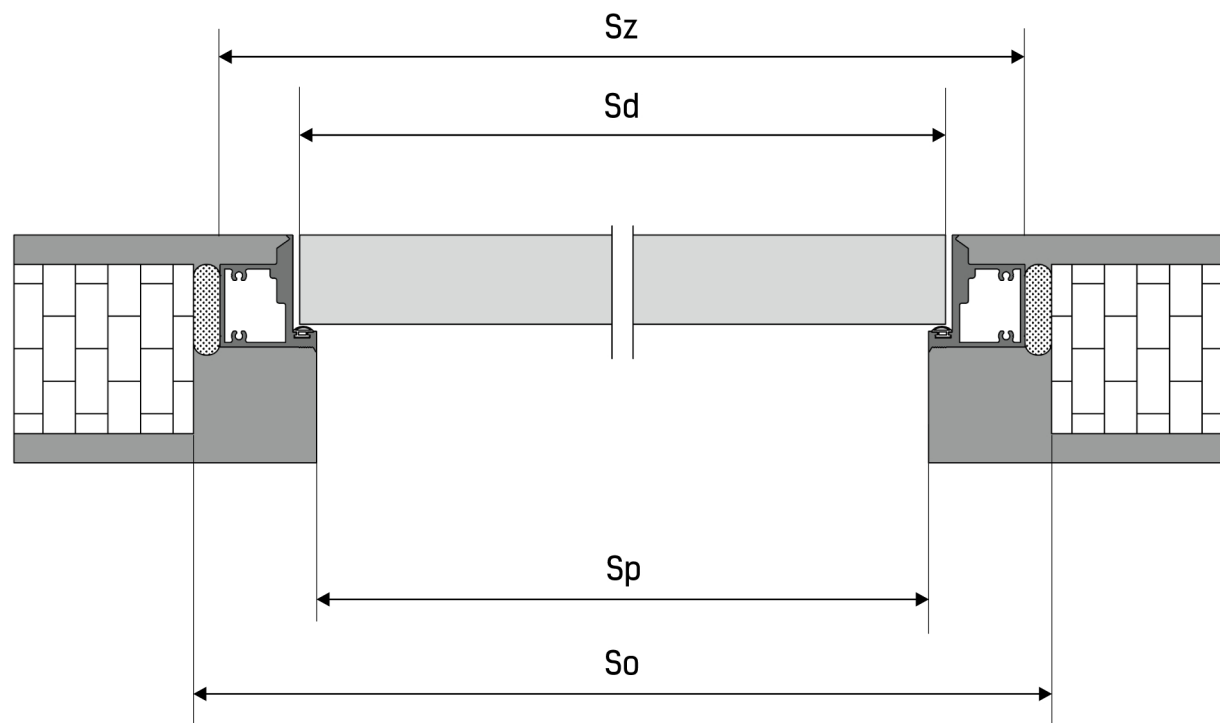
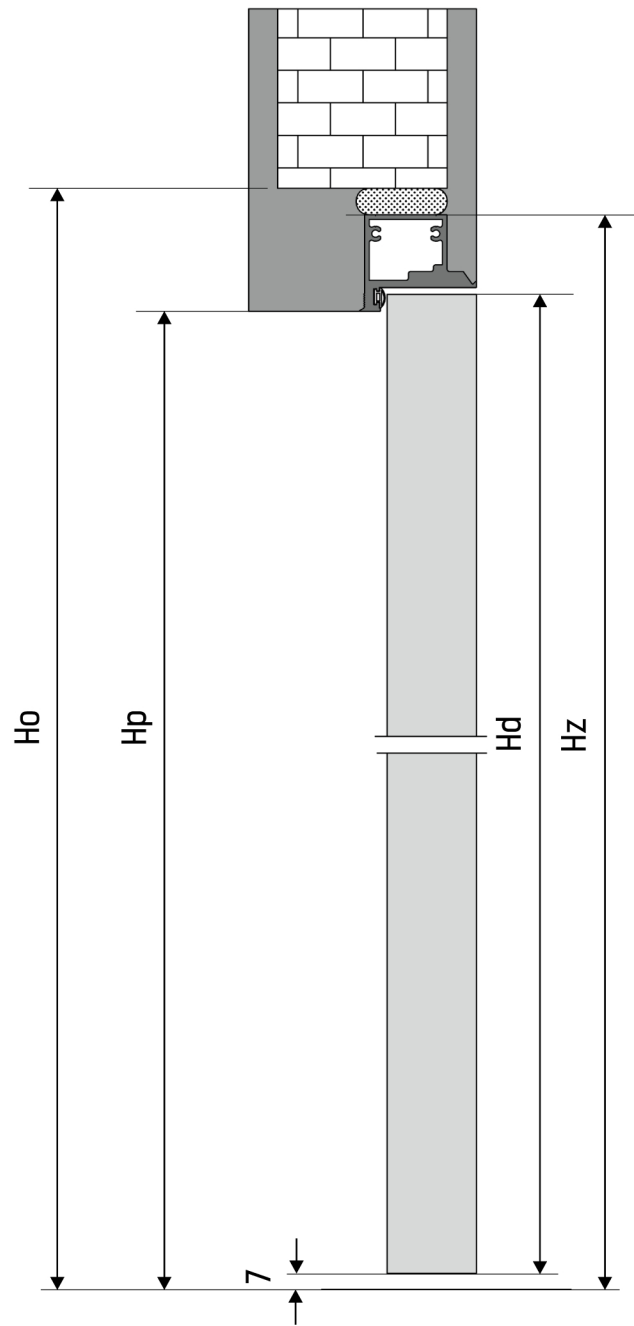
# GREEN DOORS ALU '40

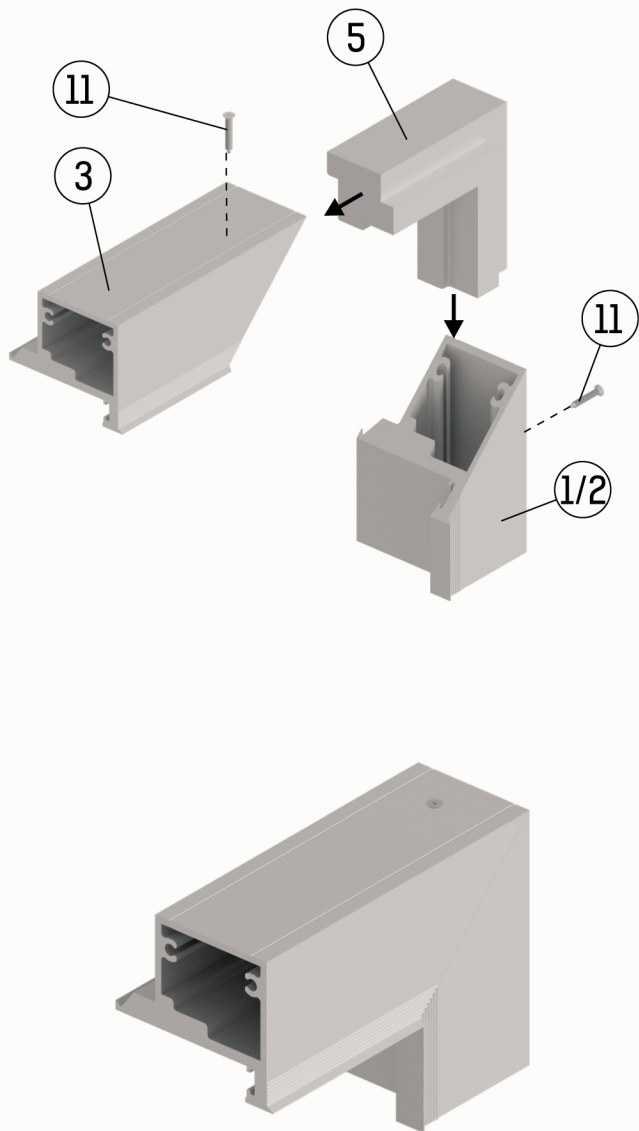
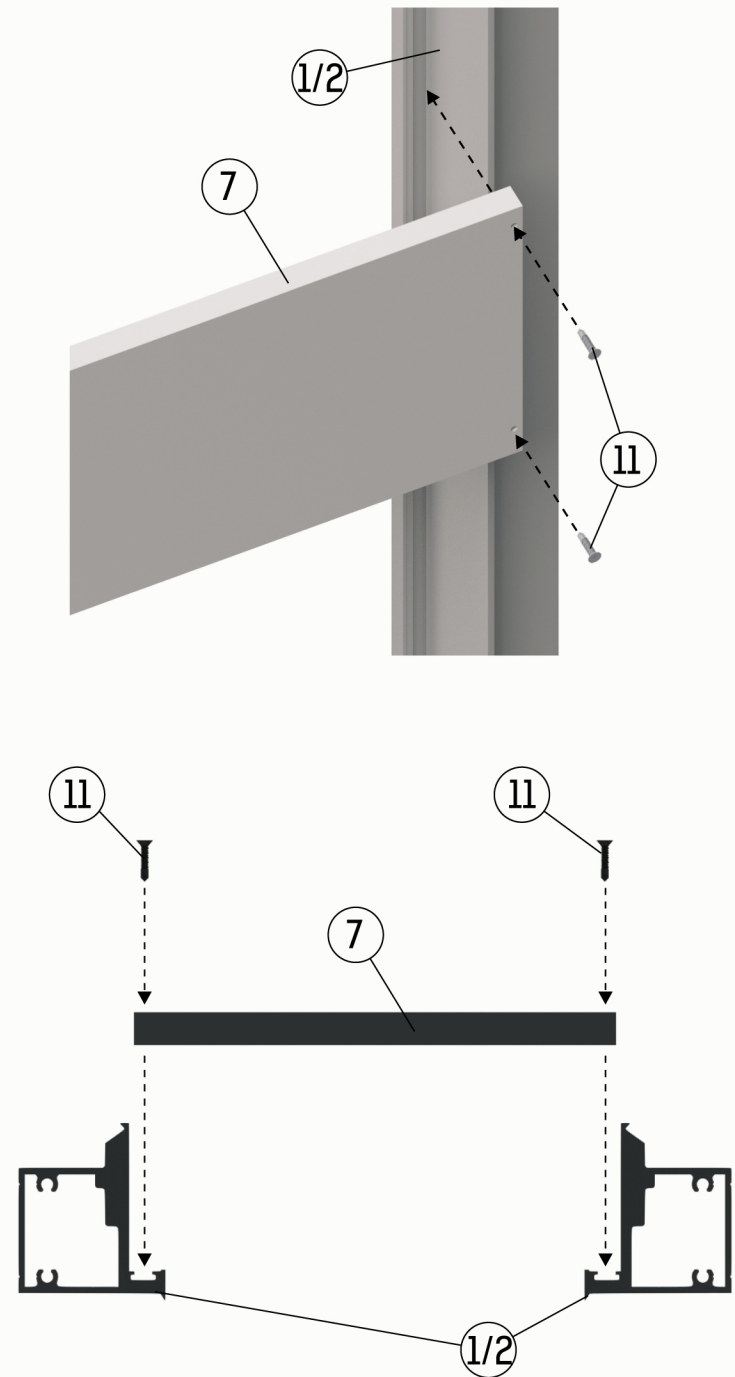
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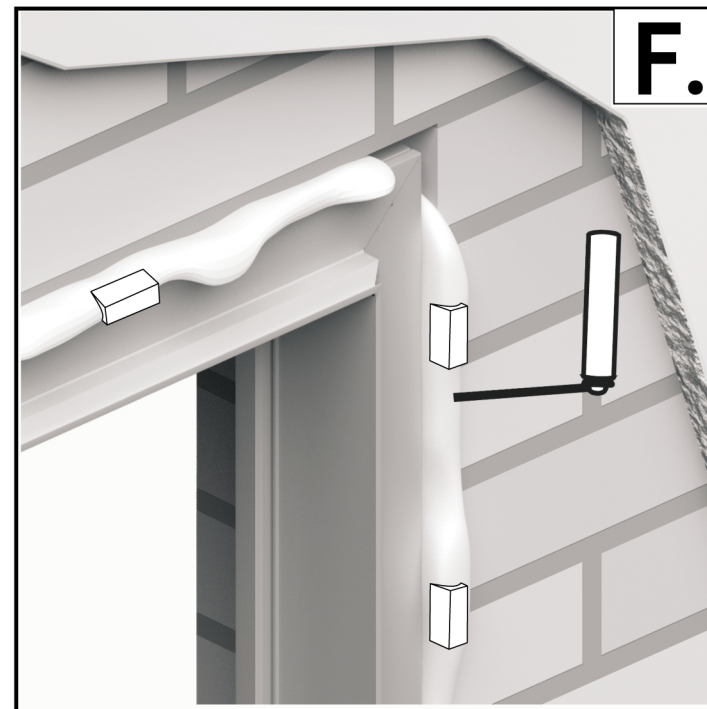
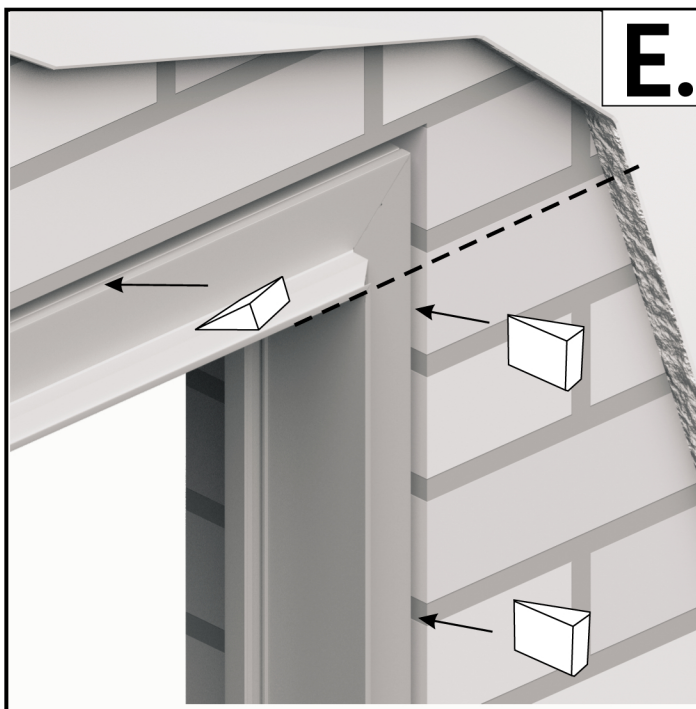
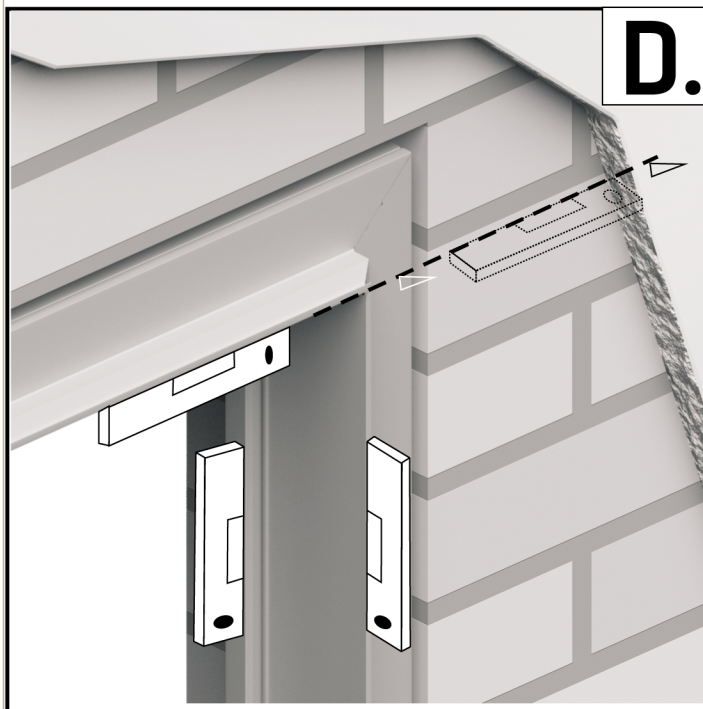
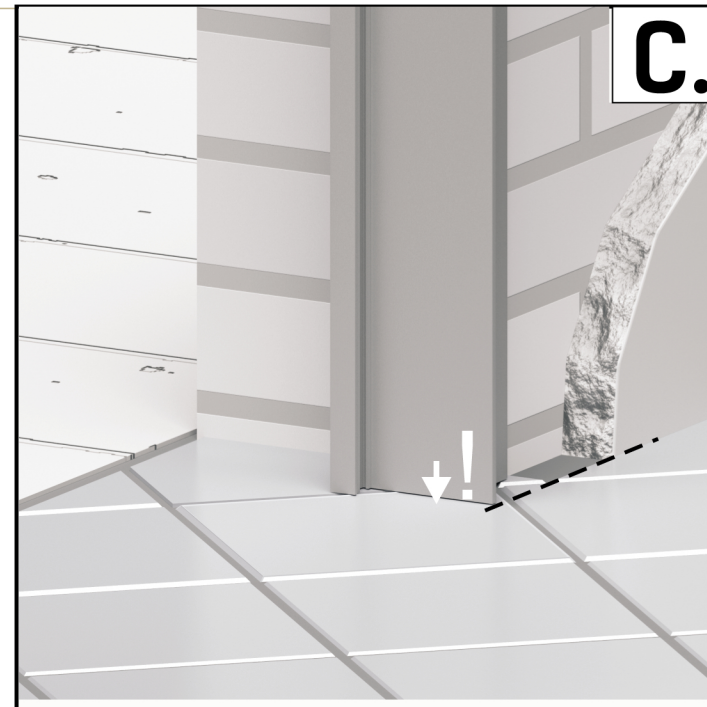
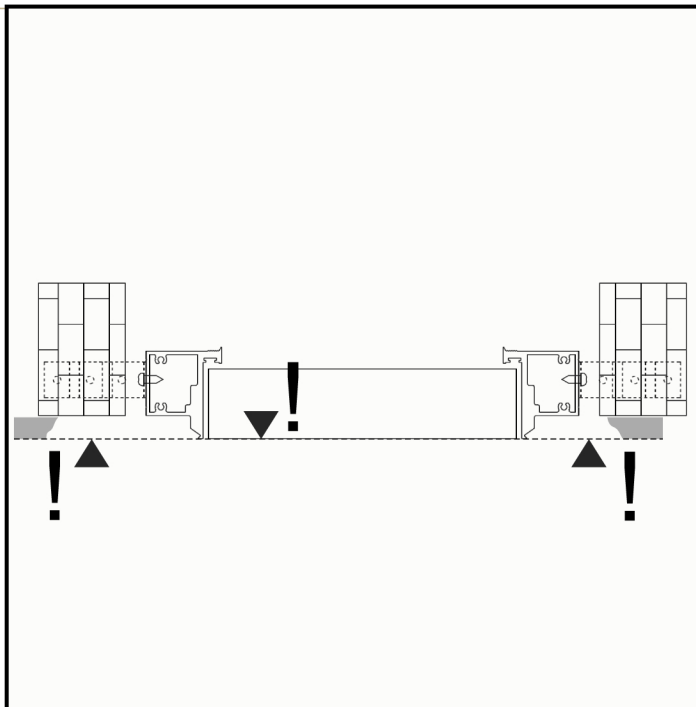
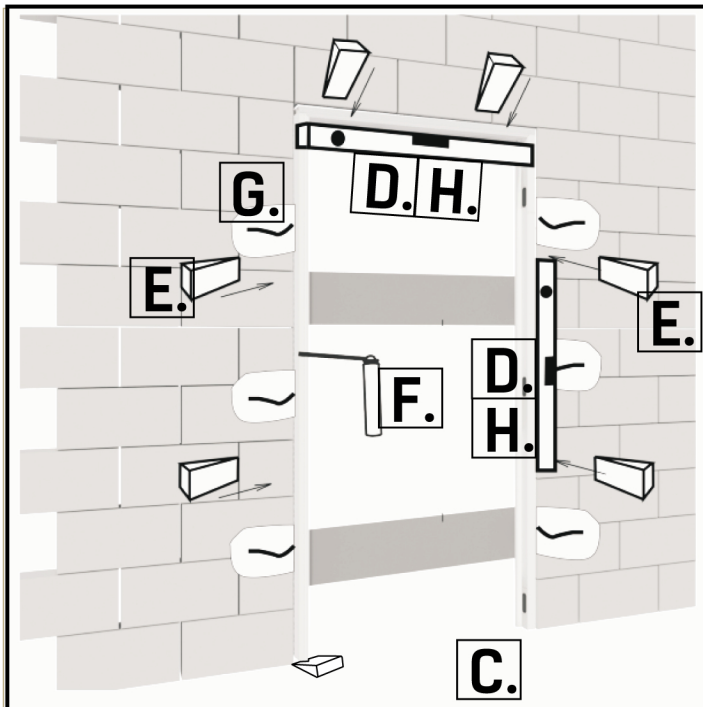


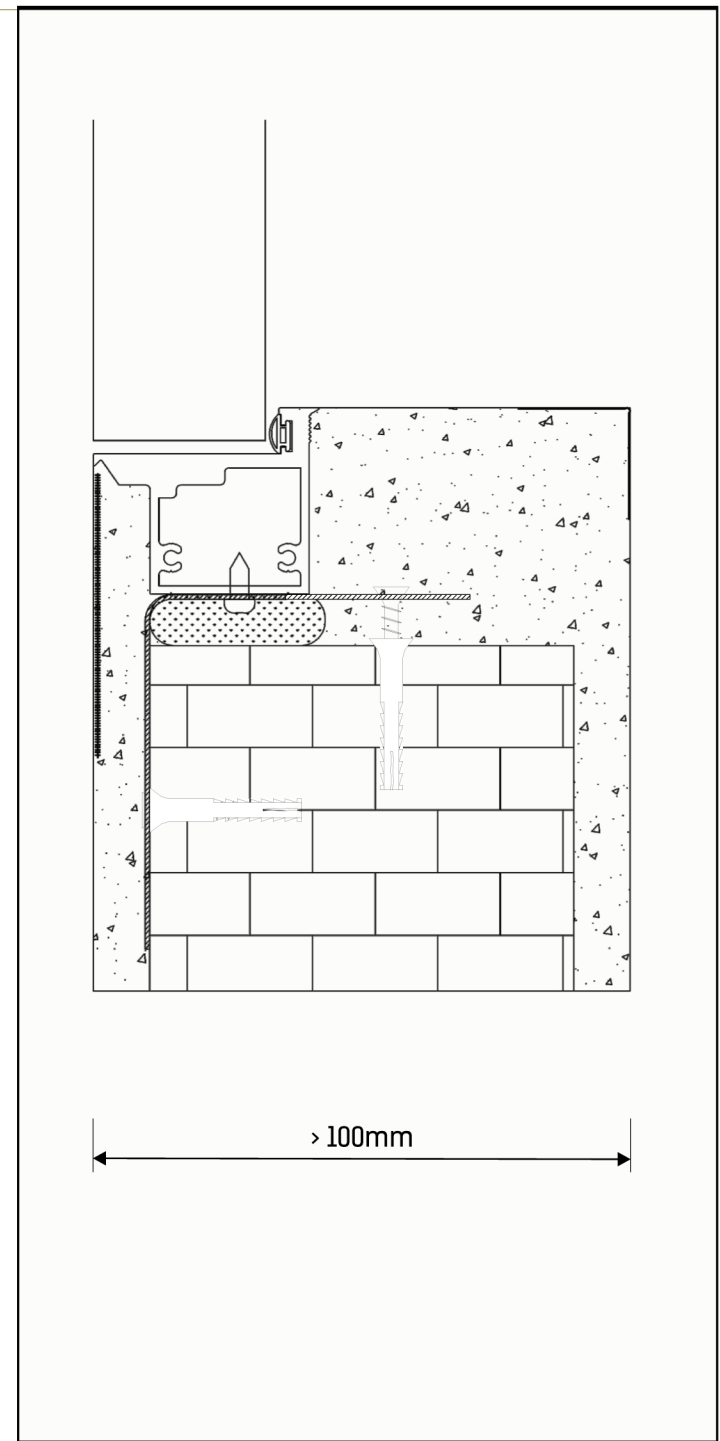
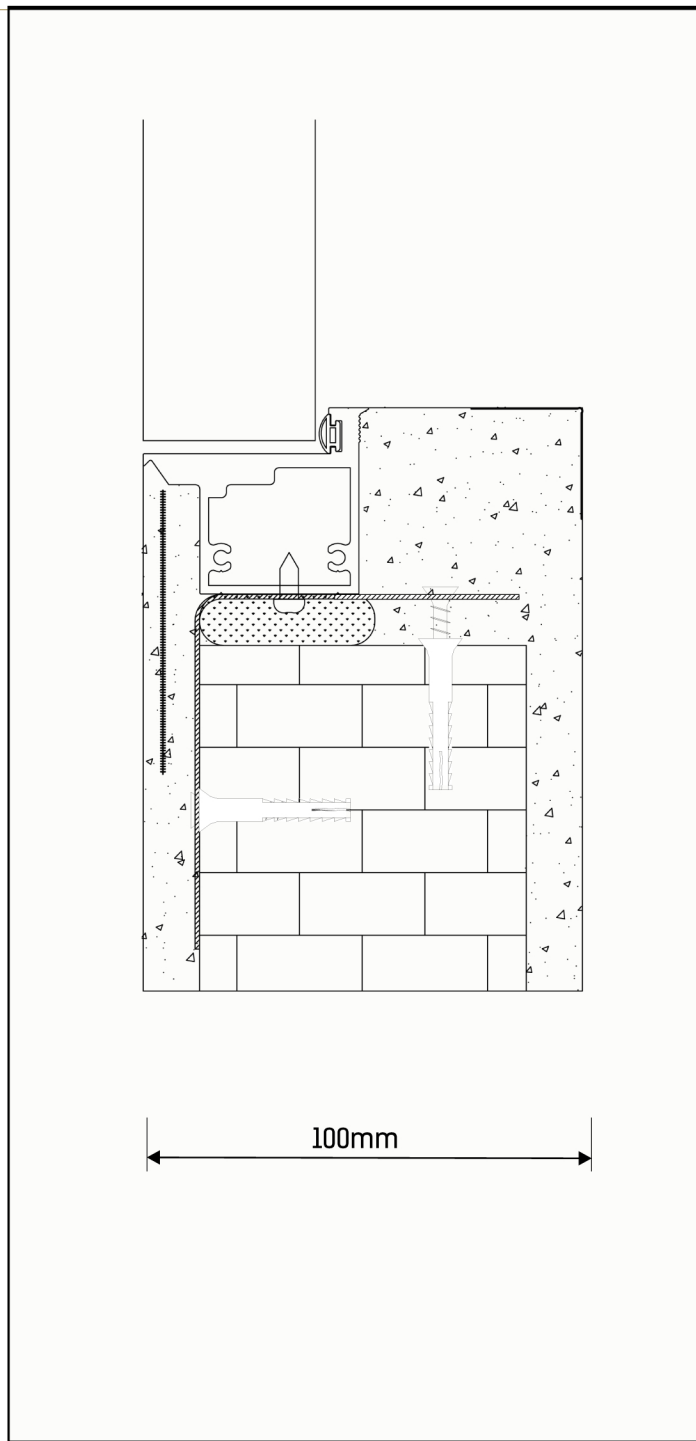
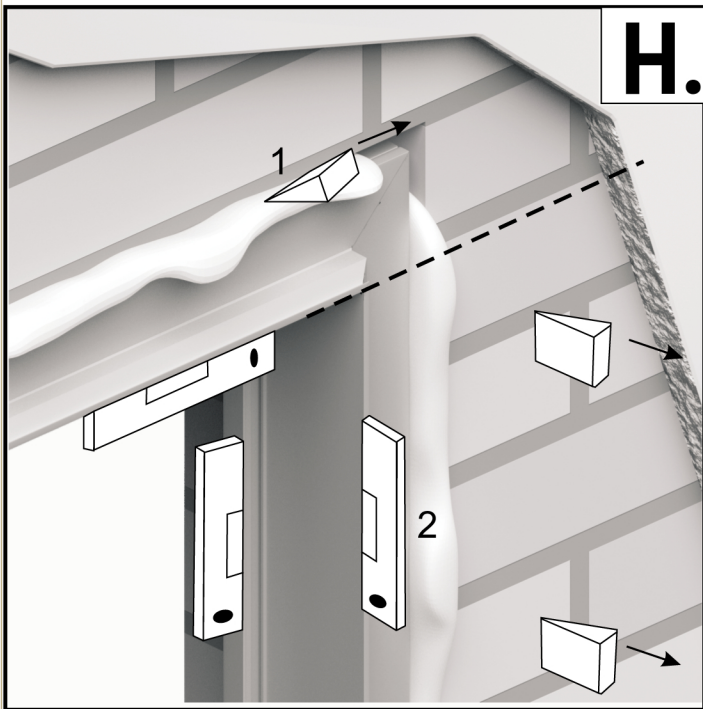


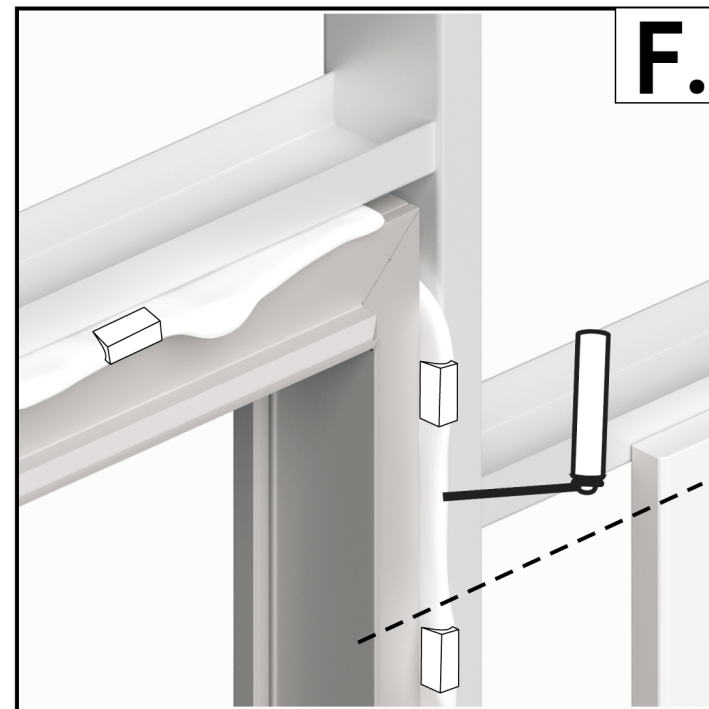
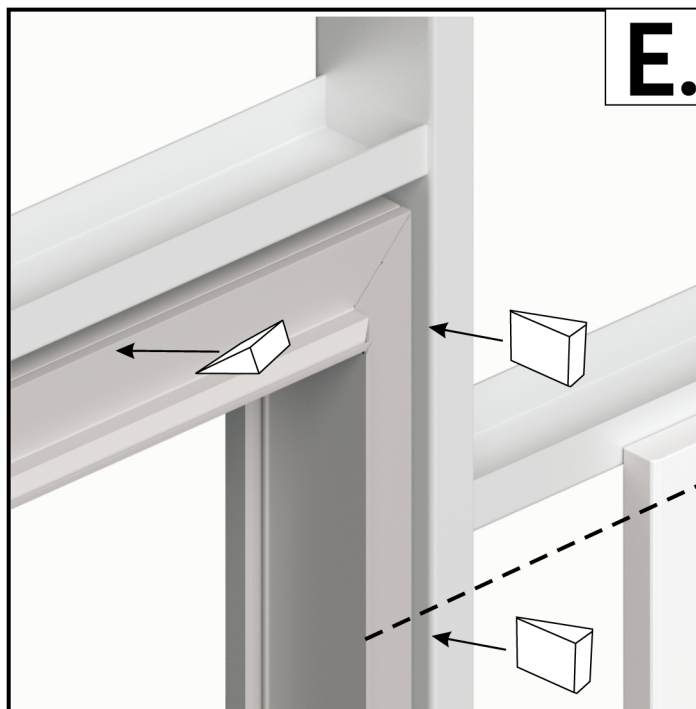
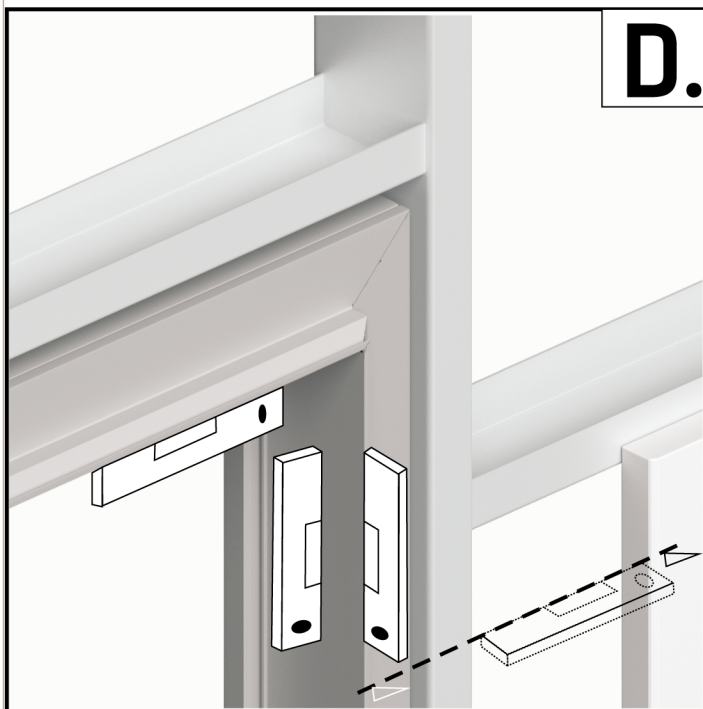
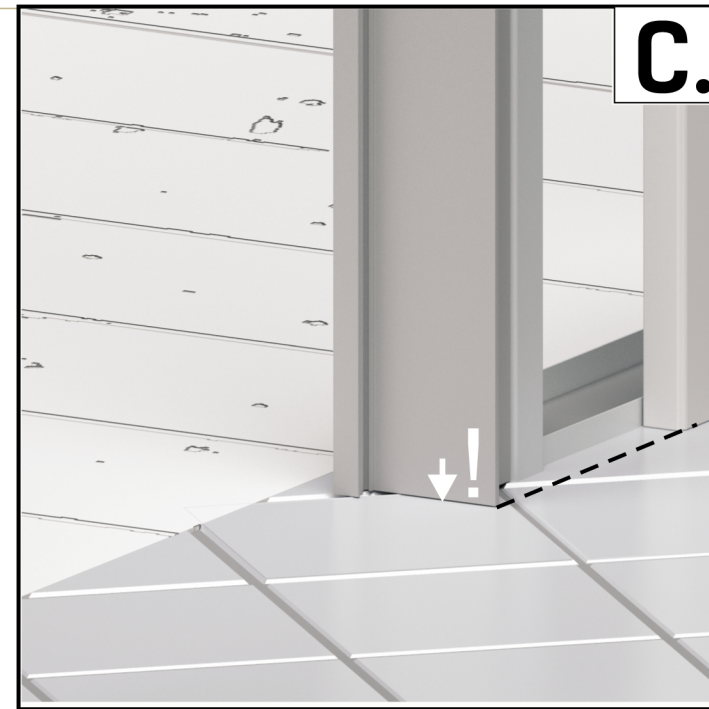
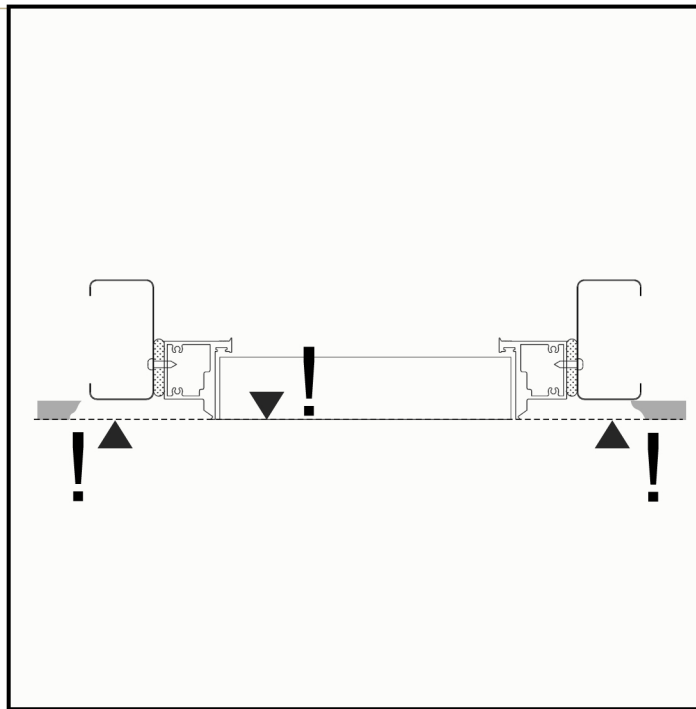
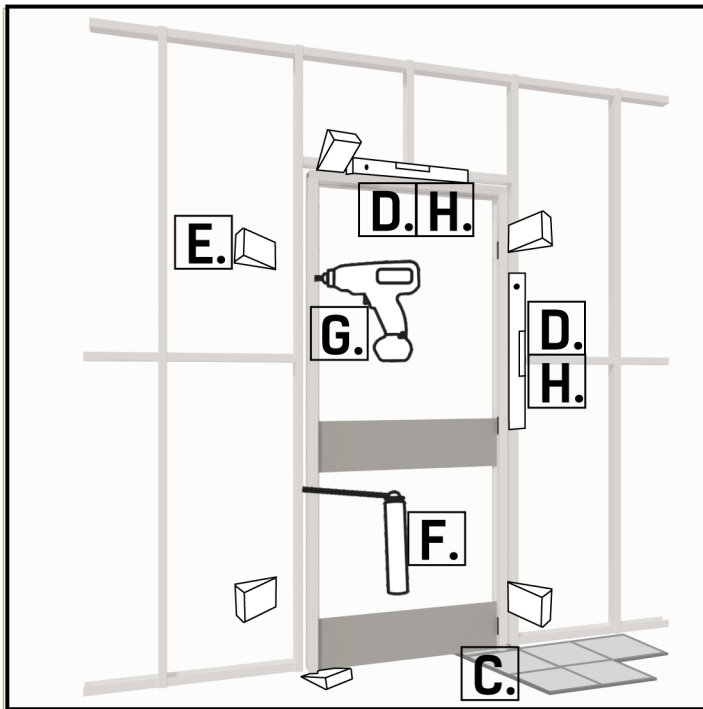
①		 x 1	⑥		min. x 3	⑪		3,5 x 22	6	⑯		x 1
②		 x 1	⑦		x 2	⑫		4,2 x 16	x 6	⑰		x 1
③		 x 1	⑧		x 1	⑬		3,9x40min.	x 6	⑱		x 1
④		x 3	⑨		x 6	⑭		5 x 35 min.	x 6	⑲ a.	 x1	b.  min.x 3
⑤		x 2	⑩		3,9 x 25	x 8	⑮		x 1			

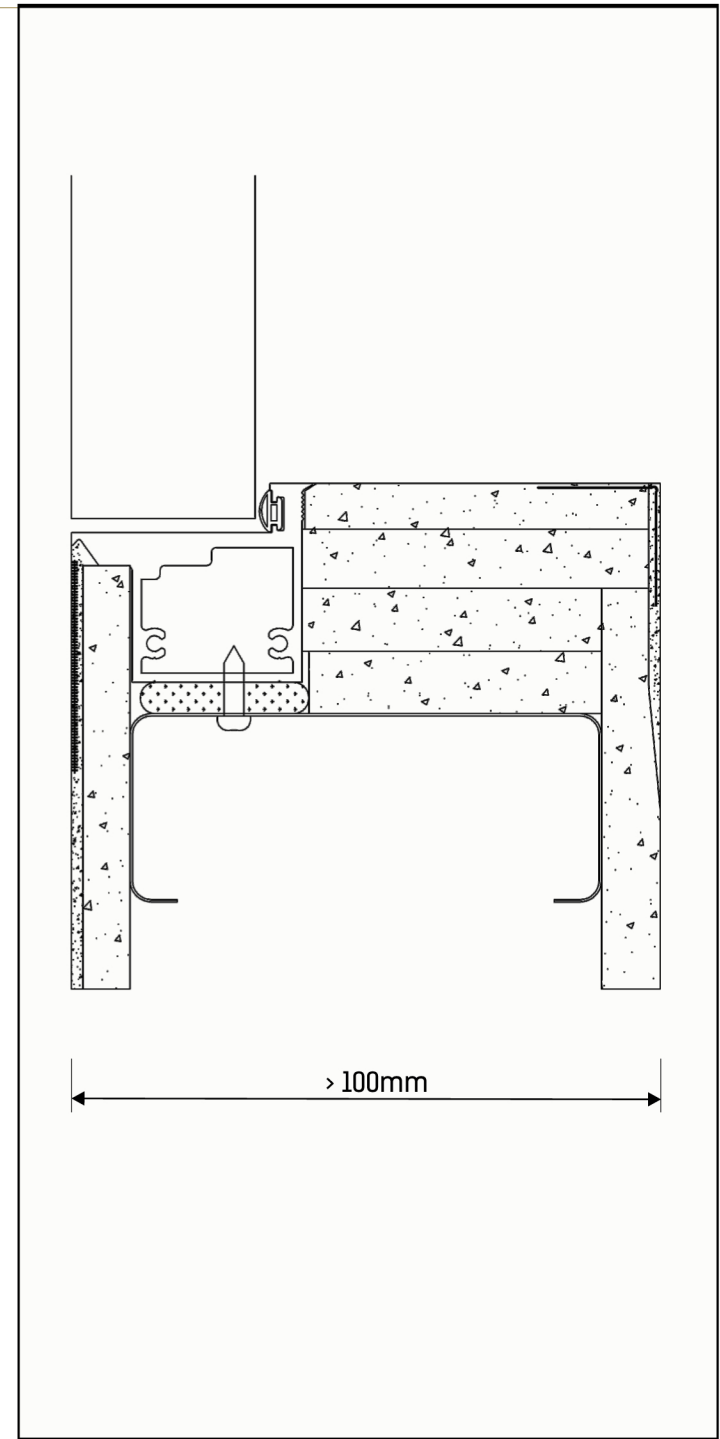
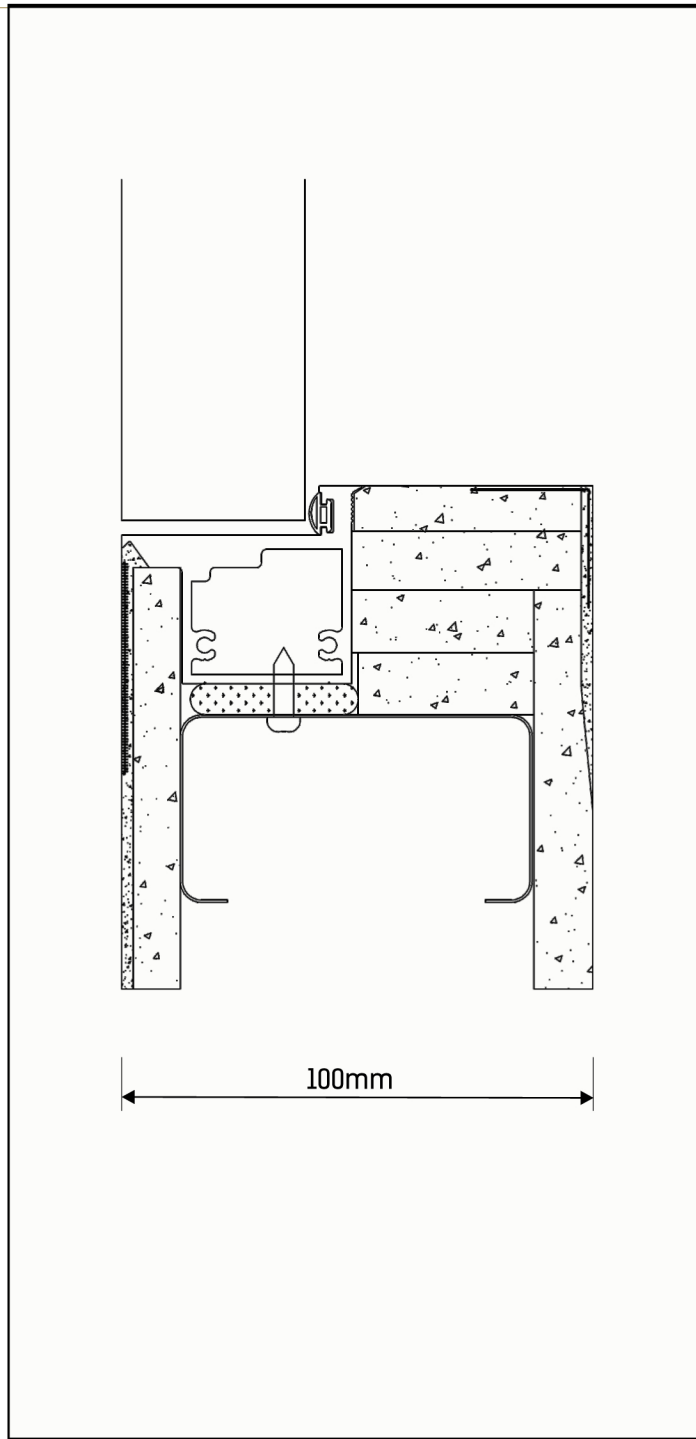
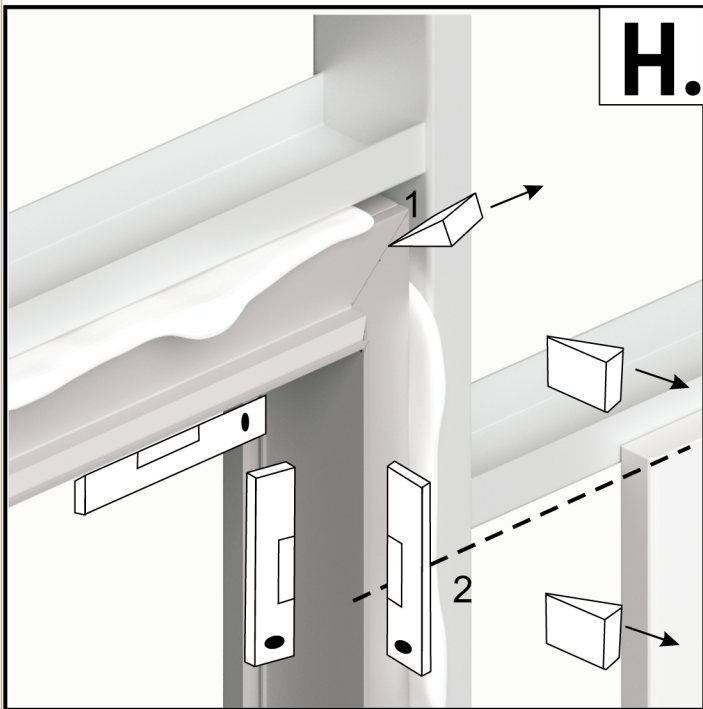
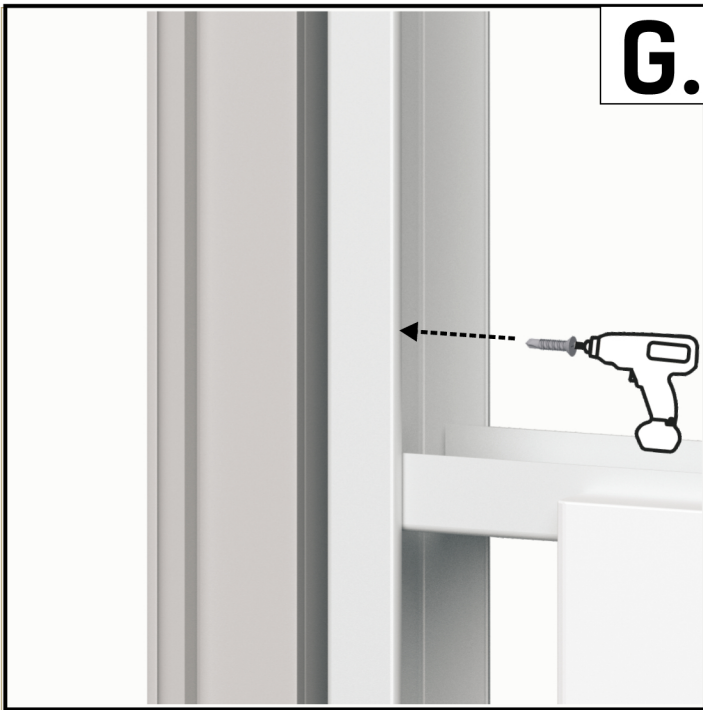


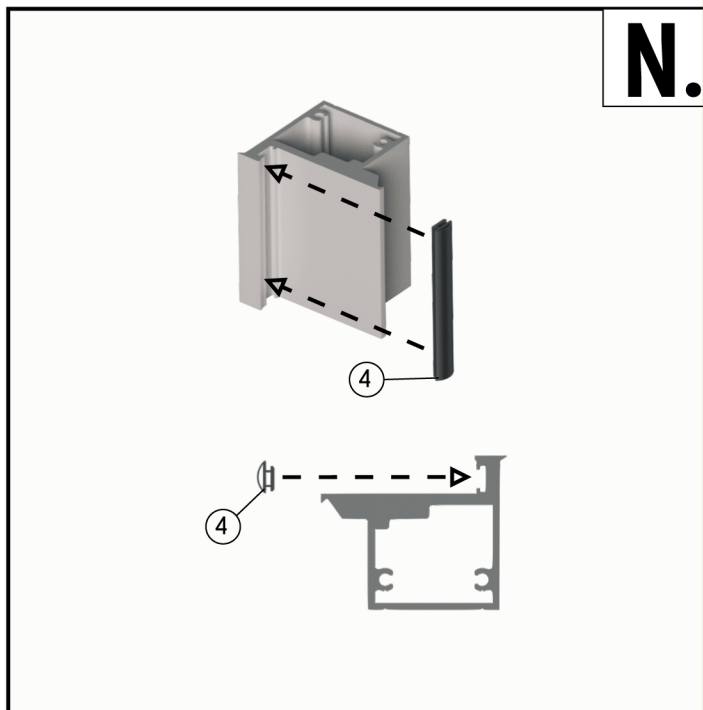
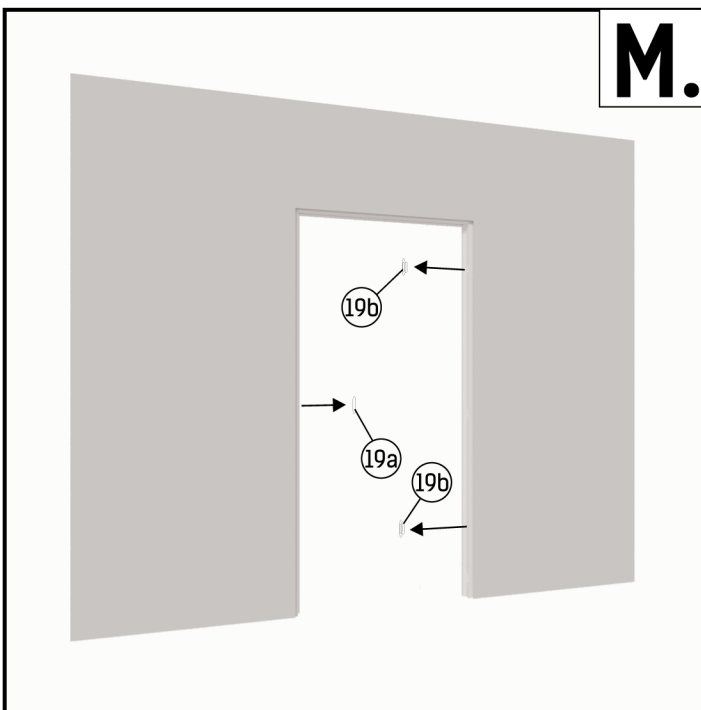
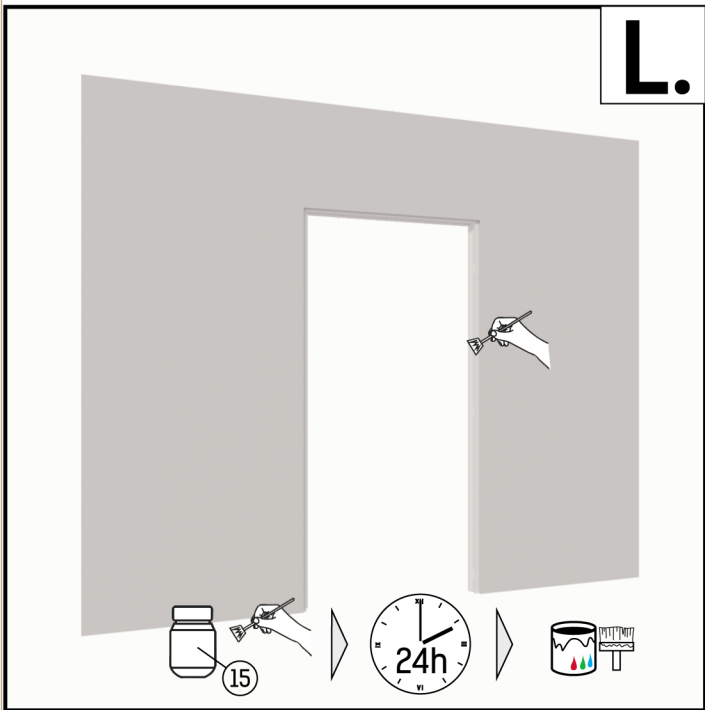
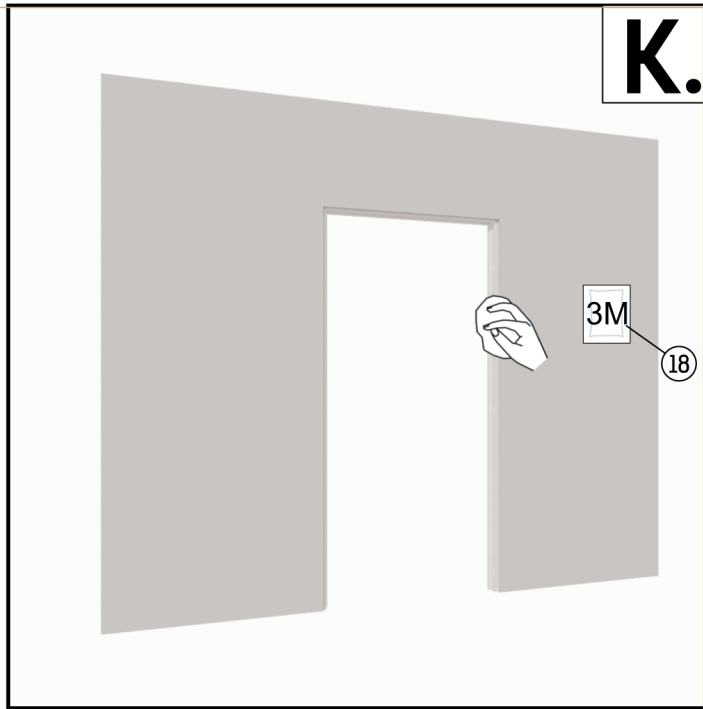
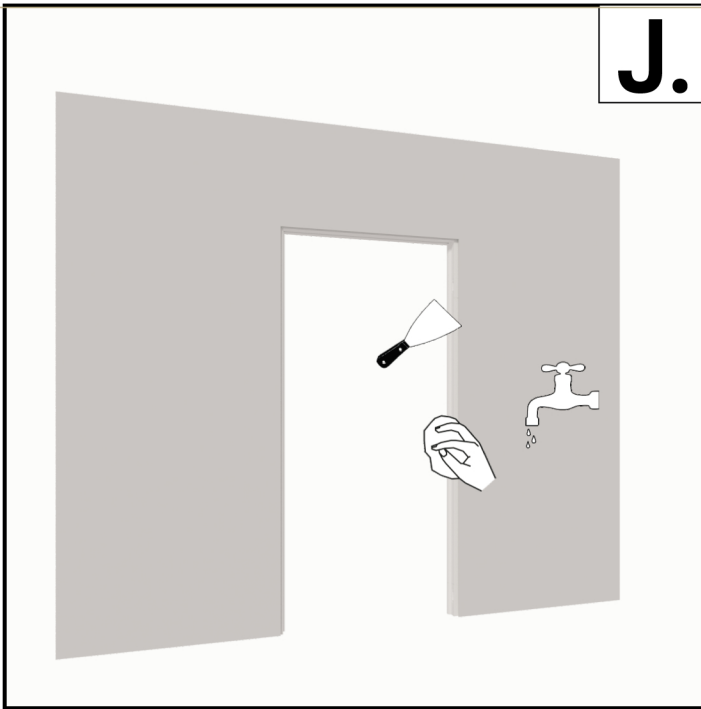
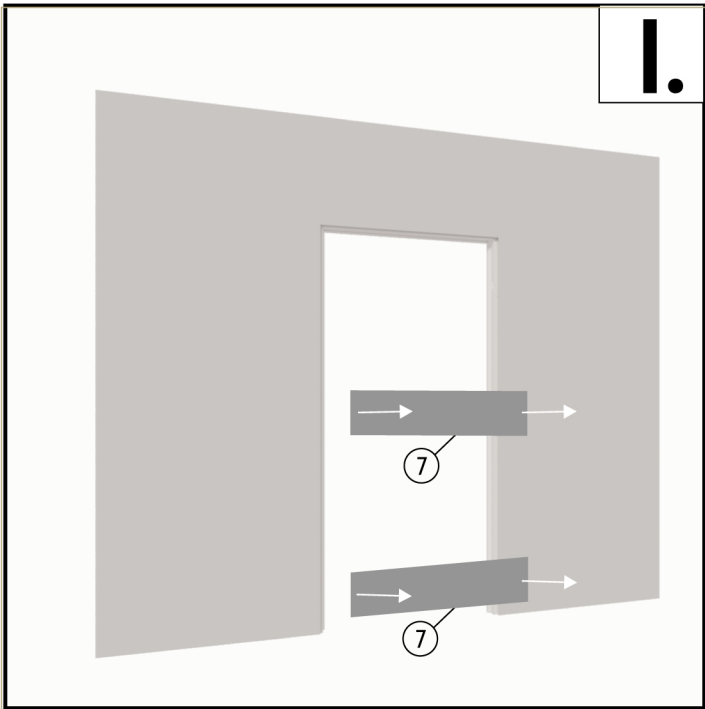
**A.****B.**



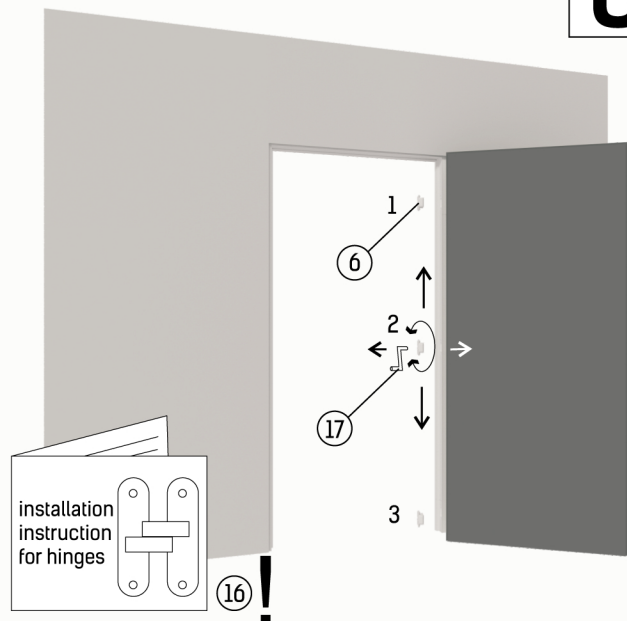




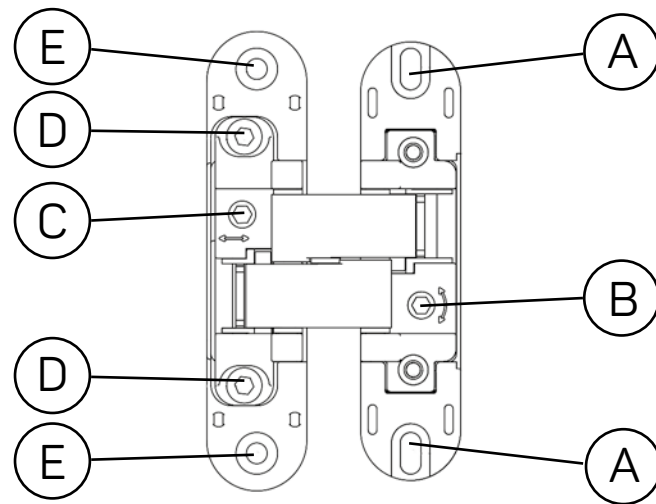




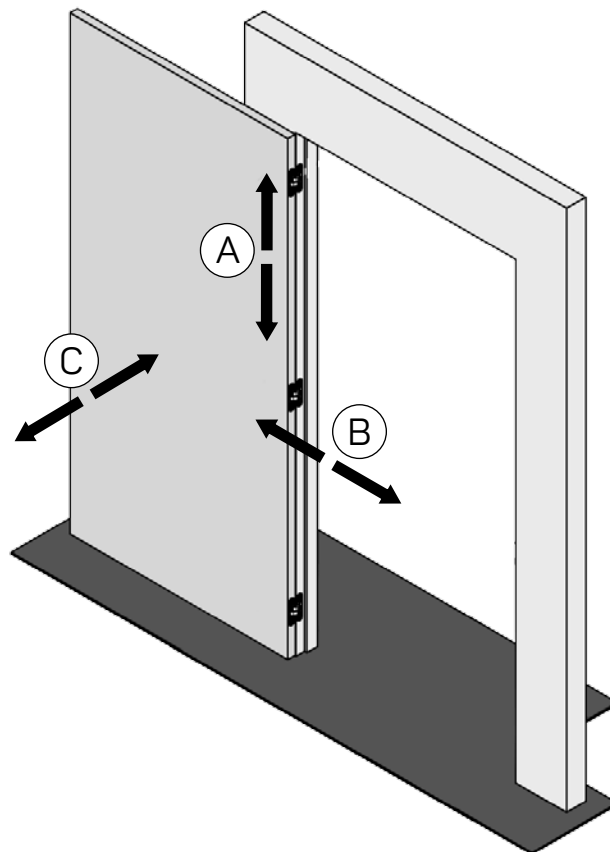
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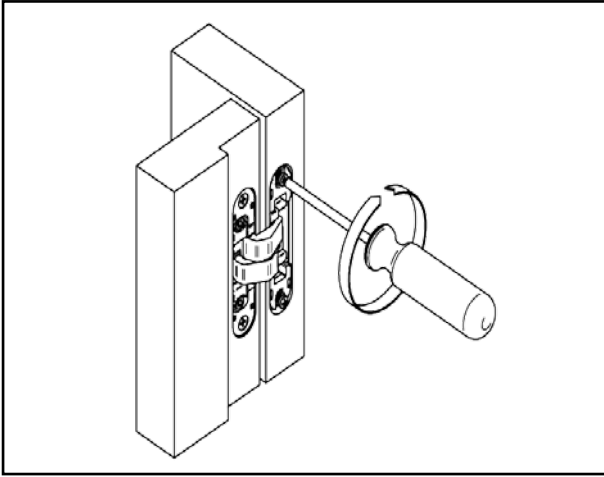


## Adjustment instruction of standard used hinges

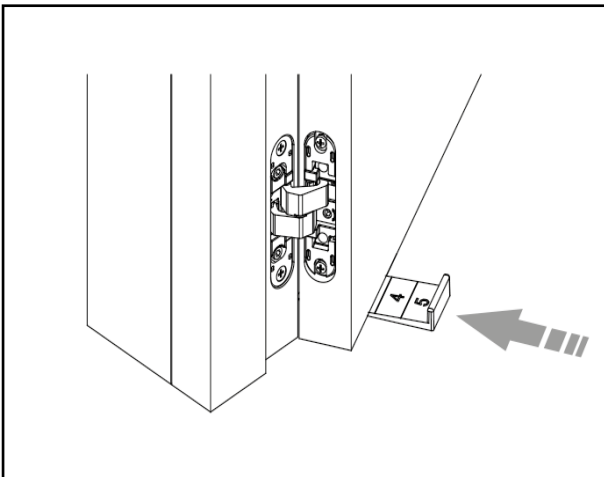


- A - Oval opening that serves for fastening the hinge to the leaf and for adjusting it up and down (making the top gap even)
- B - Bolt for hinge adjustment right and left (making leaf's side gaps even)
- C - Bolt for hinge adjustment front and back (making the leaf flush with wall surface)
- D - Bolt serving for unlocking/locking the position set by C bolt
- E - Round opening that serves for fastening the hinge to the door frame



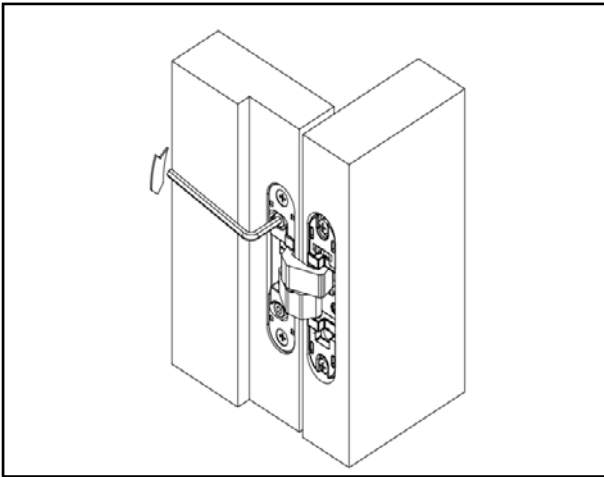


1. In order to adjust the leaf height (decrease or increase the top gap), loosen screws in openings [A] that hold all hinges in the leaf

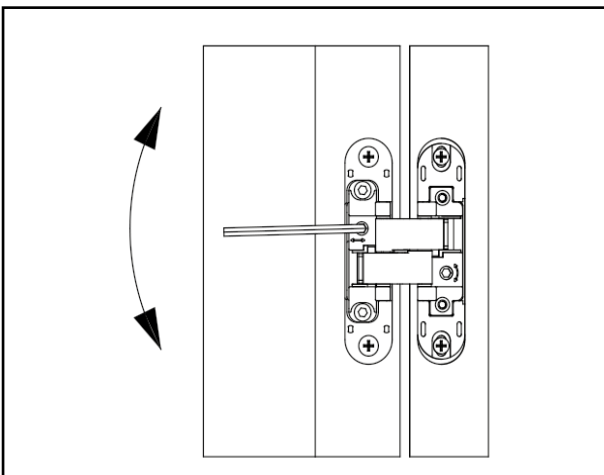


2. Using a wedge (an adjustment washer for doors), lift the door to the desired height in such a way that the gap between the door frame and the leaf is about **3 mm**. Then tighten all hinges to the leaf.

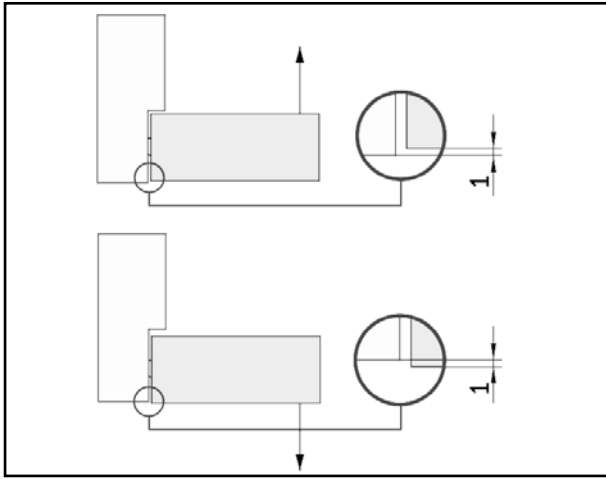
The range of hinge adjustment is **5 mm** from its lowest position



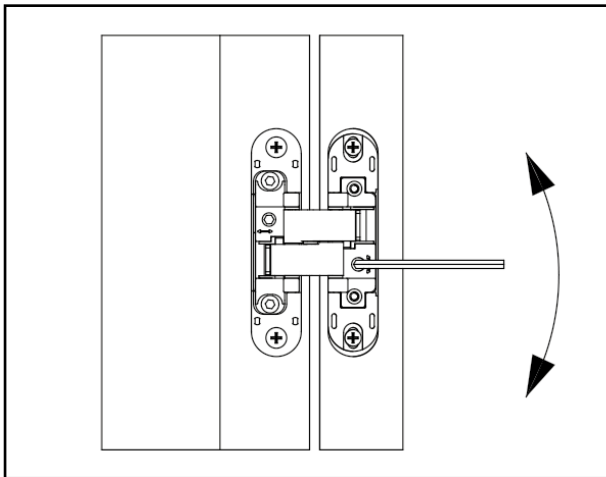
3. In order to adjust the leaf so that its surface is flush with the wall surface, first loosen [D] bolts



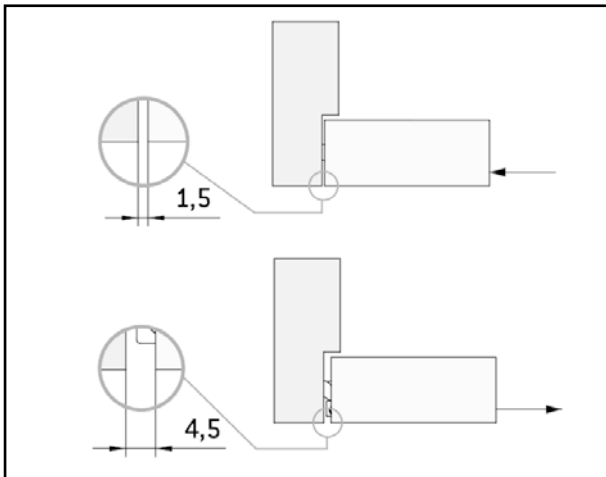
4. Then move the leaf closer to or farther from the door frame by rotating [C] bolt. After adjusting the hinges in this plane appropriately, again tighten [D] bolts to lock the position



The range of hinge adjustment in this plane is **+/-1 mm**



5. In order to adjust the gaps between the leaf and the door frame on the sides, tighten or loosen [B] bolt in the hinge, which makes the leaf move right or left.



The range of hinge adjustment in this plane is **+/-1.5 mm**

Adjust all hinges evenly so that none of them is overloaded, which will prevent their damage.

