



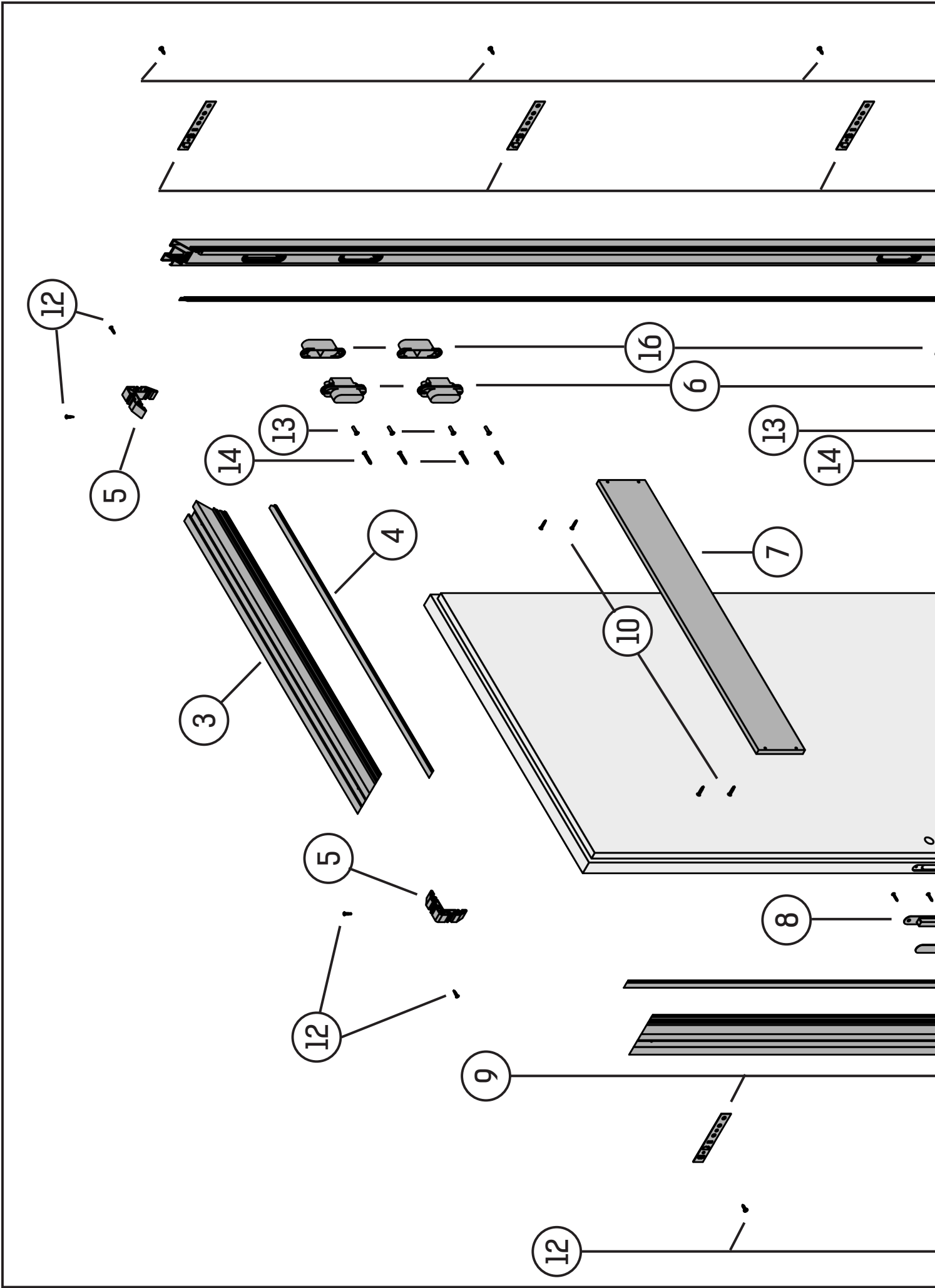
STD5 01

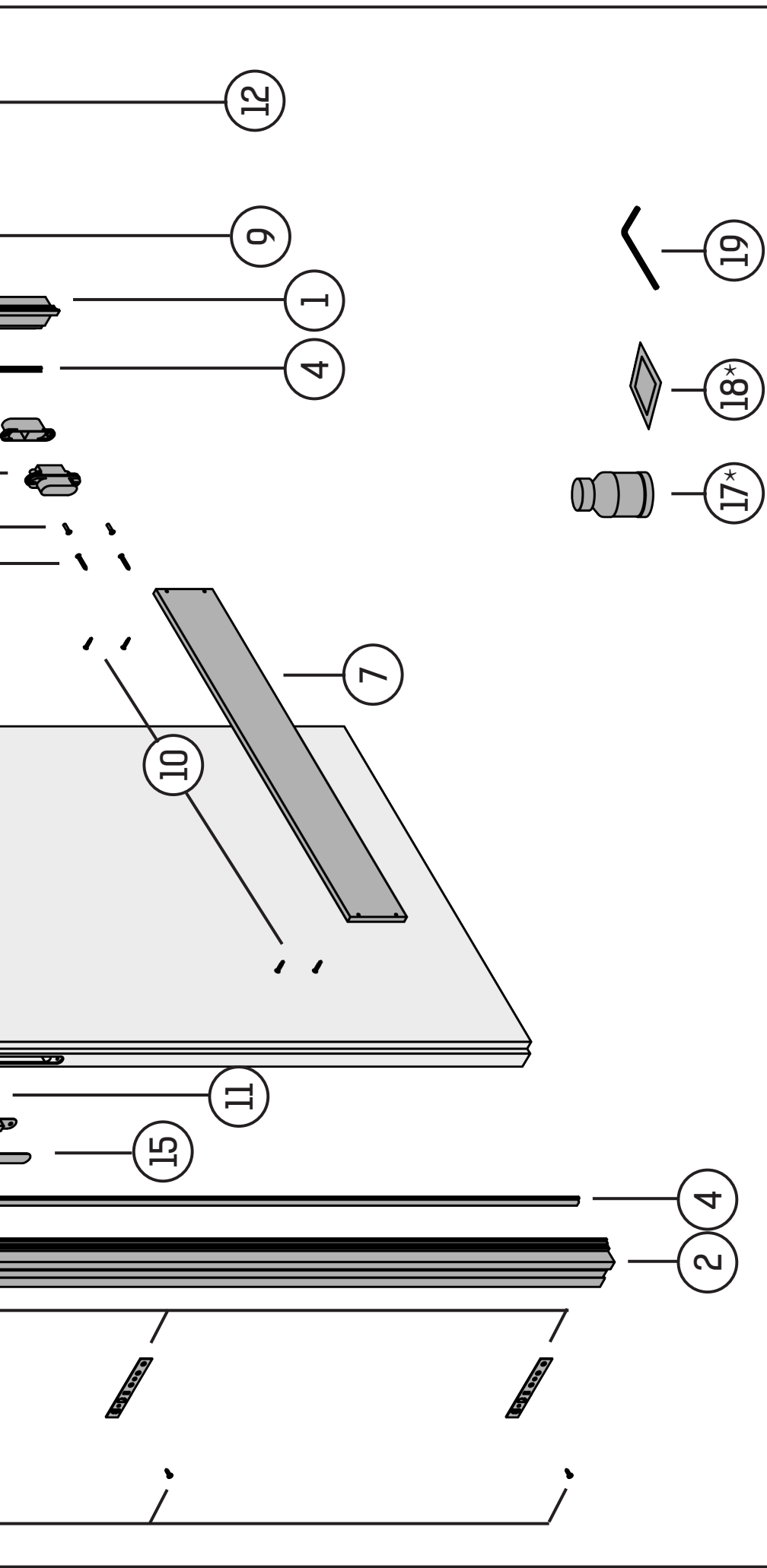
Assembly instruction

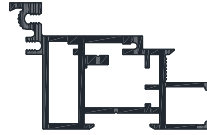




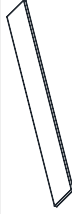













GREEN DOORS '50

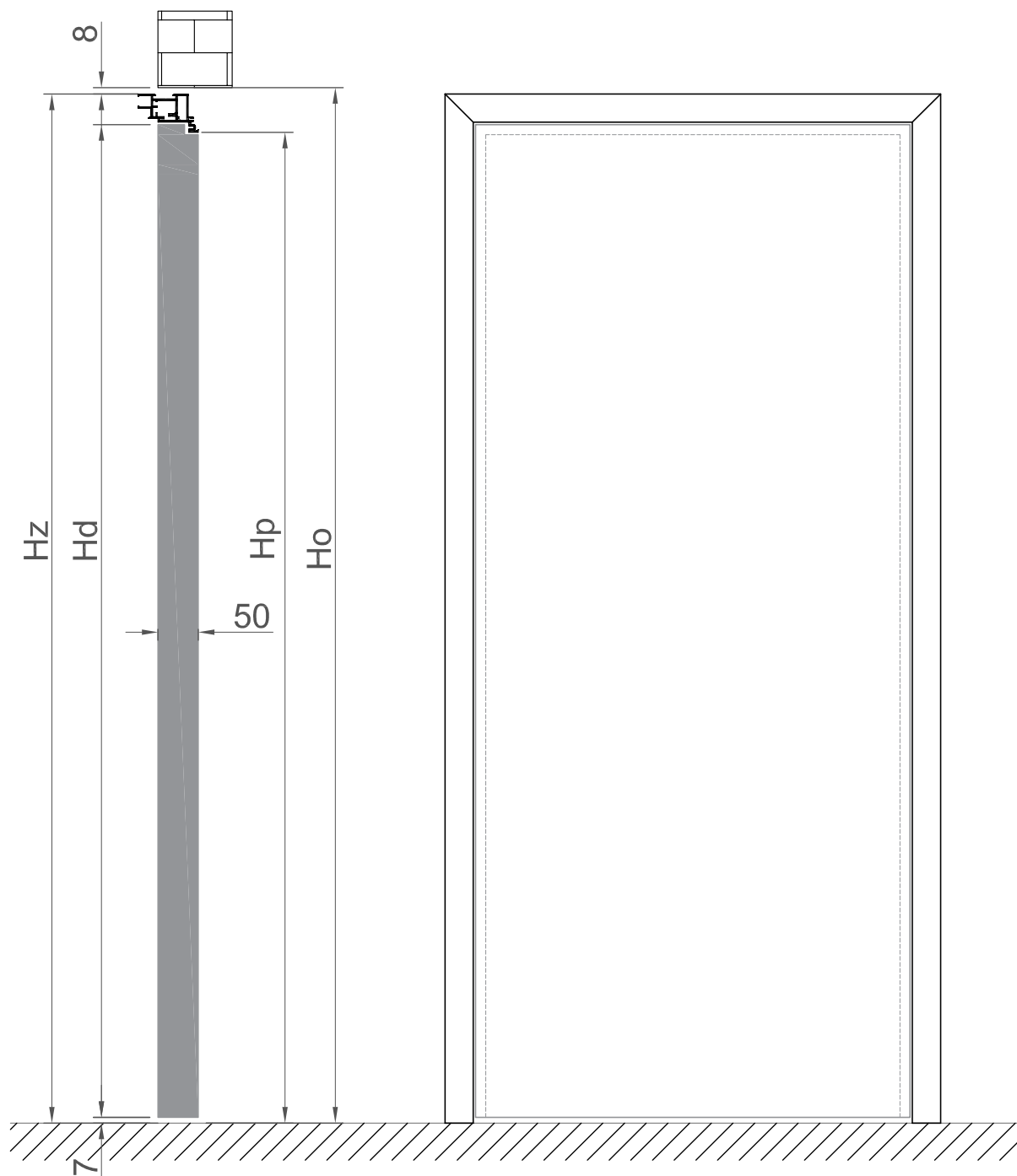
DOOR FRAME

opened inward



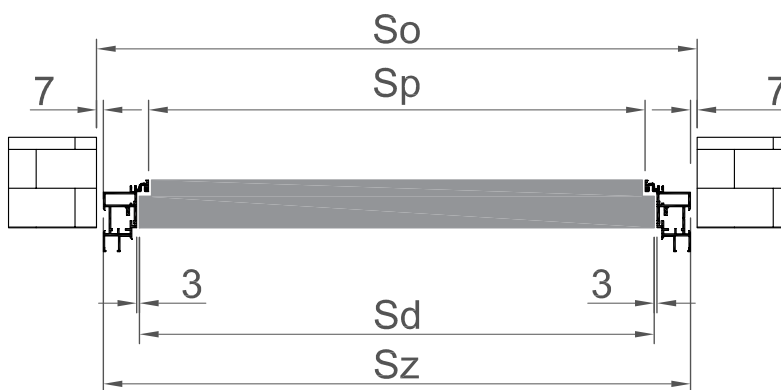


1.		x1	6.		min. x2	11.		3,5x22 x2	16.		min. x2
2.		x1	7.		x2	12.		4,2x19 x10	17.*		x1
3.		x1	8.		x1	13.		M5x16 min. x4	18.*		x1
4.		x3	9.		x6	14.		4,5x35 min. x4	19.		x1
5.		x2	10.		4,2x25 x8	15.		x1	*option		

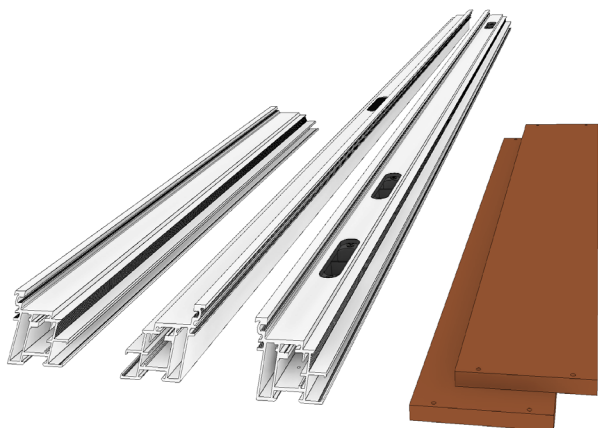


[mm]	Sd	Sp	Sz	So
60'	620	601	696	710
70'	720	701	796	810
80'	820	801	896	910
90'	920	901	996	1010
100'	1020	1001	1096	1110

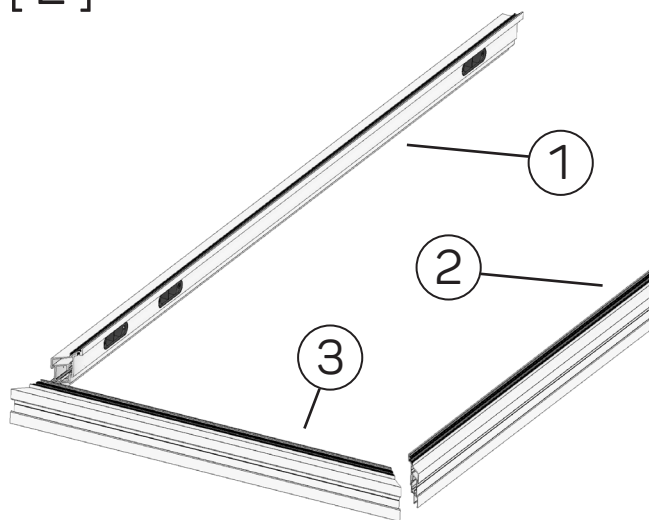
[mm]	Hd	Hp	HZ	Ho
200'	2032	2029	2077	2085



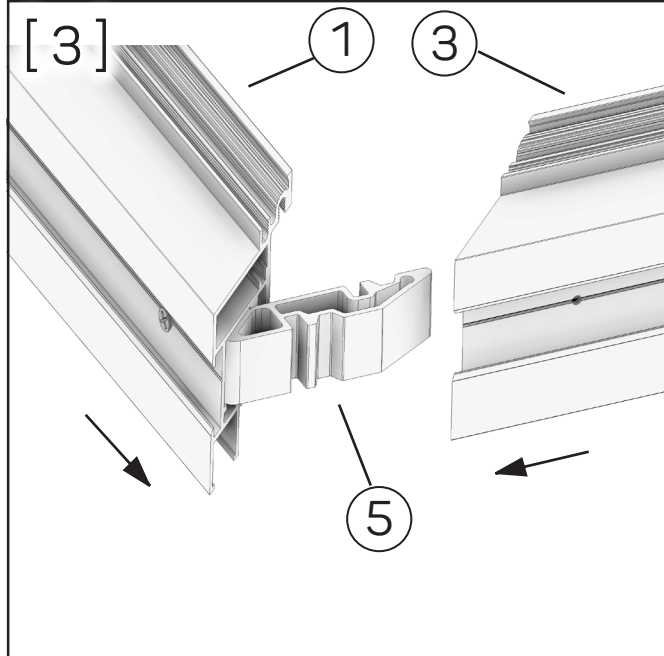
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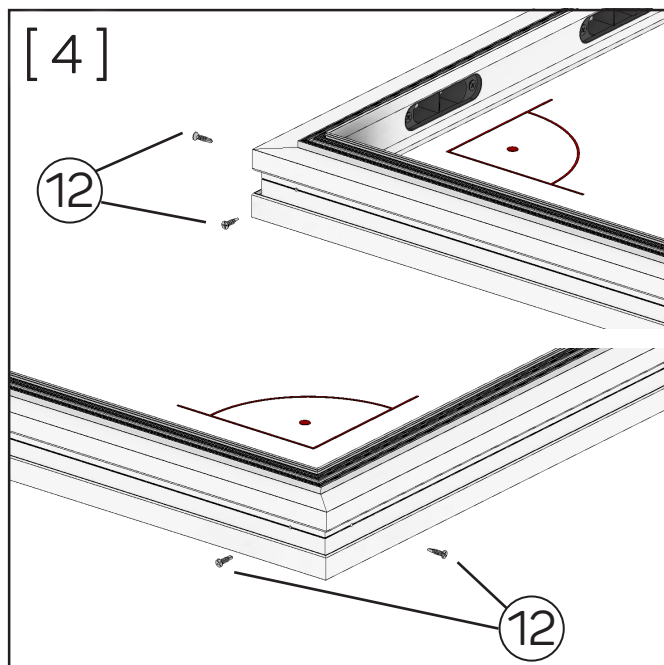
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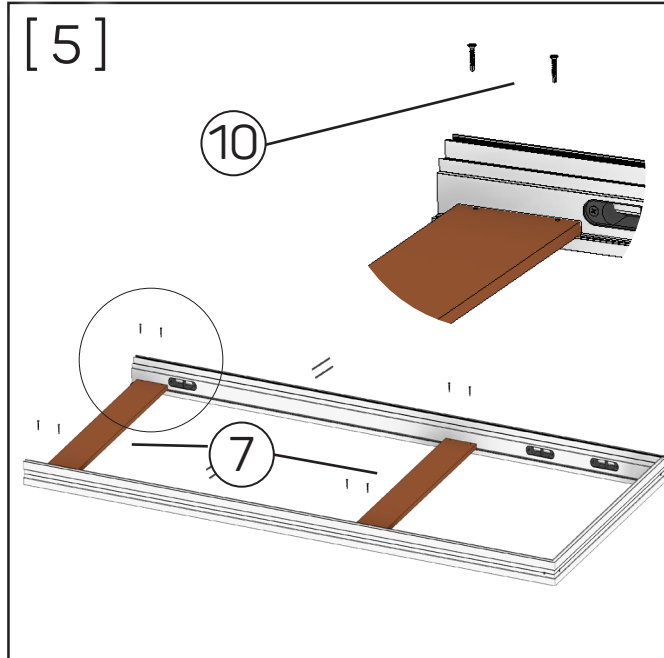
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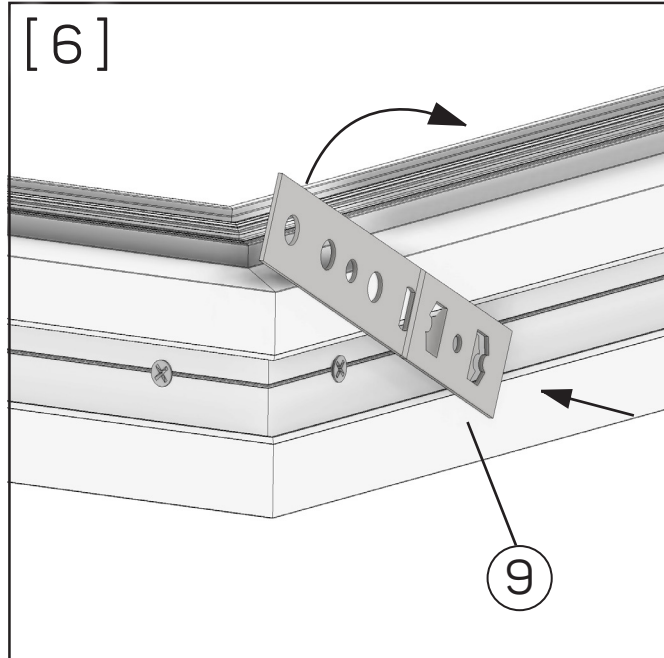
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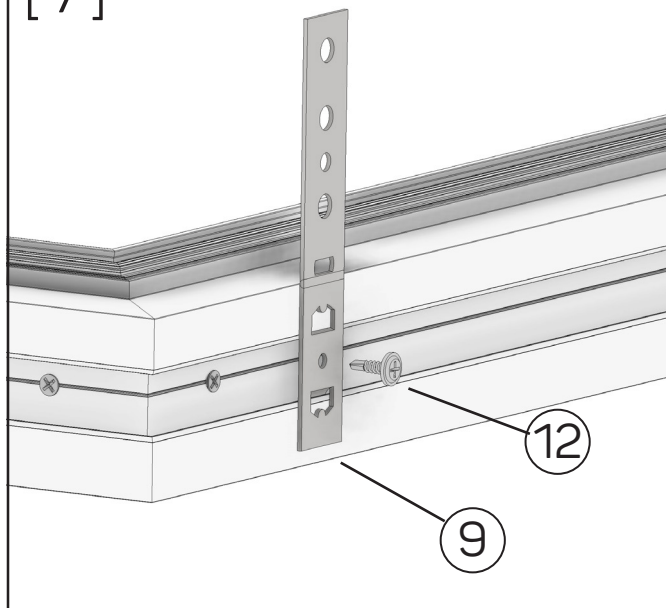
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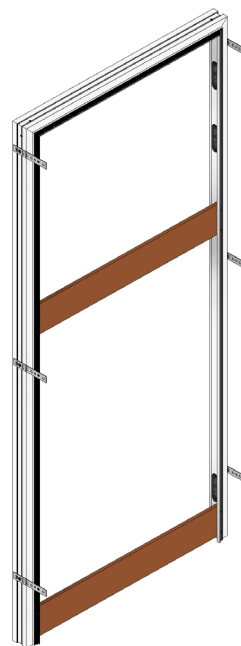
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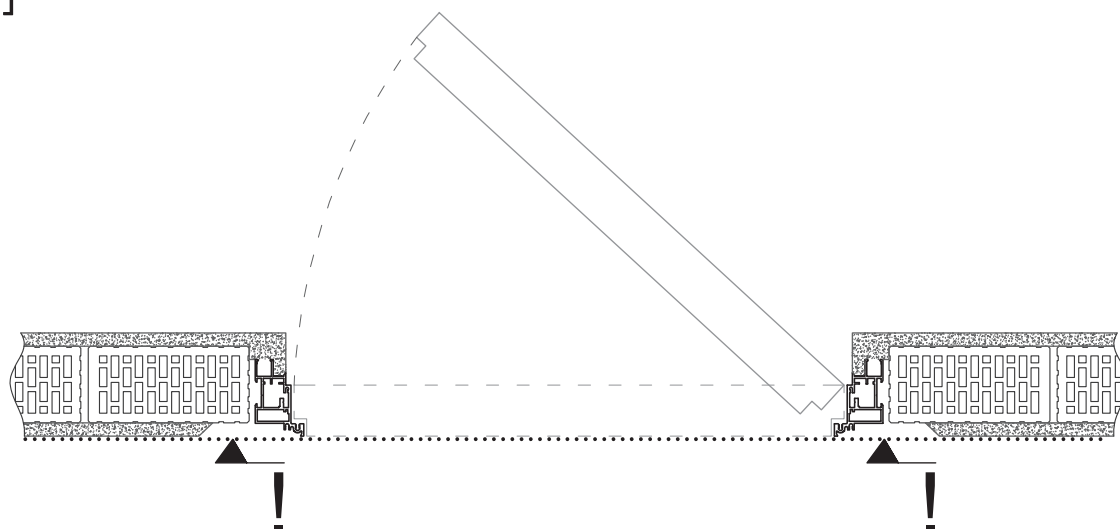
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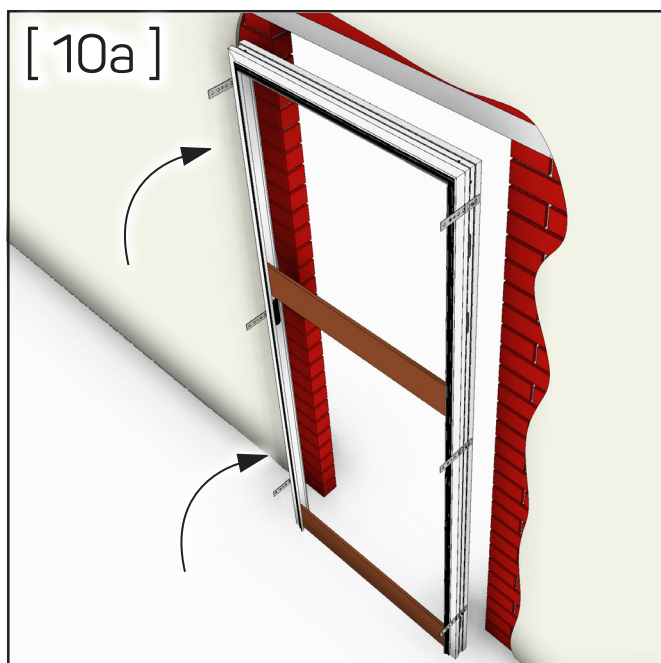
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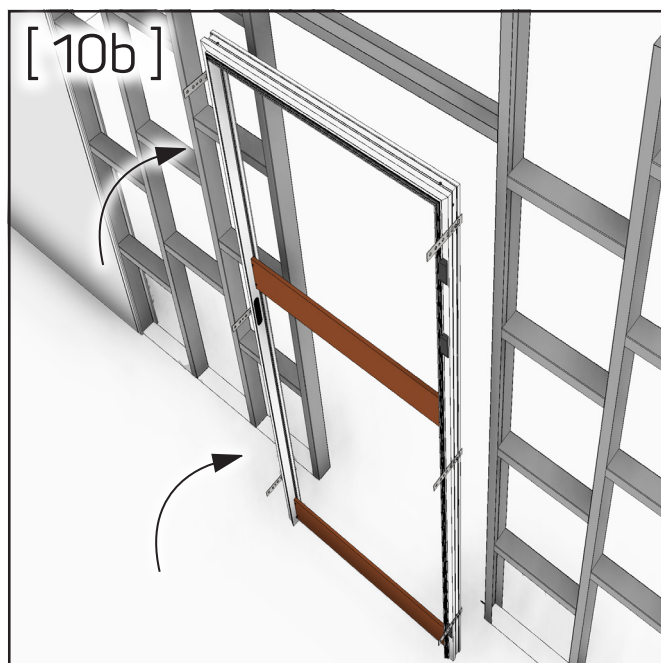
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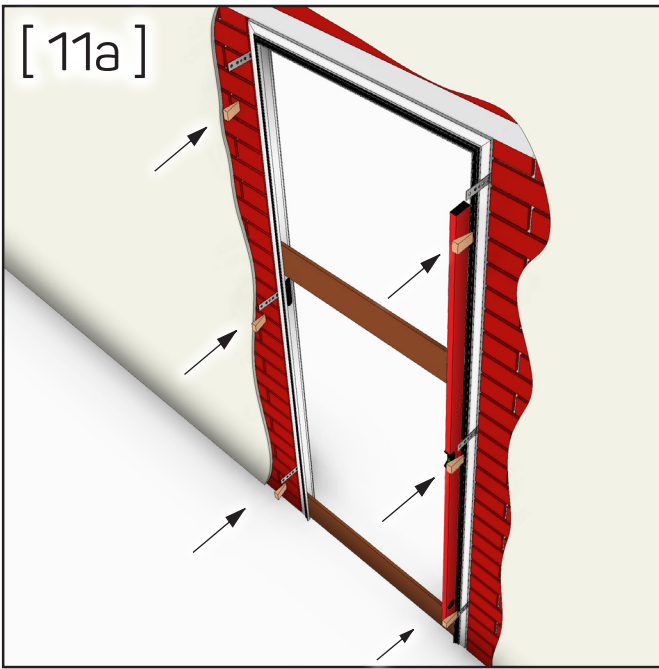
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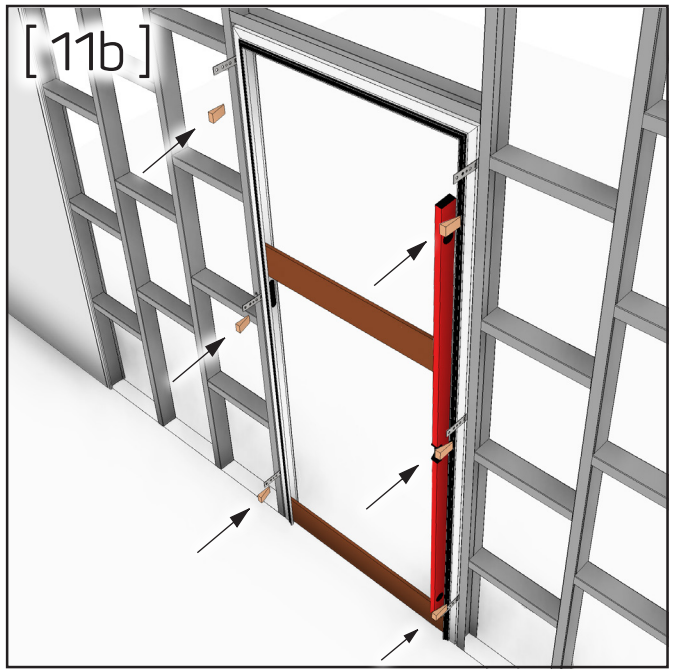
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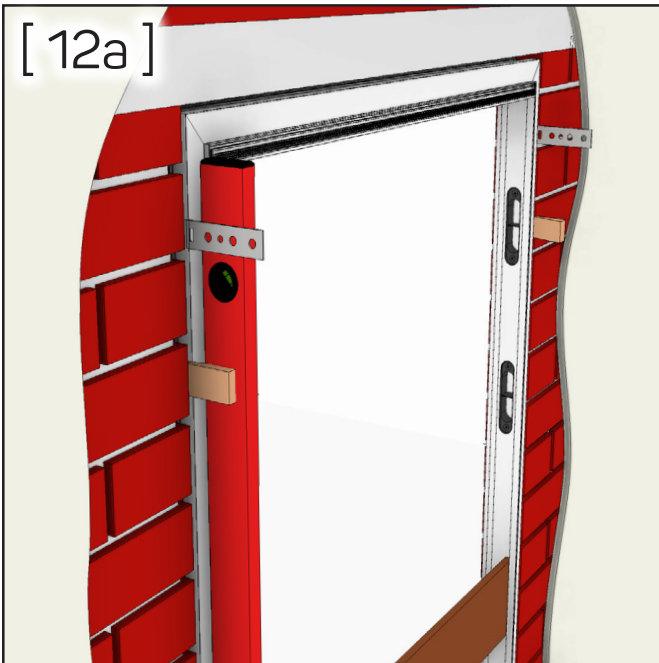
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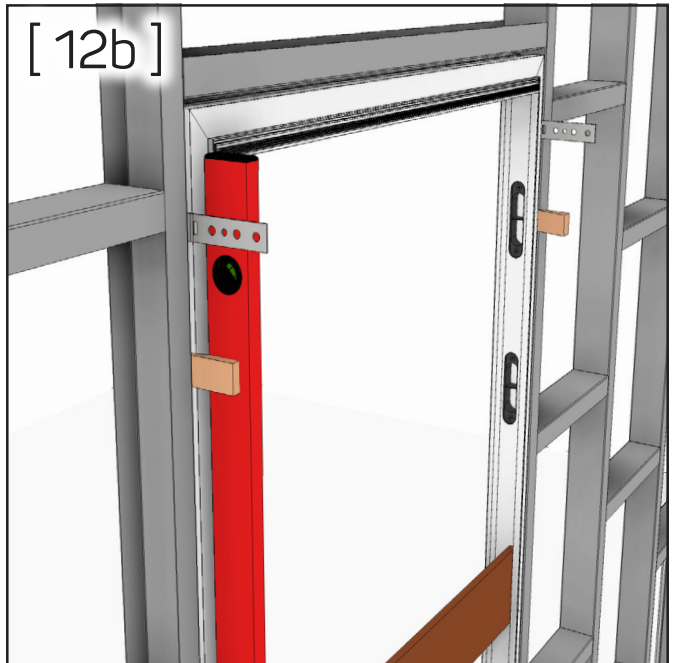
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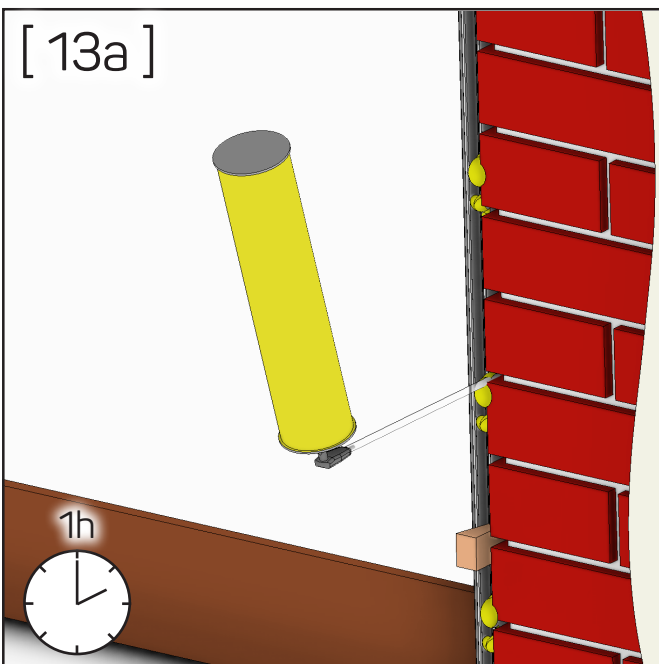
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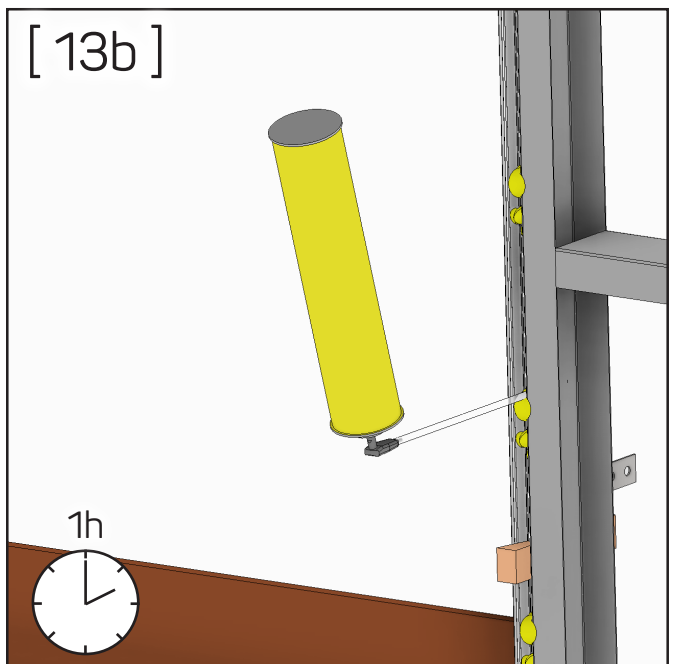
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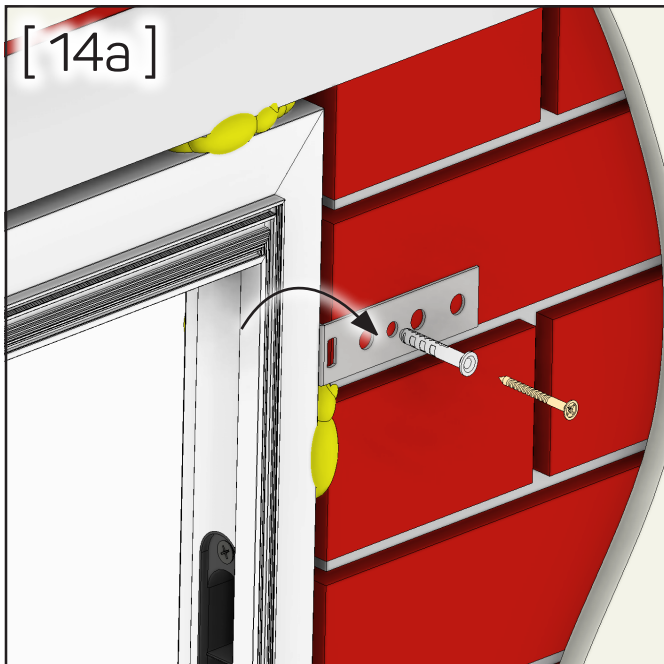
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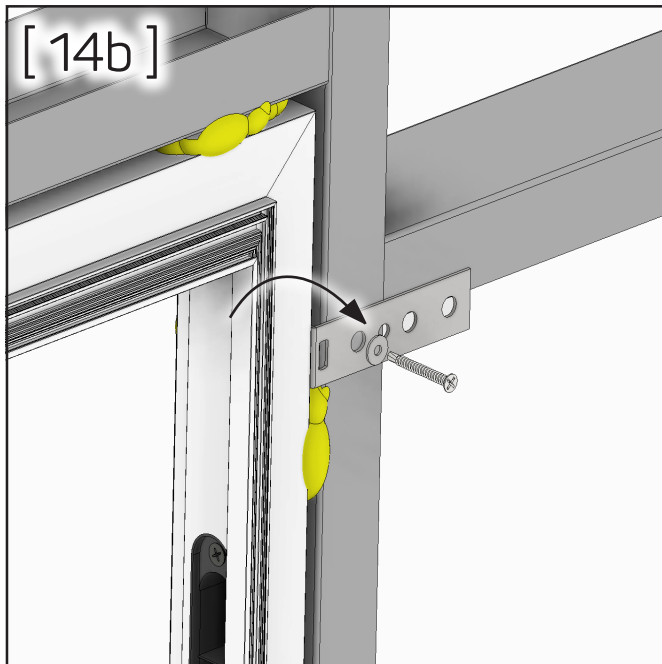
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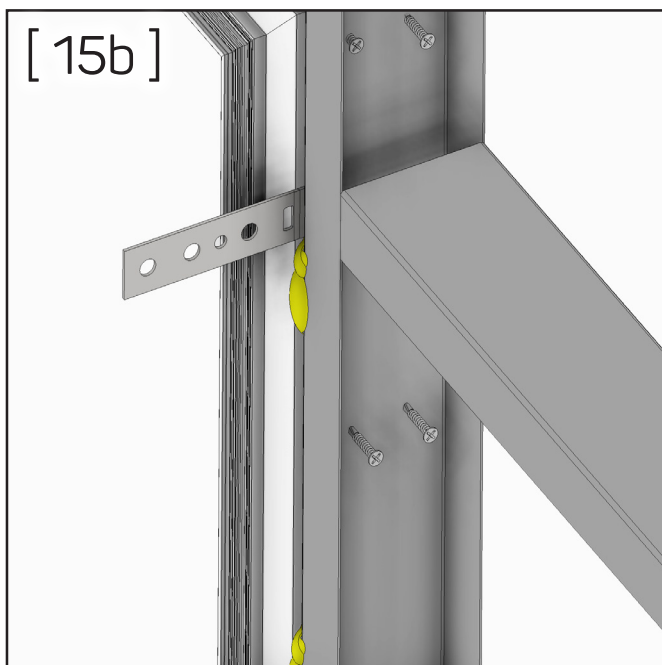
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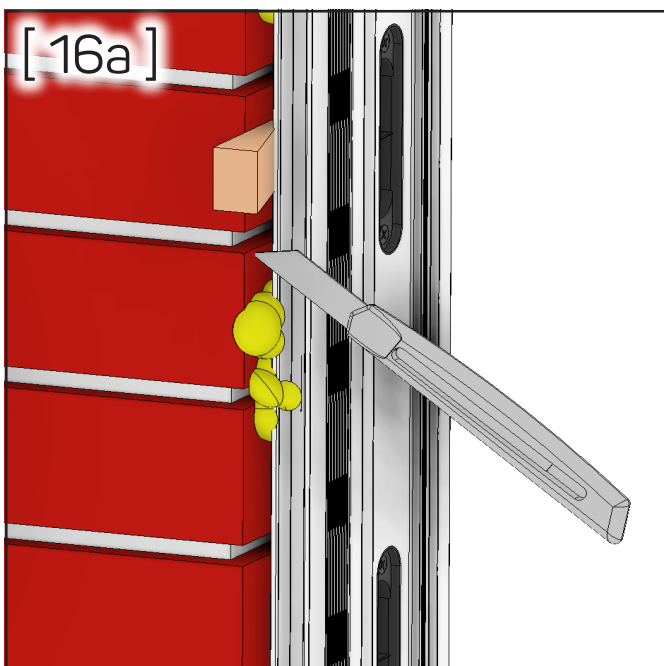
[14b]



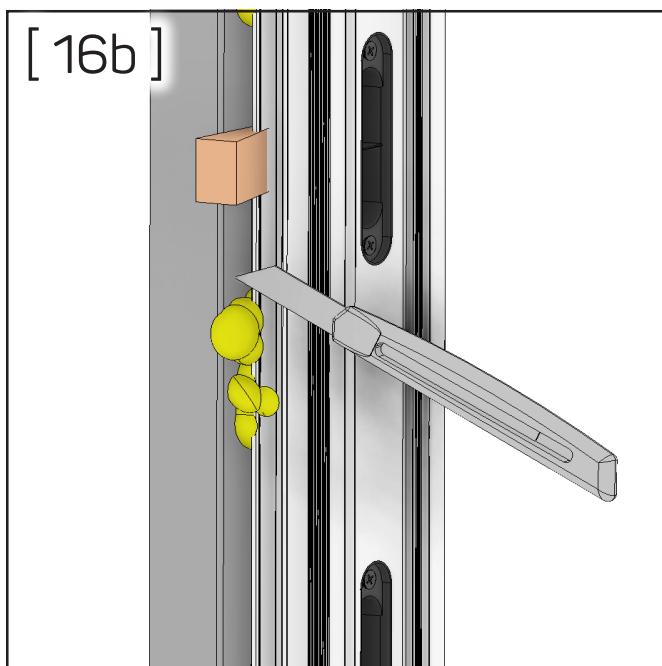
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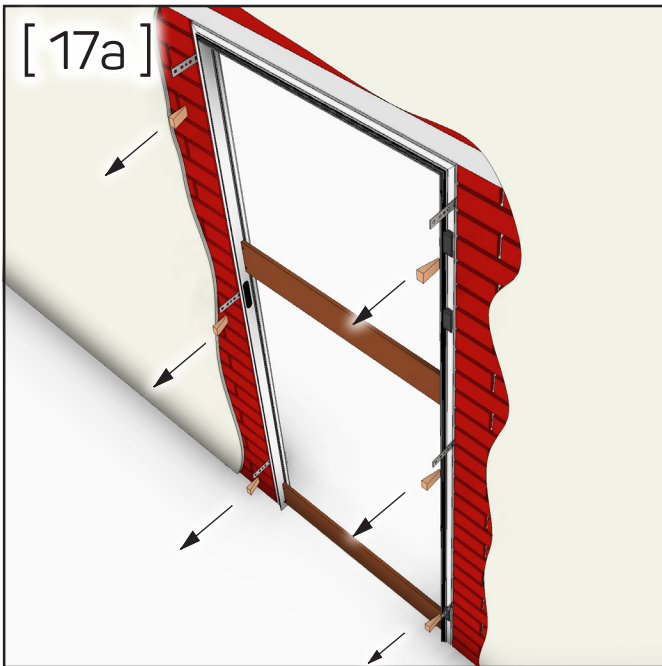
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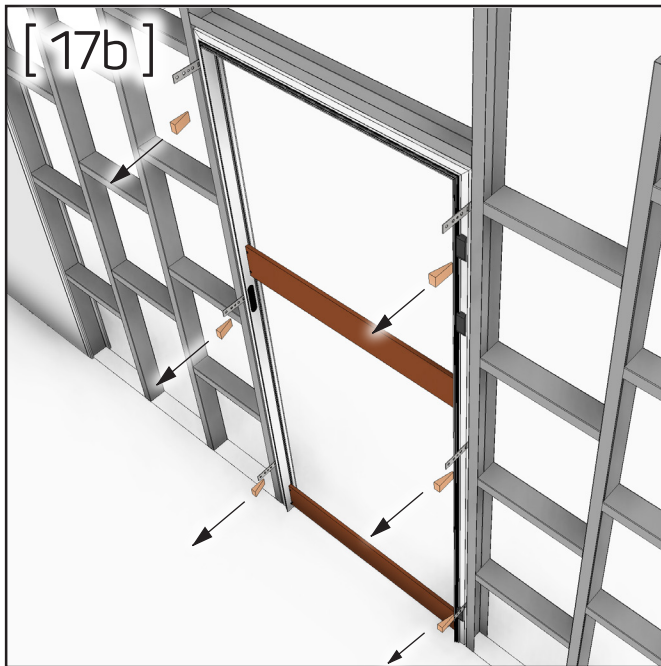
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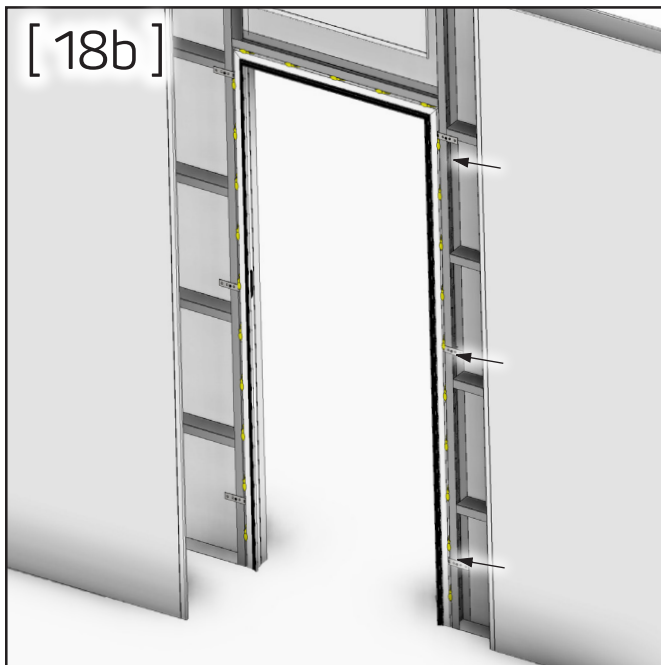
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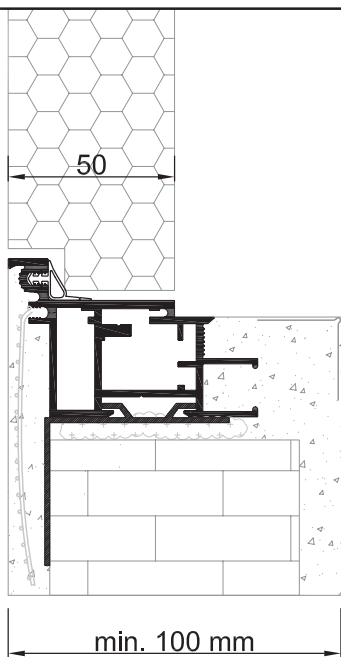
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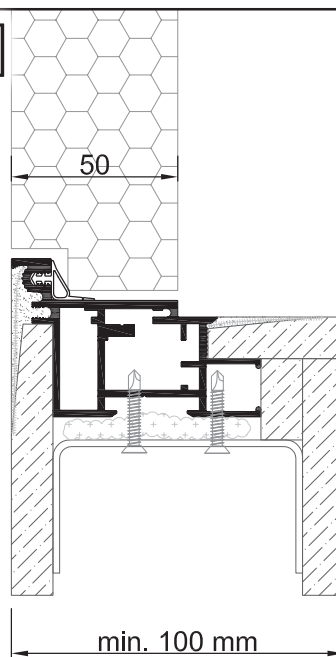
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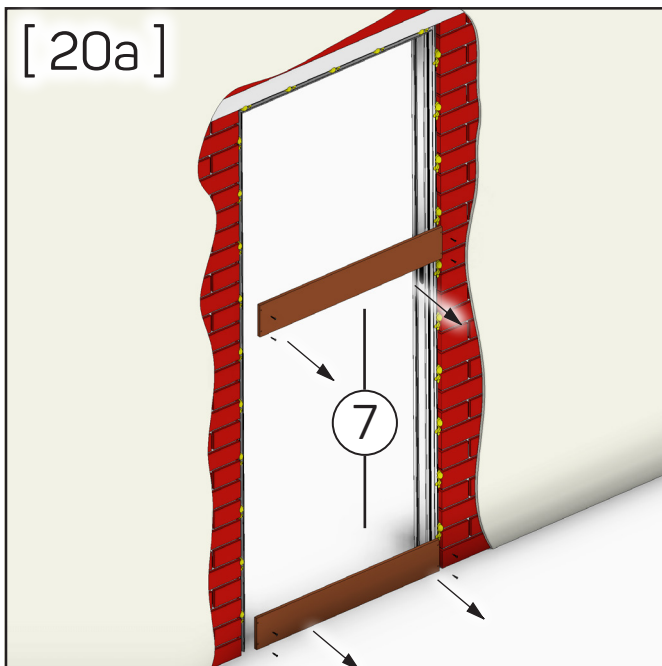
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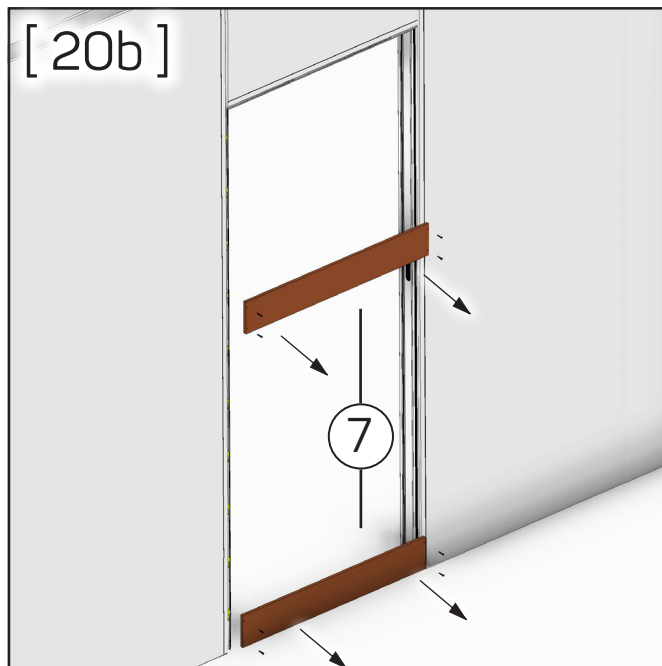
[19b]



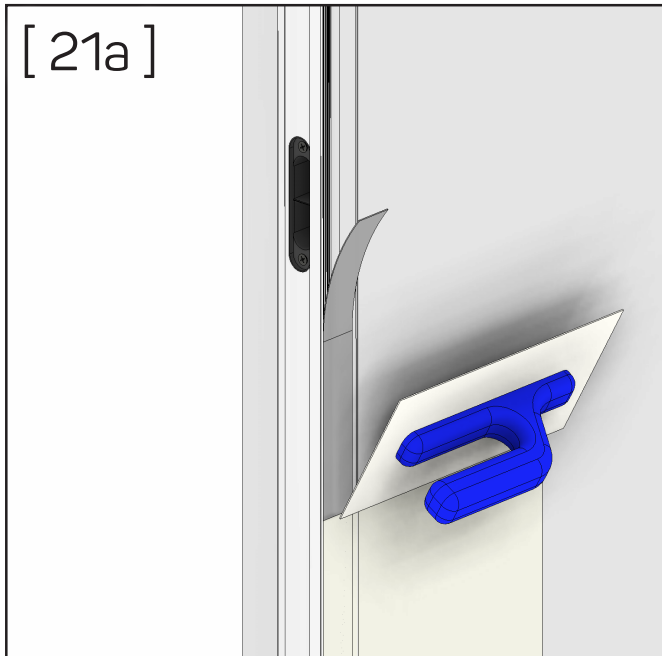
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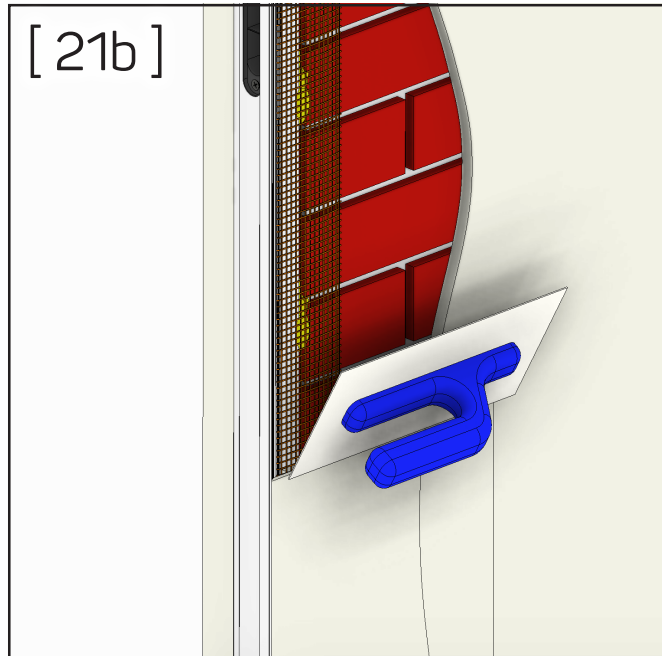
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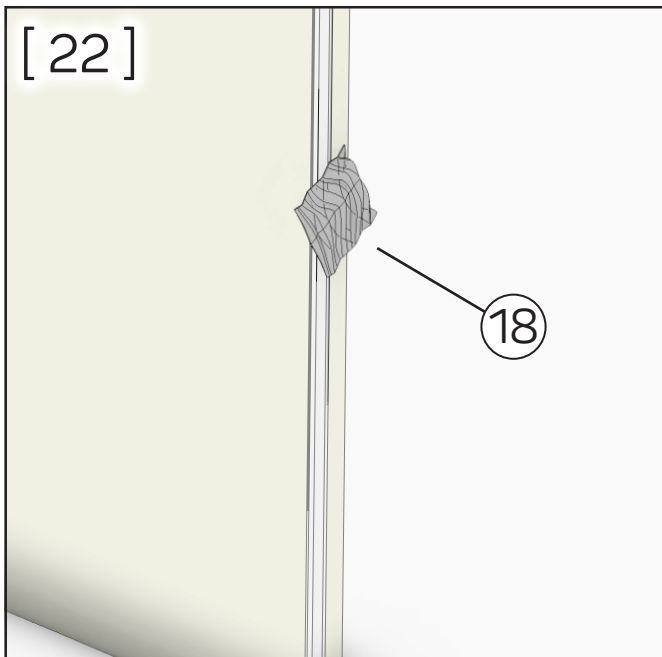
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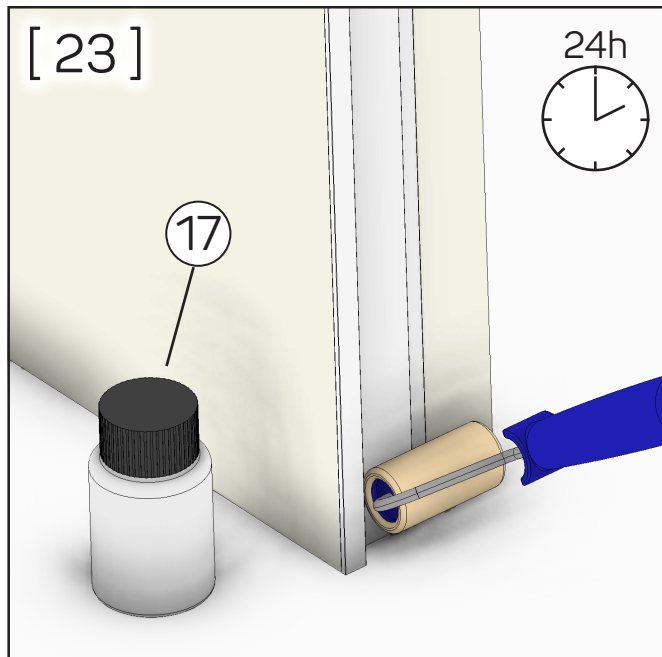
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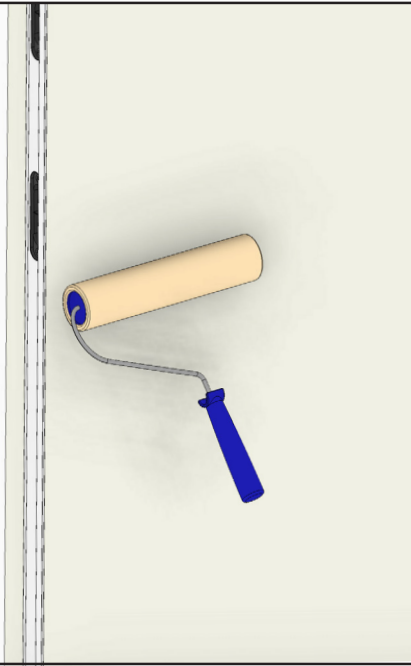
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[23]



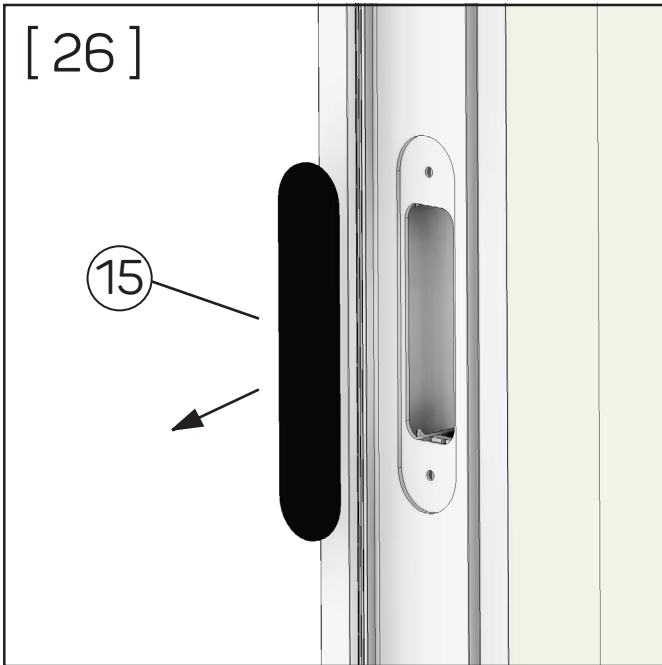
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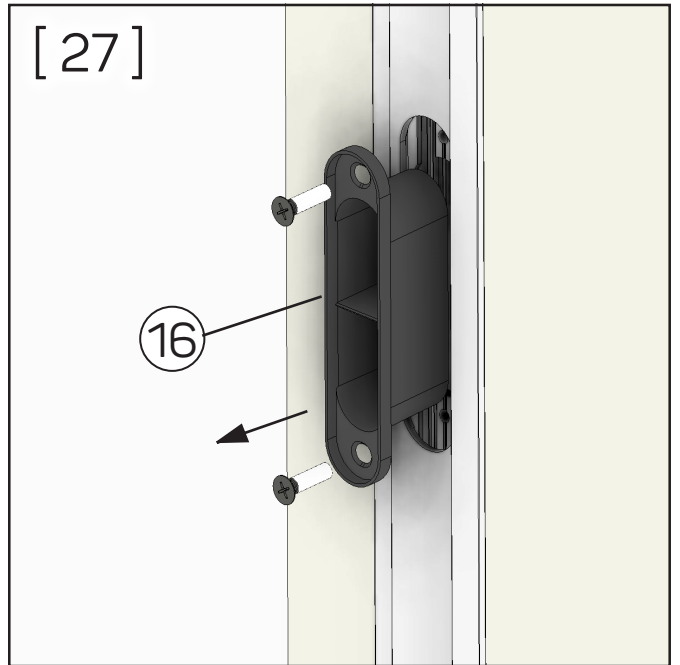
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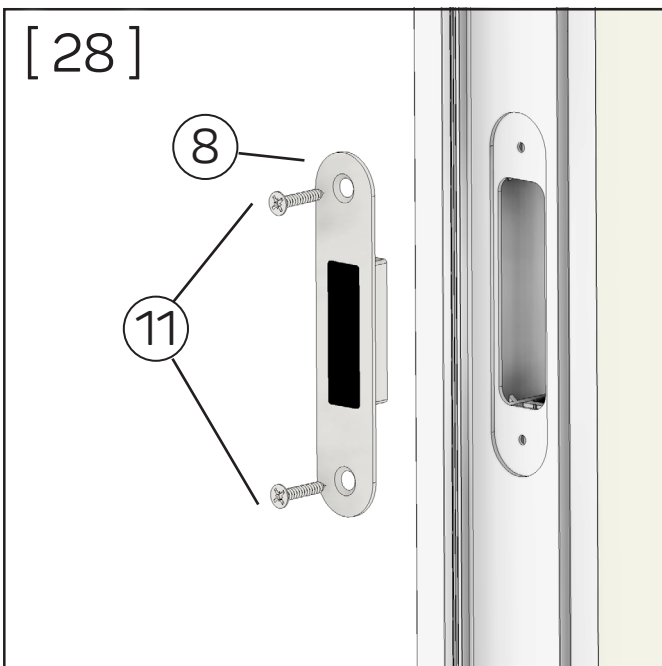
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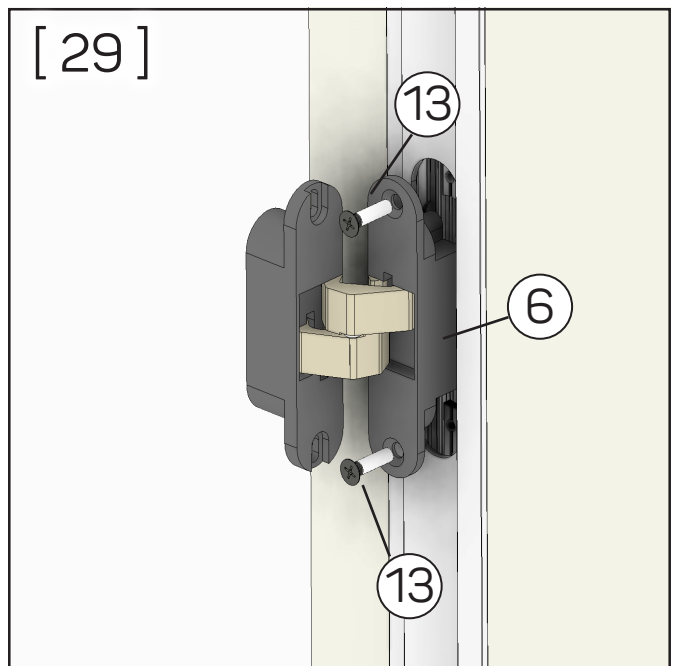
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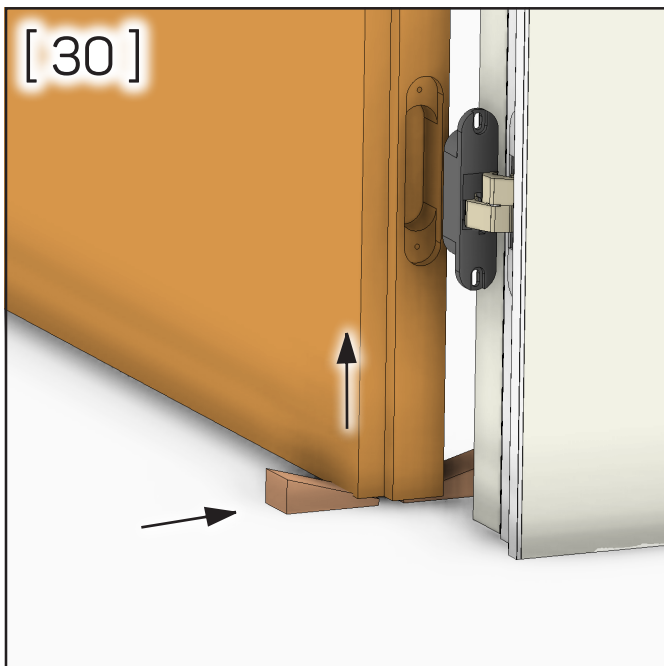
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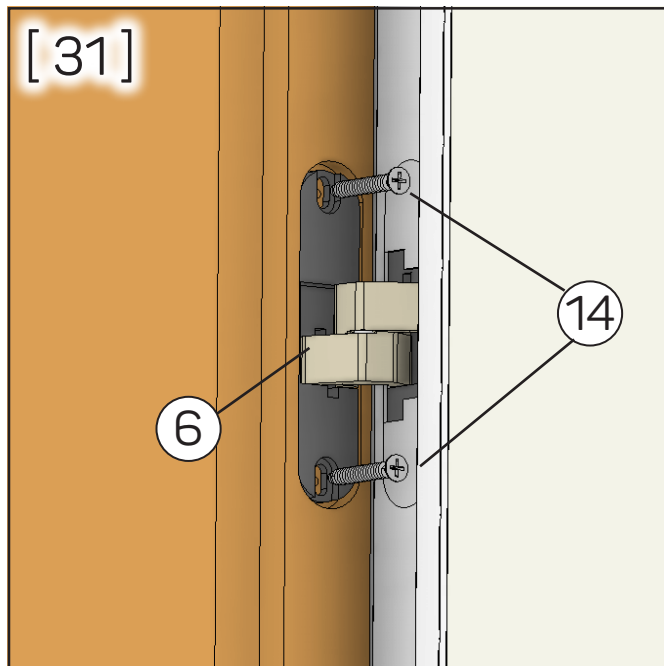
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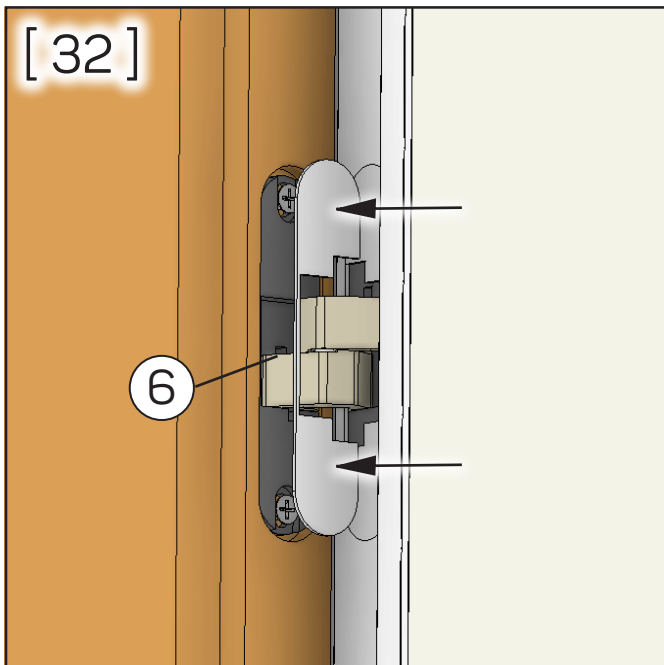
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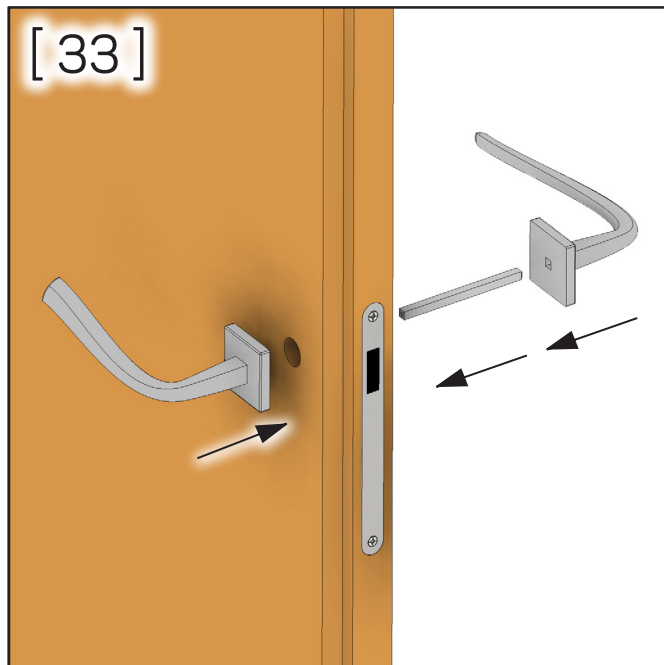
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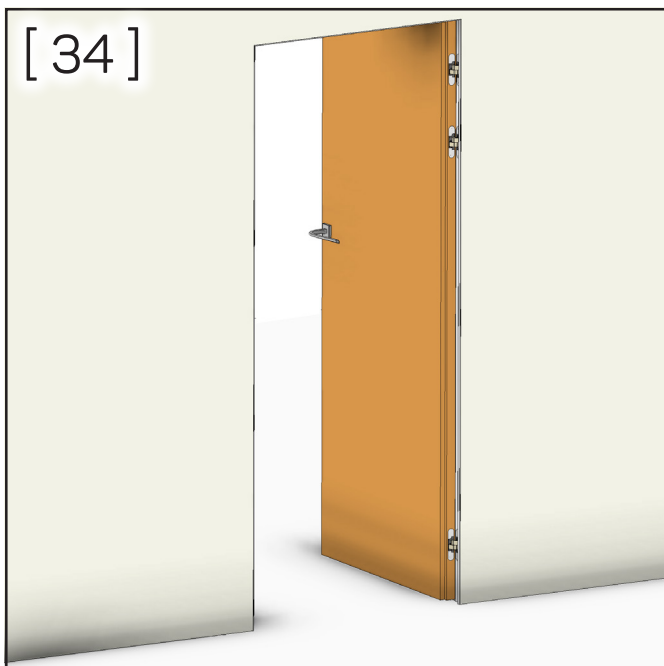
[32]



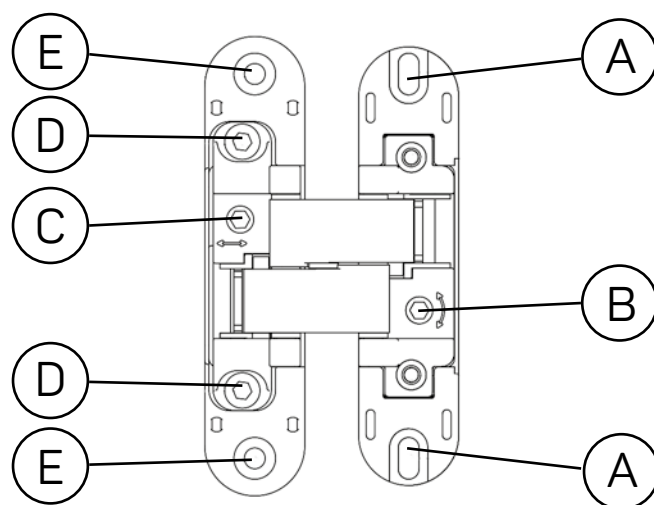
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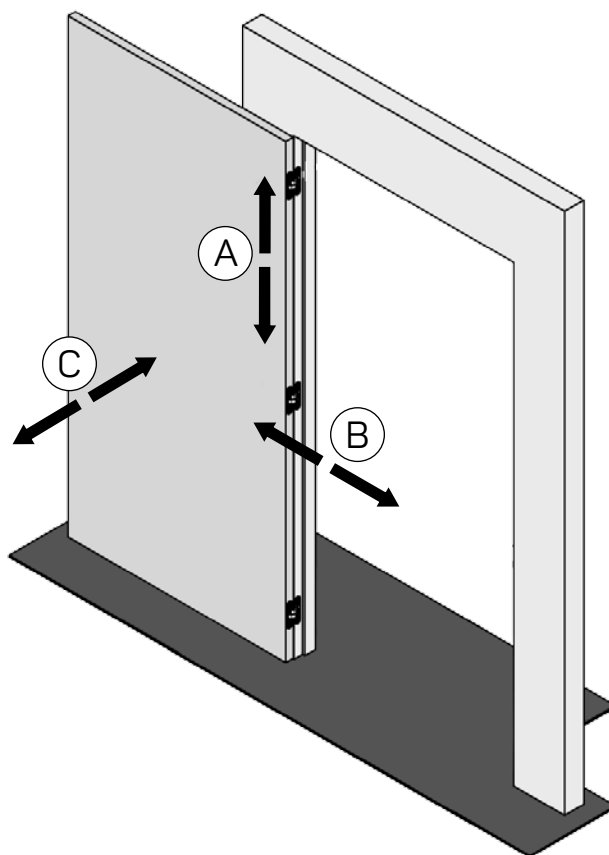
[34]

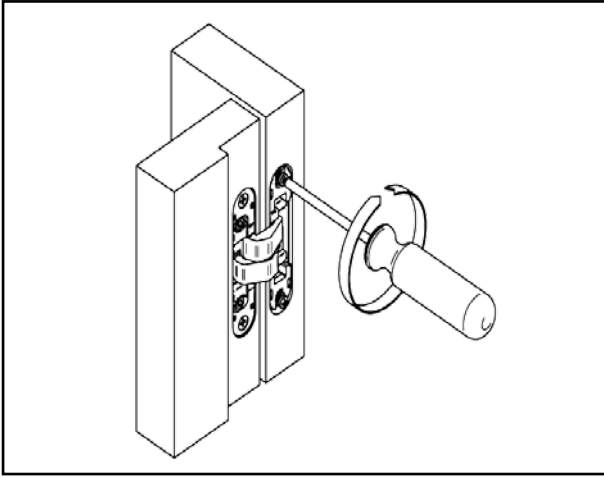


Adjustment instruction of standard used hinges

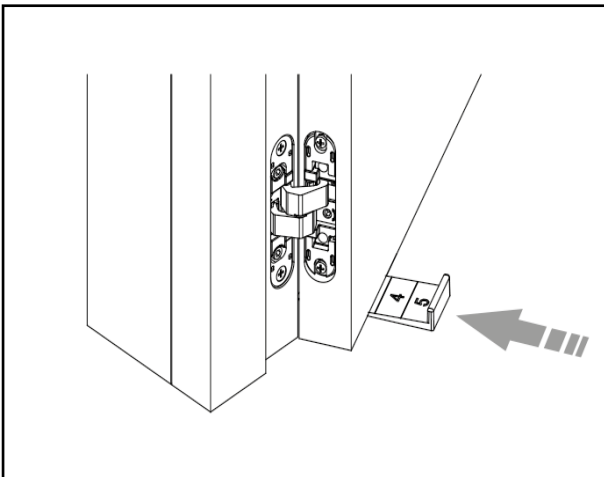


- A - Oval opening that serves for fastening the hinge to the leaf and for adjusting it up and down (making the top gap even)
- B - Bolt for hinge adjustment right and left (making leaf's side gaps even)
- C - Bolt for hinge adjustment front and back (making the leaf flush with wall surface)
- D - Bolt serving for unlocking/locking the position set by C bolt
- E - Round opening that serves for fastening the hinge to the door frame



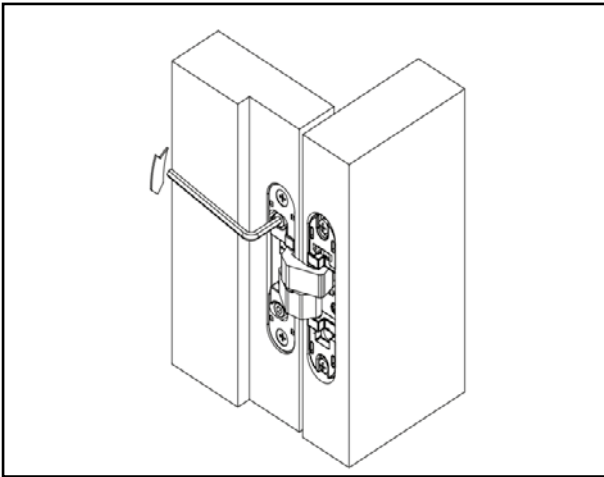


1. In order to adjust the leaf height (decrease or increase the top gap), loosen screws in openings [A] that hold all hinges in the leaf.

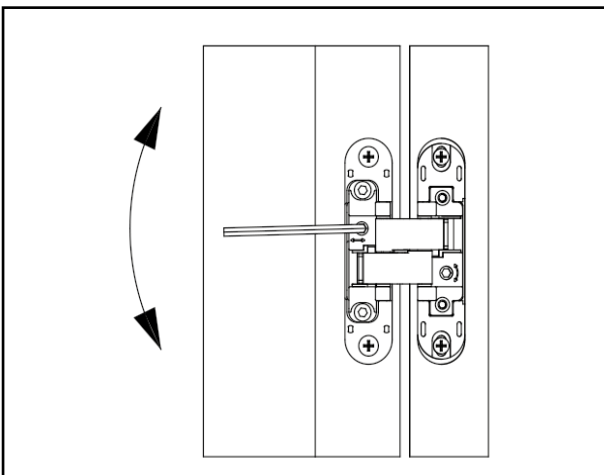


2. Using a wedge (an adjustment washer for doors), lift the door to the desired height in such a way that the gap between the door frame and the leaf is about **3 mm**. Then tighten all hinges to the leaf.

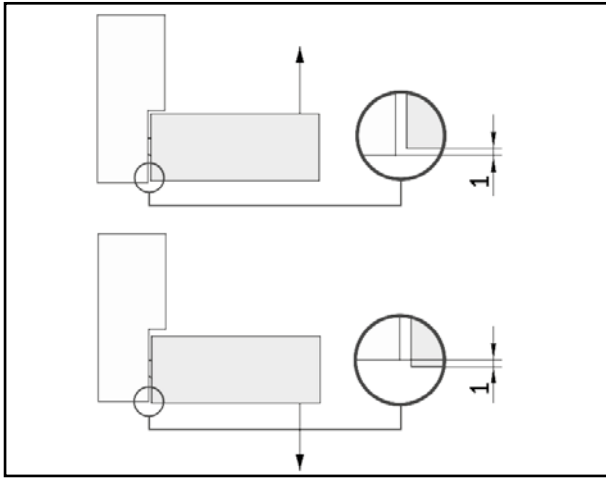
The range of hinge adjustment is **5 mm** from its lowest position.



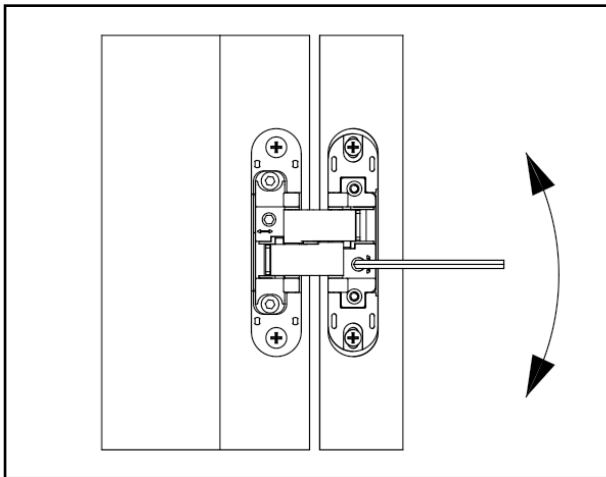
3. In order to adjust the leaf so that its surface is flush with the wall surface, first loosen [D] bolts.



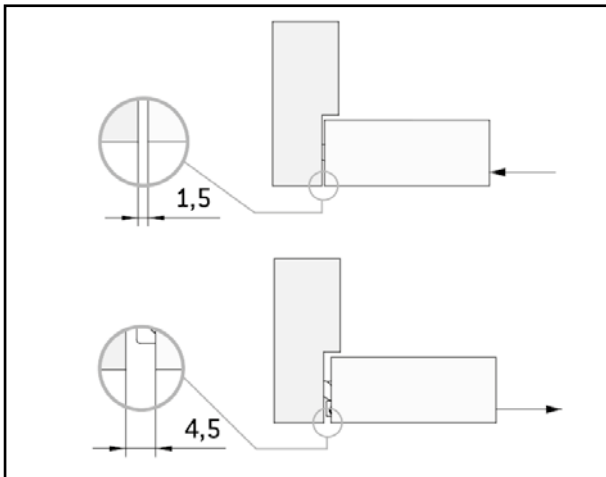
4. Then move the leaf closer to or farther from the door frame by rotating [C] bolt. After adjusting the hinges in this plane appropriately, again tighten [D] bolts to lock the position.



The range of hinge adjustment in this plane is **+/-1 mm**



5. In order to adjust the gaps between the leaf and the door frame on the sides, tighten or loosen [B] bolt in the hinge, which makes the leaf move right or left.



The range of hinge adjustment in this plane is **+/-1.5 mm**.

Adjust all hinges evenly so that none of them is overloaded, which will prevent their damage.

